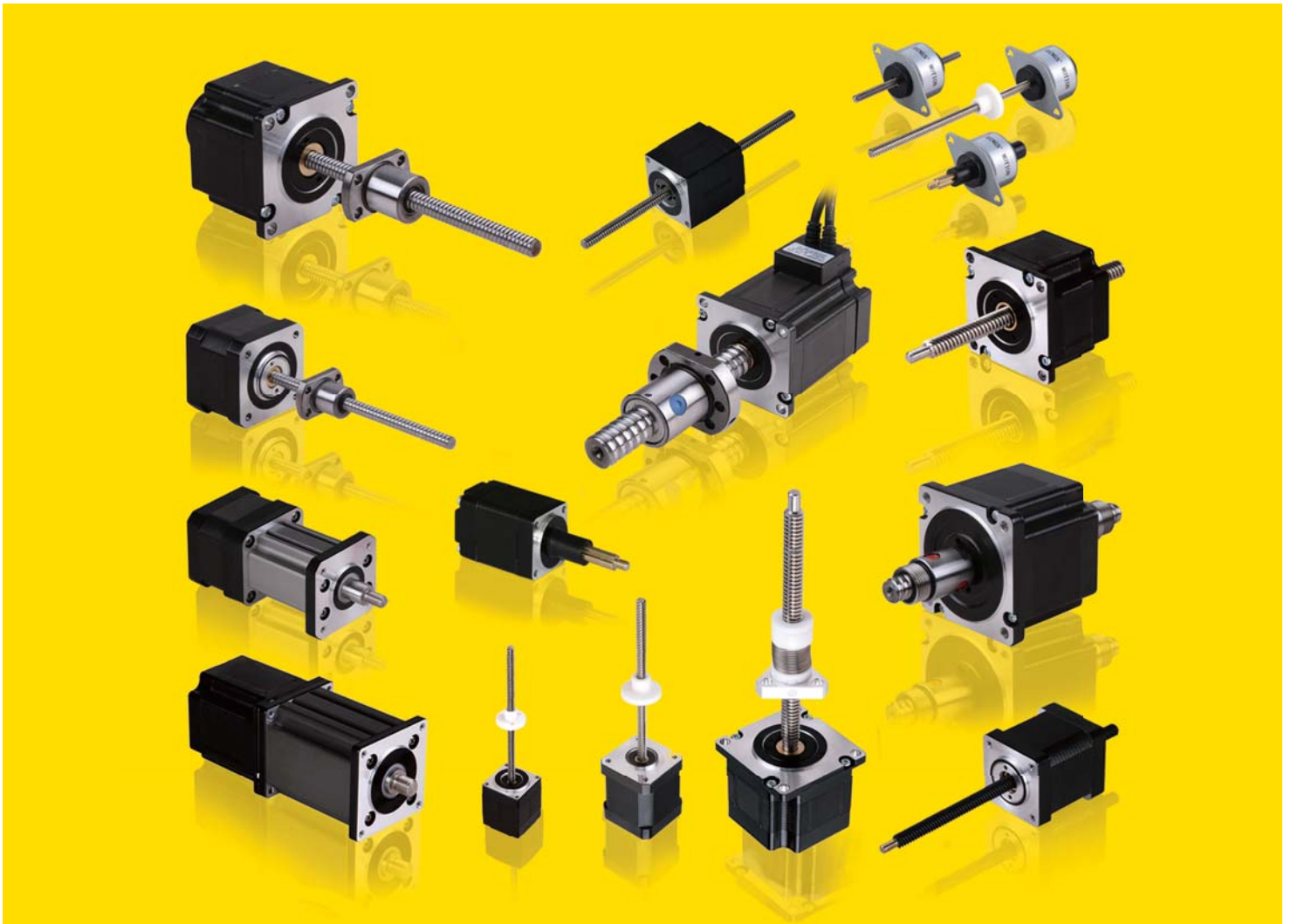


Ezi-LINEARSTEP[®]

Precision Hybrid Stepper Linear Actuators

- Durable Compact Linear Actuator
- Precision Hybrid Stepper Motor Drive
- High Precision Positioning (0.001mm/Step)
- High Speed Linear Motion (Max. 300mm/s)
- Max. Thrust Force (2000N)



Fast, Accurate, Smooth Motion

DINGS'









Fast, Accurate, Smooth Motion

FASTECH PRECISION HYBRID STEPPER LINEAR ACTUATORS

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● Hybrid Stepper Linear Actuator Overview

NEMA Sizes	Available Versions	Motor Length & Available Currents (Voltage)	Max Thrust	Recommended Load Limit*	Screw Lead Range
1,8 Degree NEMA 8 Stepper		Single Stack (27mm): 0.5A (2.5V)	78N (17.5lbs)	43N (9.7lbs)	0.012" – 0.315" (0.30mm – 8.00mm)
		Double Stack (38mm): 0.5A (4.4V)	84N (18.9lbs)		
1,8 Degree NEMA 11 Stepper		Single Stack (34mm): 0.5A (4.5V), 1.0A (2.2V)	230N (51lbs)	150N (34lbs)	0.025" – 0.400" (0.635mm – 10.16mm)
		Double Stack (45mm): 0.95A (3.9V)	340N (76lbs)		
1,8 Degree NEMA 14 Stepper		Single Stack (34mm): 0.5A (6.6V), 1.0A (3.3V), 1.5A (2.2V)	450N (100lbs)	230N (52lbs)	0.024" – 0.500" (0.6096mm – 12.7mm)
		Double Stack (46mm): 0.5A (12.0V), 1.0A (6.0V), 1.5A (4.0V)	610N (135lbs)		
1,8 Degree NEMA 17 Stepper		Single Stack (34mm): 0.5A (7.2V), 1.0A (3.6V), 1.5A (2.4V)	710N (160lbs)	230N (52lbs)	0.024" – 0.500" (0.6096mm – 12.7mm)
		Double Stack (48mm): 0.5A (11.0V), 1.2A (4.5V), 2.5A (2.2V)	900N (200lbs)		
1,8 Degree NEMA 23 Stepper		Single Stack (45mm): 1.0A (6.4V), 2.0A (3.2V), 3.0A (2.1V)	1400N (315lbs)	920N (210lbs)	0.025" – 1.000" (0.635mm – 25.4mm)
		Double Stack (65mm): 1.0A (10.8V), 2.5A (4.2V), 4.0A (2.4V)	1800N (405lbs)		
1,8 Degree NEMA 34 Stepper		Single Stack (76mm): 1.3A (12.0V), 3.0A (5.1V), 5.5A (2.85V)	2400N (540lbs)	2160N (485lbs)	0.100" – 1.000" (2.54mm – 24.4mm)

*These are nominal load limits. Operating above these limits may decrease useful life of the system.

● Technology Overview

One of the most common methods of moving a load from point A to point B is through linear translation of a motor by a mechanical lead screw and nut. This section is here to assist and refresh your understanding of the basic principles of lead screw technology prior to selecting the system that is best for your application. Please also reference the Glossary (page 85 of the catalog) to support your understanding.

Some basic design considerations are as follows :

1. What is the load of your system?
2. What is the required speed to go from point A to point B?
3. What is the distance you need to travel?
4. What is the required time to move from point A to point B?
5. What accuracy does your application require?
6. What repeatability does your application require?
7. Horizontal vs vertical orientation?

● An Explanation of the Basics

LEADS VS PITCH

Pitch is the axial distance between threads. Pitch is equal to lead in a single start screw. Unless otherwise noted, all lead screws in this catalog are single start.

Lead is the axial distance the nut advances on one revolution of the screw. Throughout this catalog, lead will be the term used for specifying a screw as it is the linear distance travelled for one revolution of the screw. The larger the lead, the more linear distance travelled per one revolution of the screw.

LOAD

Typically quantified as either lbs or Kg to move or pounds force (lbf) or KgF for thrust.

VELOCITY(V)

Typically quantified as either inches/second (mm/sec) required for your application.

DISTANCE

Typically quantified as either inches or mm, is the required move distance.

TIME(t)

Typically quantified in seconds. Time period required for a given distance defines the velocity, acceleration (A), and deceleration needed to reach commanded position.

HORIZONTAL OR VERTICAL APPLICATION

Vertical orientation applications add the potential problem of backdriving when power to the motor is off and without an installed brake. Vertical applications also have an additional gravity factor that must be part of the load/force calculation.

ACCURACY OF SCREW

Specified as a measurement over a given length of the screw. For example: 0.0006 in per inch. Lead accuracy is the difference between the actual distance travelled versus the theoretical distance travelled based on the lead. For example: A screw with a 0.5 inch lead and 0.004 inch per foot lead accuracy rotated 24 times theoretically moves the nut 12 inches.

However, with a lead accuracy of 0.004 inch per foot, actual travel could be from 11.996 to 12.004 inches.

TOTAL INDICATED RUNOUT

The amount of wobble around the centerline of the screw.

REPEATABILITY

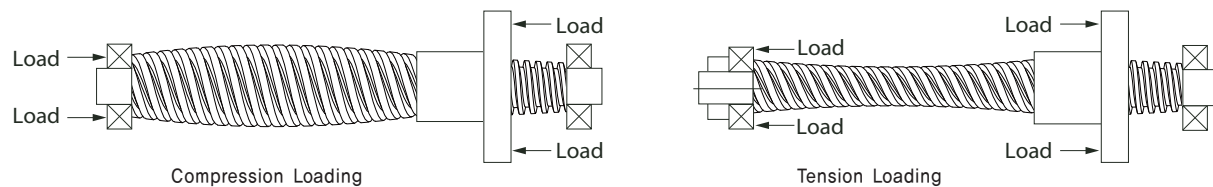
Most motion applications put the most significance on the repeatability (vs accuracy of screw) of a system to reach the same commanded position over and over again. For example: A repeatability of ± 0.005 inch means that after repeated commands to reach the same target position, the linear error will be no more than ± 0.005 inch.

TENSION OR COMPRESSION LOADING

A load that tends to stretch the screw is called a tension load.

A load that tends to squeeze or compress the screw is called a compression load.

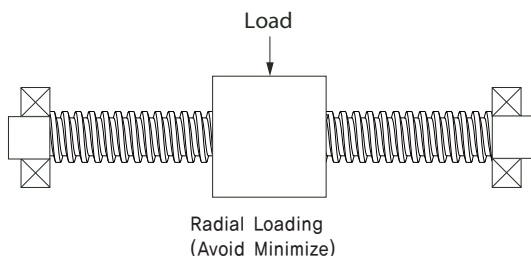
Depending on the size of the load, designing the screw in tension utilizes the axial strength of the screw versus column loading.



RADIAL LOAD

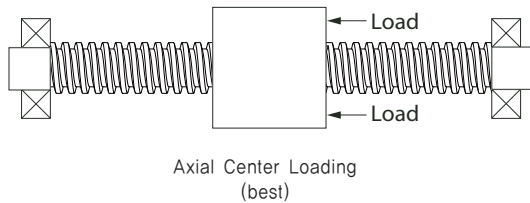
A load perpendicular to the screw.

This is not recommended unless additional mechanical support such as a linear guide is used.



AXIAL LOAD

A load that exerted at the center line of the lead screw.



STATIC LOAD

The maximum thrust load, including shock load, that should be applied to a non-moving screw.

DYNAMIC LOAD

The maximum recommended thrust load which should be applied to the screw while in motion.

BACKDRIVING

Backdriving is the result of the load pushing axially on the screw or nut to create rotary motion. Generally, a nut with an efficiency greater than 50% will have a tendency to backdrive. Selecting a lead screw with an efficiency below 35% may prevent backdriving. The smaller lead, the less chance for backdriving or free wheeling. Vertical application are more prone to backdriving due to gravity.

TORQUE

The required motor torque to drive just the lead screw assembly is the total of:

1. Inertial Torque
2. Drag Torque
3. Torque to move load

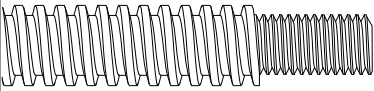
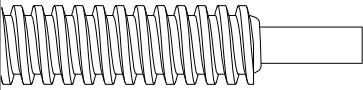
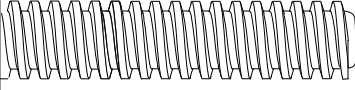
Drag Torque = Friction of the nut and screw in motion

LUBRICATION

The nut material contains a self-lubricating material that eliminates the need for adding a lubricant to the system. The Te on coated screw option also lowers friction and extends life of the system.

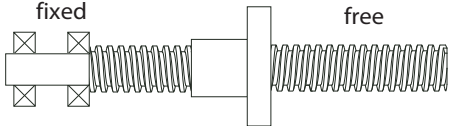
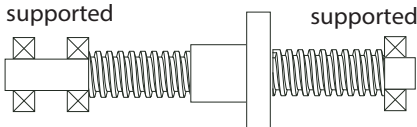
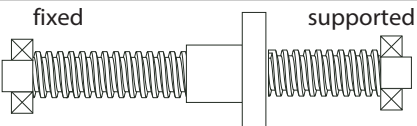
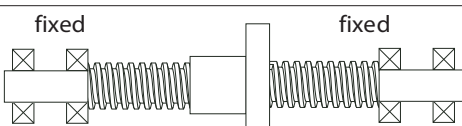
END MACHINING OF THE SCREW

Standard metric or English options are available. Custom end machining specifications are also available on request.

 Threaded end	Please refer to individual NEMA Size section for standard options. Custom machined ends are also available.	Example: UNC end: #8-32 UNC thread Metric end: M4 x 0,7 mm thread
 Smooth end		Example: $\varnothing 0.1967" \pm 0.001$ $\varnothing 5 \text{ mm} \pm 0.025$
 None		—

FIXITY

The performance (speed and efficiency) of the screw system is affected by how the screw ends are attached and supported.

Type of End Fixity	Relative Rigidity	Critical Speed Factor	Critical Load Factor
	Less Rigid	32	25
	Rigid	1.00	1.00
	More Rigid	1.55	2.00
	Most Rigid	2.24	4.00

COLUMN STRENGTH

When a screw is loaded in compression its limit of elastic stability can be exceeded and the screw will fail through bending or buckling.

CRITICAL SPEED

Critical speed is the rotational speed of the screw at which the first harmonic of resonance is reached due to deflection of the screw.

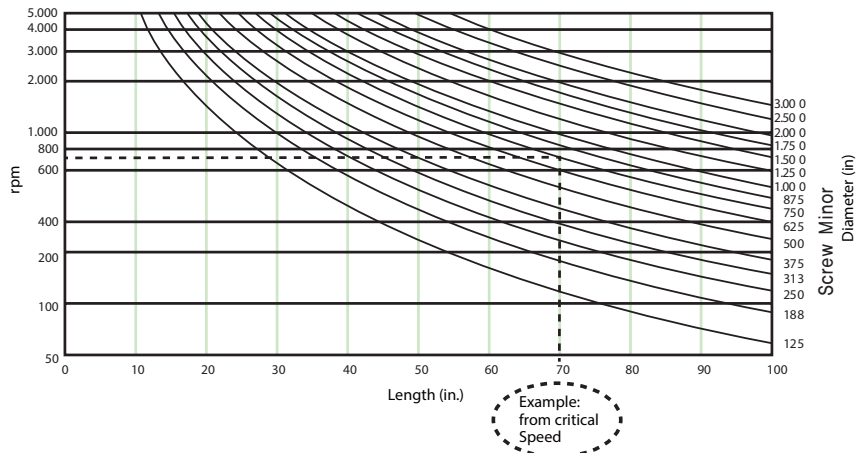
A system will vibrate and become unstable at these speeds.

Several variables affect the speed at which a system will reach critical speed:

1. The lead of the screw
2. The rotational speed
3. End fixity
4. The thrust load
4. Diameter of the screw
6. Tension or compression loading

For example, the following chart shows that for a screw with a 3/4 inch diameter and 70 inch length, the threshold for critical speed is 700 RPM.

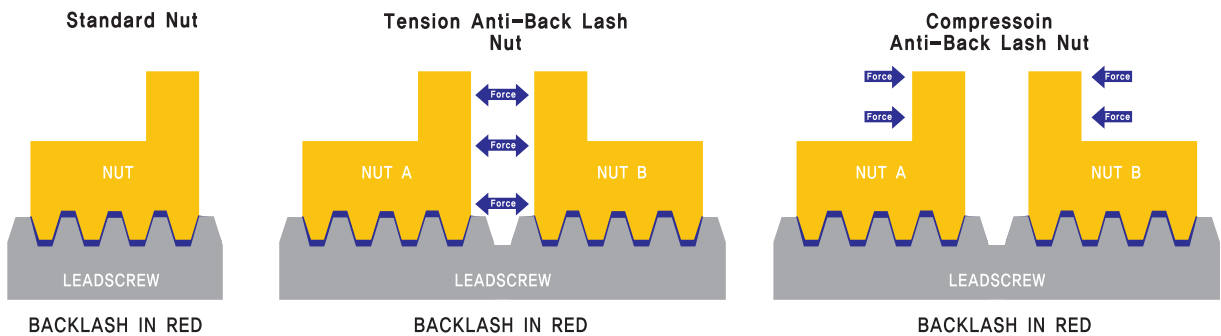
CRITICAL ROTATION SPEED (RPM) VS. UNSUPPORTED SCREW LENGTH FOR VARIOUS SCREW DIAMETERS (IN.)



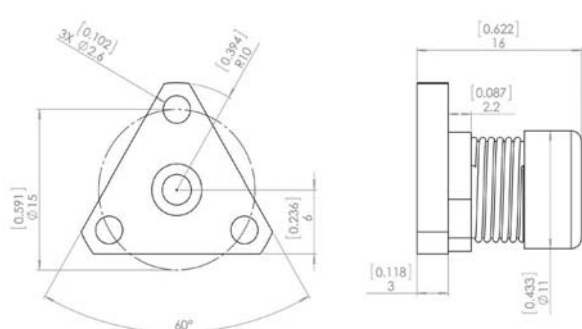
BACKLASH

Backlash is the relative axial movement between a screw and nut at standstill.

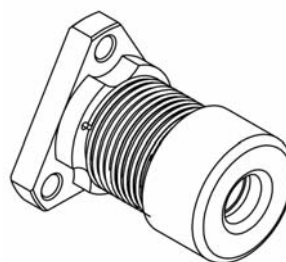
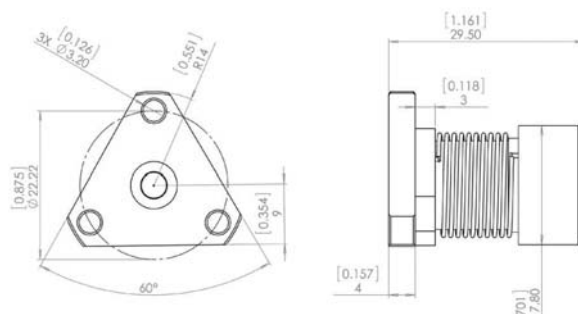
It is normal for backlash to increase with wear over time. Backlash compensation or correction can be accomplished through the application of an anti-backlash nut. Backlash is usually only concern with bi-directional positioning.



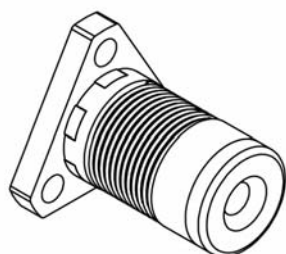
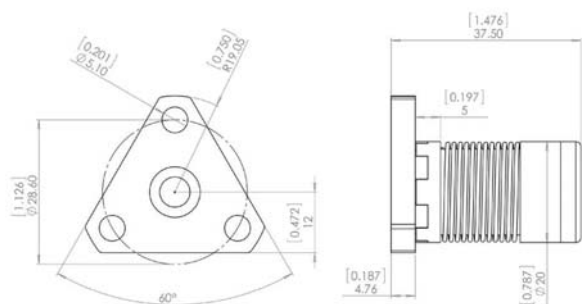
● Anti-Backlash Nuts Available upon Request



NEMA SIZE 8 AND
NEMA SIZE 11 ANTI-BACKLASH NUT



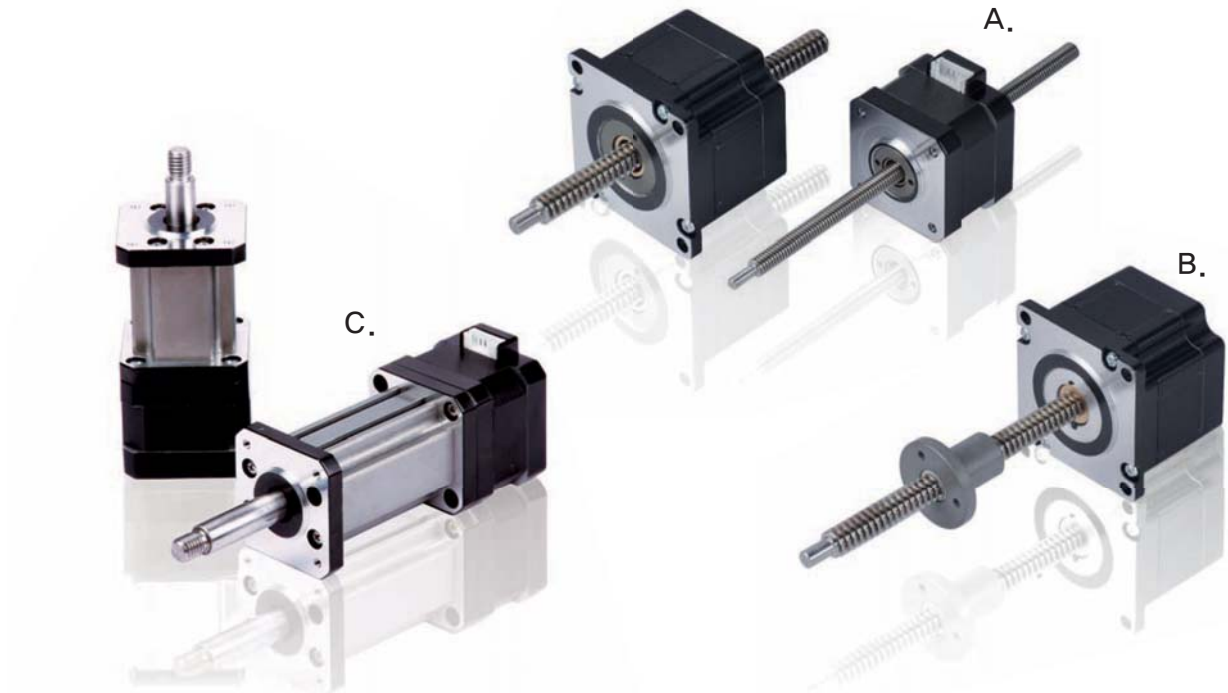
NEMA SIZE 14 AND
NEMA SIZE 17 ANTI-BACKLASH NUT



NEMA SIZE 23 ANTI-BACKLASH NUT

LINEAR MOTION SYSTEM TYPES

- A. Non-Captive
- B. External Linear
- C. Captive



WHY CHOOSE ONE FORM FACTOR OVER THE OTHER?

1. What is the best mechanical fit for your application?
2. How do you plan to attach the screw?
3. Is rotation of the screw acceptable?
4. Does your application require an encoder or brake?
5. What is the stroke of your application?

WHAT ENVIRONMENTAL CONSIDERATIONS DO YOU HAVE?

Fastech linear motion systems are designed to operate in dry and non-corrosive environments. Standard products do not have an IP rating. Operating non-IP rated linear systems in dirty or corrosive environments will significantly reduce product life.

TEMPERATURE

Very high or low temperatures may cause significant changes in the nut fit or drag torque.

MAXIMUM DYNAMIC LOAD

Each Nema frame size motor has a mechanical load maximum that should not be exceeded. See Speed/Torque curves for the individual frame sizes.

MOTOR SELECTION

In order to select the right motor combination with the lead screw several factors should be considered:

1. How much torque is required?
2. What is the desired step angle?
3. Detend or holding torque requirements?
4. Physical size restrictions?
5. What type of driver (amplifier) are you using?

● Product Selection Guide

To reduce complexity and cost of a design, it is important to accurately size a motor/lead screw combination. Below are a few simple steps in selecting the necessary components for a given application.

Step1 – Choosing a motor NEMA size (Force requirements)

Here is a general overview of the output thrust vs. NEMA size:

NEMA Sizes	Max Thrust	Recommended Load Limit
NEMA 8	78N (17,5lbs)	43N (9,7lbs)
NEMA 11	230N (51lbs)	150N (34lbs)
NEMA 14	450N (100lbs)	230N (52lbs)
NEMA 17	710N (160lbs)	230N (52lbs)
NEMA 23	1400N (315lbs)	920N (210lbs)
NEMA 34	2400N (540lbs)	2160N (485lbs)

As the NEMA size of the motor is increased, the output thrust of the actuator is consequently increased.

Step2 – Choosing a screw lead (Force and Speed requirements)

After estimating the required thrust and choosing a NEMA size that may fit your application, the speed and acceleration of the load must be considered and evaluated to choose an appropriate screw lead.

Due to the nature of lead screws, the output speed and output thrust achievable by a motor/lead screw combination are two inversely proportional variables (i.e., increasing the required thrust will lower the achievable speed for a motor/lead screw combination). Therefore, the maximum output force of a system is lowered for applications that require higher speeds.

For complete motor/lead screw selection data, please refer to the speed/thrust curves for each NEMA size.

● Product Selection Considerations

There are many inter-related variables to consider when selecting the right linear motion system for your application. Your load and speed requirements will determine other variables such as the size of motor, the lead of the screw and ultimately the voltage and current requirements of your electronic motor driver. Depending on your application, trade-offs can be made with many variables as you finalize the system that will meet your performance, form factor and cost specifications.

SELECTION

Quantify these basic variables first :

1. Load that you need to move (or push – Thrust)
2. Velocity
3. Distance to travel (Stroke)
4. Time required to move from point A to point B (Acceleration required)
5. Torque requirements of your entire system
6. How much backlash is acceptable in your system?
7. What is the required positional repeatability?
8. Is this a Vertical or Horizontal orientation?

Using the PRODUCT SELECTION SYSTEM along with the associated Nema motor frame size pages in the next sections, you will then be able to drill down to specific part numbers for both the lead screw and the associated step motor. The linear system is ordered as two part numbers.

Note

A linear system must be ordered as two part numbers.

● Basic Specifications for FASTECH Linear Systems

LEAD SCREW MATERIAL

Unless otherwise noted, all reference to lead screws in this catalog have the following characteristics:

Lead Screw Material 303 Stainless precision cold rolled steel

Screw Coating Teflon coating is optional

Fastech linear actuator screws are manufactured by a precision rolling process

Standard screw accuracy 0.0006 in/inch
(Lead accuracy)

Screw repeatability $\pm .006$ inch

System repeatability Nominally the same as screw repeatability, motor variance adds ± 6 micro steps.
(Motor and Screw)

Screw straightness .003 in/footm, measured as Total Indicated Runout (TIR)
All screws are carefully checked for straightness before shipment.

Screw Efficiency From 35% to 85% dependent on lead
Also depends on the usage of an anti-backlash nut with screw.
The larger the lead, the higher the efficiency of the screw.

Operating temperature $0^{\circ} \sim 93^{\circ}\text{C}$ ($32^{\circ}\text{F} \sim 200^{\circ}\text{F}$)

Screw backlash Depends on lead (nominally $\pm .005$ in)

System backlash Includes screw, motor and attached mechanics
This will be the sum of all the backlash in your motion axis.

Nut Material Polyacetal with lubricating additive
Standard is a free-wheeling nut.
[Anti-backlash version is available]

Wear life of screw and nut Depends on load, speed, duty cycle and environmental factors
[typically > 5 million cycles]

*** Note**

Fastech linear systems are manufactured from high quality materials. Because of the variable effects of friction, lubrication and cleanliness, an exact life cannot be predicted for a given application.

● Product Selection System

17 N 2 1 15 K 4-101.6 T M S
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪

① NEMA Size

Code	8	11	14	17	23	34
motor size	20	28	35	42	57	86

② Lead Screw Shaft Style

N = Non-Captive Linear
 E = External Linear
 C = Captive Linear

③ Step Angle

2 = 2 Phase with 1.8°
 4 = 2 Phase with 0.9°
 3 = 3 Phase with 1.2°
 5 = 5 Phase with 0.72°

④ Motor Length/Stack

1 = Single Stack
 2 = Double Stack

⑤ Rated Current/Phase

XX = X.X (A)/Phase

⑥ Lead Screw Code

A-Z, AA, AF

⑦ Number of Lead Wires

4 = Qty 4 Flying Leads
 6 = Qty 6 Flying Leads
 8 = Qty 8 Flying Leads

⑧ Lead Screw Length/Stroke

XXX = XXX mm Lead Length
 (For External Linear/Non-Captive Linear)

XXX = X.XX inch Stroke
 (For Captive Linear)

**Please define the length of lead screw for Captive Linear Type as inch. And the length of lead screw of Captive Linear is standardized so please refer to specification in detail. (Example : Please refer to Page 28 to check specifications of Captive Linear Screw Length of 35mm motor)*

⑨ Lead Screw Surface

T = Teflon Coating
 S = Standard (No Teflon Coating)

⑩ End Machining

M = Metric
 U = UNC
 S = Smooth
 N = None

⑪ Nut Style

S = Standard Flange Nut
 A = Anti-Backlash Nut

● Number of Lead Wires

Step motors typically come with 4, 6, or 8 wire leads. With bipolar drivers, there are 4 connections to a motor. Wiring up a 4 lead motor is straightforward. When using motors with 8 leads, the coils can either be connected in series or parallel.

● Motor Lead Screw Code Schedule

Lead Code	1,8° Motor Step Length	Size 8	Size 11	Size 14	Size 17	Size 23	Size 34		
		Motor Size							
		3,5 (0,138 ")	4,775 (0,188 ")	5,56 (0,218 ")	6,35 (0,25 ")	6,35 (0,25 ")	8 (0,315 ")	9,525 (0,375 ")	15,875 (0,625 ")
Screw Diameter									
AF	0,0015 (0,00006 ")	0,30 (0,012 ")							
AA	0,003048 (0,00012 ")	0,6096 (0,024 ")			0,6096 (0,024 ")	0,6096 (0,024 ")			
A	0,003175 (0,000125 ")		0,635 (0,025 ")					0,635 (0,025 ")	
AD					1 (0,039 ")	1 (0,039 ")			
B	0,006096 (0,00024 ")	1,2192 (0,048 ")			1,2192 (0,048 ")	1,2192 (0,048 ")			
D	0,00635 (0,00025 ")		1,27 (0,05 ")		1,27 (0,05 ")	1,27 (0,05 ")		1,27 (0,05 ")	
F	0,0079375 (0,0003125 ")				1,5875 (0,0625 ")	1,5875 (0,0625 ")		1,5875 (0,0625 ")	
G	0,01 (0,000395 ")	2,0 (0,079 ")					2,0 (0,079 ")		
H	0,010541 (0,000415 ")							2,1082 (0,083 ")	
J	0,012192 (0,00048 ")				2,4384 (0,096 ")	2,4384 (0,096 ")			
K	0,0127 (0,0005 ")		2,54 (0,1 ")		2,54 (0,1 ")	2,54 (0,1 ")		2,54 (0,1 ")	2,54 (0,1 ")
L	0,015875 (0,000625 ")							3,175 (0,125 ")	3,175 (0,125 ")
M	0,02 (0,00079 ")	4,0 (0,158 ")					4,0 (0,158 ")		
P	0,021209 (0,000835 ")							4,2418 (0,167 ")	
Q	0,024384 (0,00096 ")				4,8768 (0,192 ")	4,8768 (0,192 ")			
AQ				4,8768 (0,192 ")					
R	0,0254 (0,001 ")		5,08 (0,2 ")					5,08 (0,2 ")	5,08 (0,2 ")
S	0,03175 (0,00125 ")				6,35 (0,25 ")	6,35 (0,25 ")		6,35 (0,25 ")	6,35 (0,25 ")
T	0,04 (0,001575 ")	8,0 (0,315 ")					8,0 (0,315 ")		
U	0,042291 (0,001665 ")				8,382 (0,33 ")	8,382 (0,33 ")			
V	0,047625 (0,001875 ")							9,525 (0,375 ")	
W	0,048768 (0,00192 ")				9,7536 (0,384 ")	9,7536 (0,384 ")		9,7536 (0,384 ")	
X	0,0508 (0,002 ")		10,16 (0,4 ")					10,16 (0,4 ")	
Y	0,0635 (0,0025 ")				12,7 (0,5 ")	12,7 (0,5 ")		12,7 (0,5 ")	12,7 (0,5 ")
Z	0,127 (0,005 ")							25,4 (1,0 ")	25,4 (1,0 ")

● NEMA Size 8 (20mm) Hybrid Stepper Motor Linear Actuators

The NEMA 8 is our smallest hybrid linear actuator. This compact unit can be integrated into various applications to provide precise linear positioning while occupying less than 1 in² of mounting footprint and providing up to 10lbsF (44,5N) of continuous thrust. Ball screw versions are also available.



Motor Characteristics

Please contact FASTECH or your local FASTECH representative about custom products.

Motor	Voltage (V)	Current (A)	Resistance (Ω)	Inductance (mH)	Lead Wire No.	Motor Length (mm)
8-2105	2,5	0,5	5,0	1,2	4	27
8-2205	4,4	0,5	8,8	2,7	4	38

Available Lead Screws and Travel per Step

Please contact FASTECH or your local FASTECH representative about custom products.

Screw Dia. (in.)	Screw Dia. (mm)	Lead (in.)	Lead (mm)	Lead Code	Travel Per Step @ 1,8 deg (mm)*
0,138	3,5052	0,012	0,30	AF	0,0015
0,138	3,5052	0,024	0,6096	AA	0,003
0,138	3,5052	0,048	1,2192	B	0,0061
0,138	3,5052	0,079	2,0	G	0,01
0,138	3,5052	0,158	4,0	M	0,02
0,138	3,5052	0,315	8,0	T	0,04

*values truncated

Technical drawings of a NEMA size 2 external linear actuator. The drawings include a front view, a side view, a top view, and a perspective view. Key dimensions are provided in brackets, indicating tolerances.

Front View Dimensions:

- Top mounting hole spacing: $[0.79]$ 20
- Body width: $[0.606 \pm 0.006]$
- Body height: $[0.606 \pm 0.006]$
- Lead spacing: $[0.606 \pm 0.006]$
- Lead diameter: $[0.606 \pm 0.006]$
- Lead length: $[12.6 \pm 0.8]$
- Lead count: 4 leads AWG 28#
- Lead diameter: $[0.606 \pm 0.006]$
- Lead length: $[12.6 \pm 0.8]$
- Lead count: 4 leads AWG 28#

Side View Dimensions:

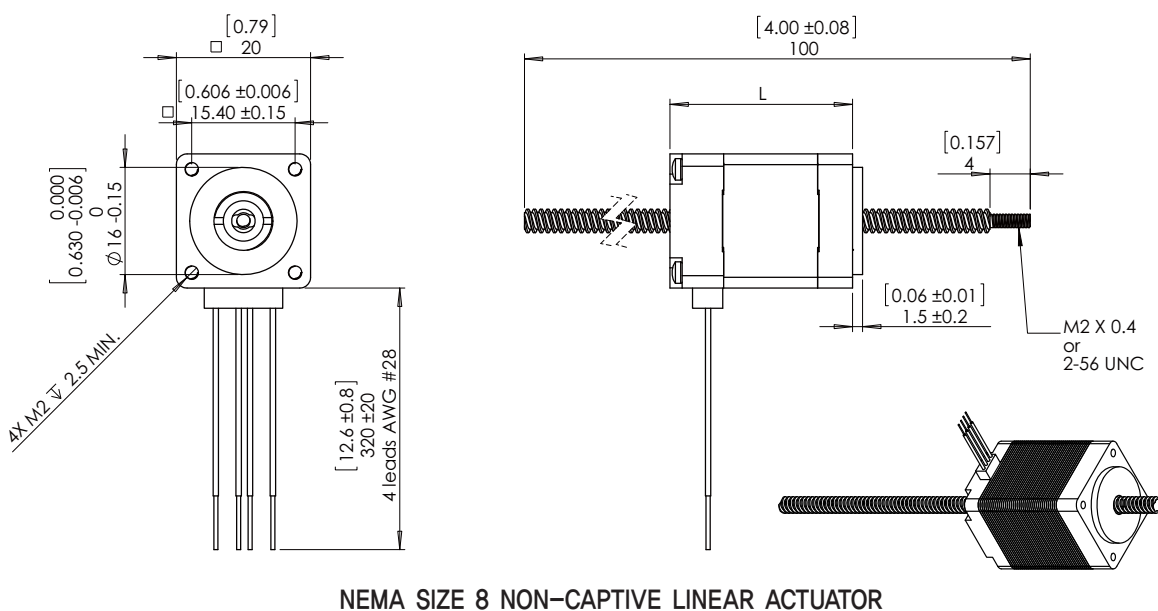
- Actuator length: $[4.00 \pm 0.08]$
- Threaded rod length: $[0.06 \pm 0.01]$
- Threaded rod diameter: $[0.630 - 0.002]$
- Threaded rod length: $[0.630 - 0.002]$
- Threaded rod diameter: $[0.630 - 0.002]$
- Threaded rod length: $[0.630 - 0.002]$
- Threaded rod diameter: $[0.630 - 0.002]$

Top View Dimensions:

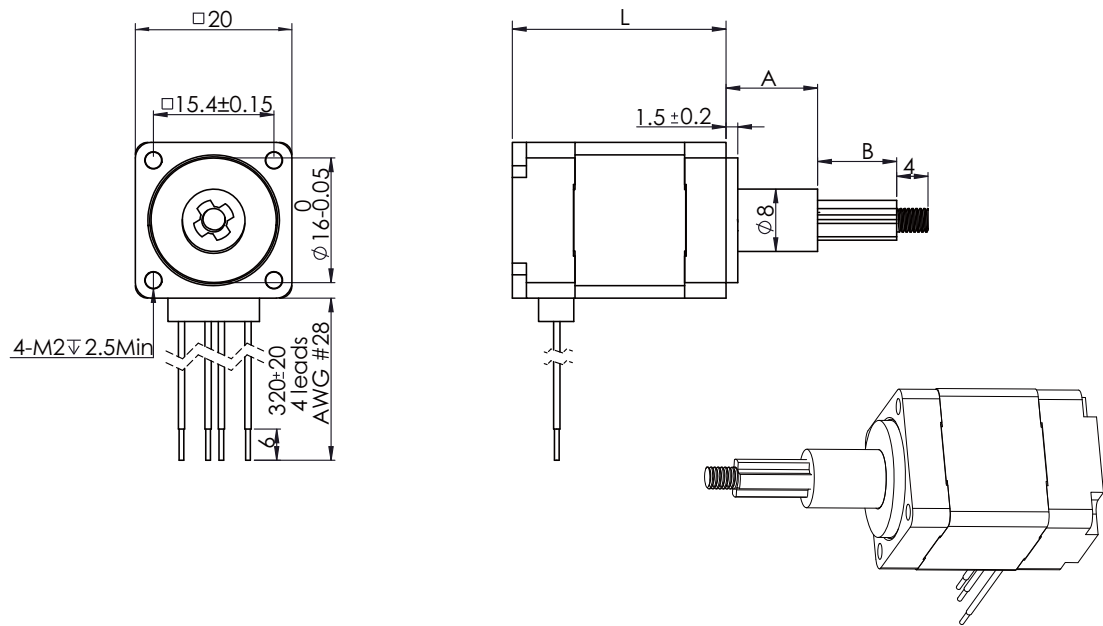
- Mounting hole spacing: $[0.750]$
- Mounting hole diameter: $[0.750]$
- Mounting hole spacing: $[0.750]$
- Mounting hole diameter: $[0.750]$
- Mounting hole spacing: $[0.750]$
- Mounting hole diameter: $[0.750]$
- Mounting hole spacing: $[0.750]$
- Mounting hole diameter: $[0.750]$

Perspective View Dimensions:

- Actuator length: $[4.00 \pm 0.08]$
- Threaded rod length: $[0.06 \pm 0.01]$
- Threaded rod diameter: $[0.630 - 0.002]$
- Threaded rod length: $[0.630 - 0.002]$
- Threaded rod diameter: $[0.630 - 0.002]$
- Threaded rod length: $[0.630 - 0.002]$
- Threaded rod diameter: $[0.630 - 0.002]$



● NEMA Size 8 (20mm) Dimensions

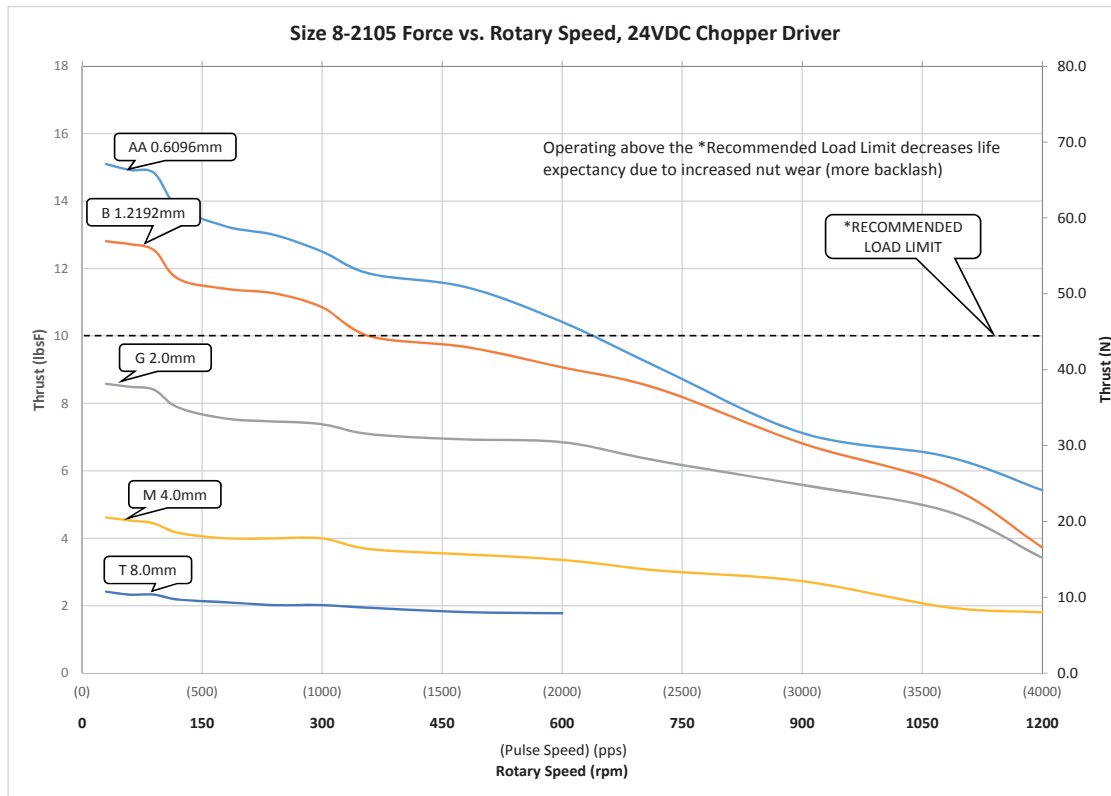


Stroke B(mm)	Size A(mm)	Size L(mm)	
5	5,2	Single stack motor 27mm	Double stack motor 38mm
10	11,7		

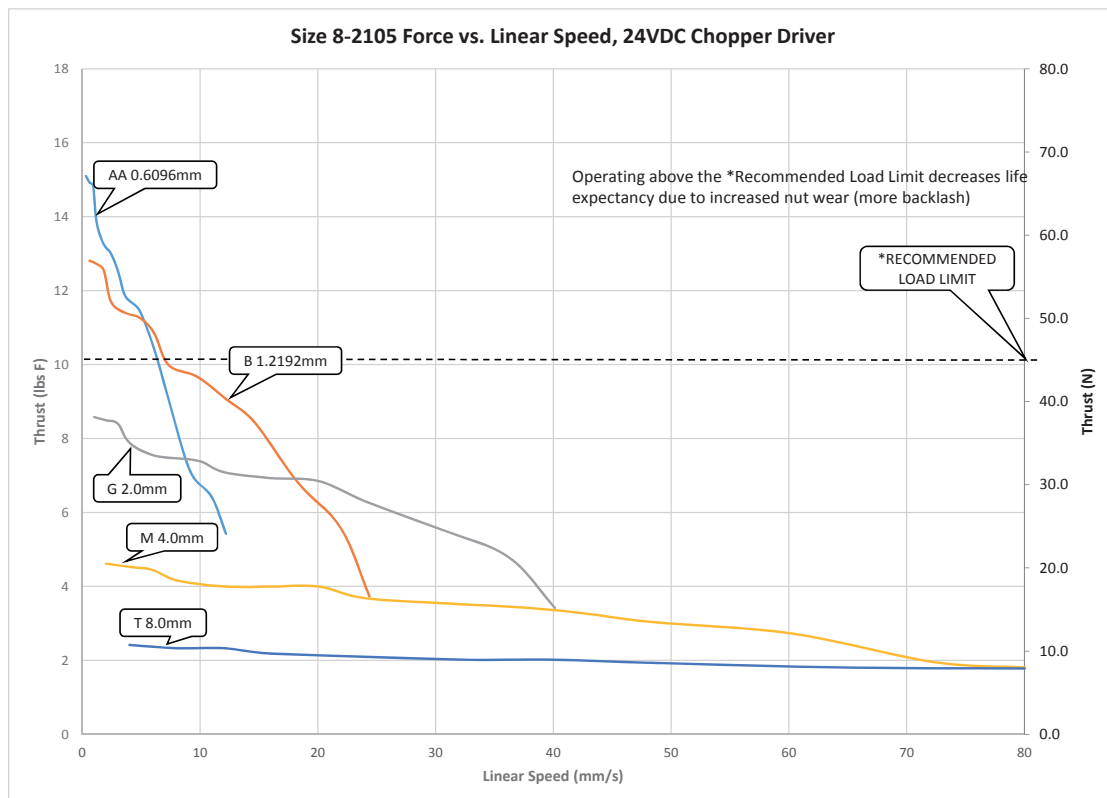
NEMA SIZE 8 CAPTIVE LINEAR ACTUATOR

● NEMA Size 8 (20mm) Speed Thrust Curves

NEMA 8 Single-Stack Rotary Speed

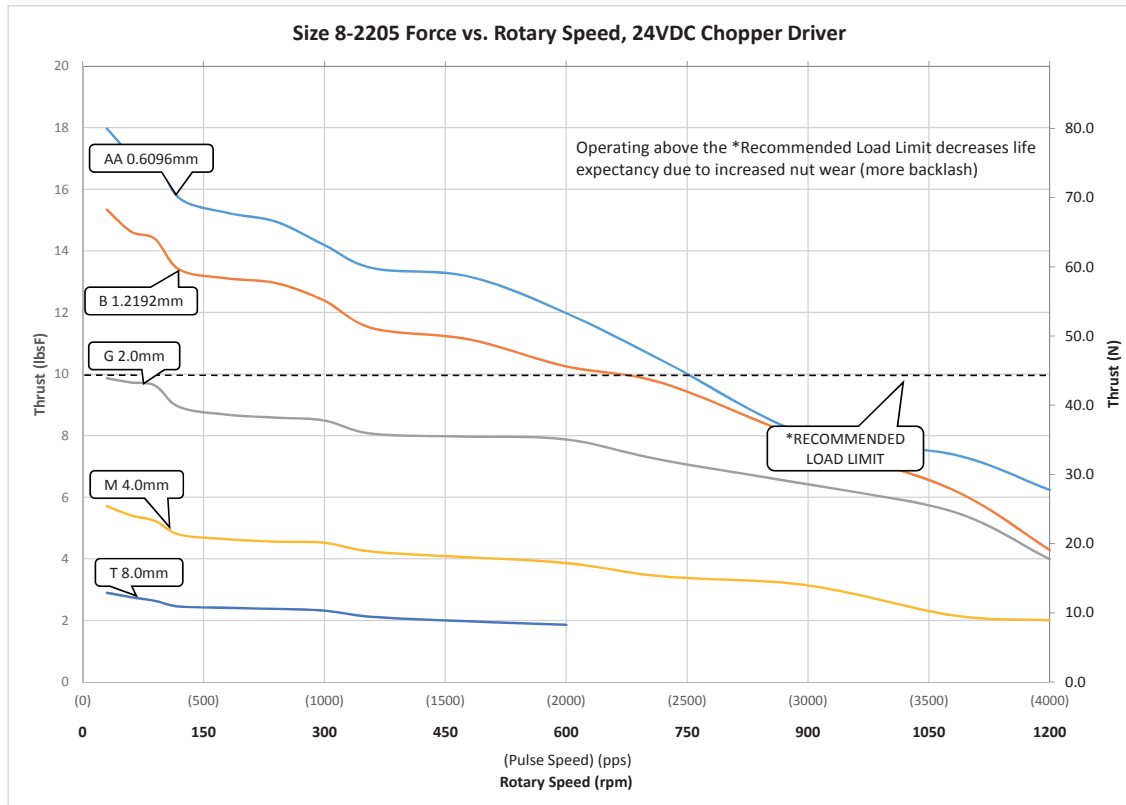


NEMA 8 Single-Stack Rotary Speed

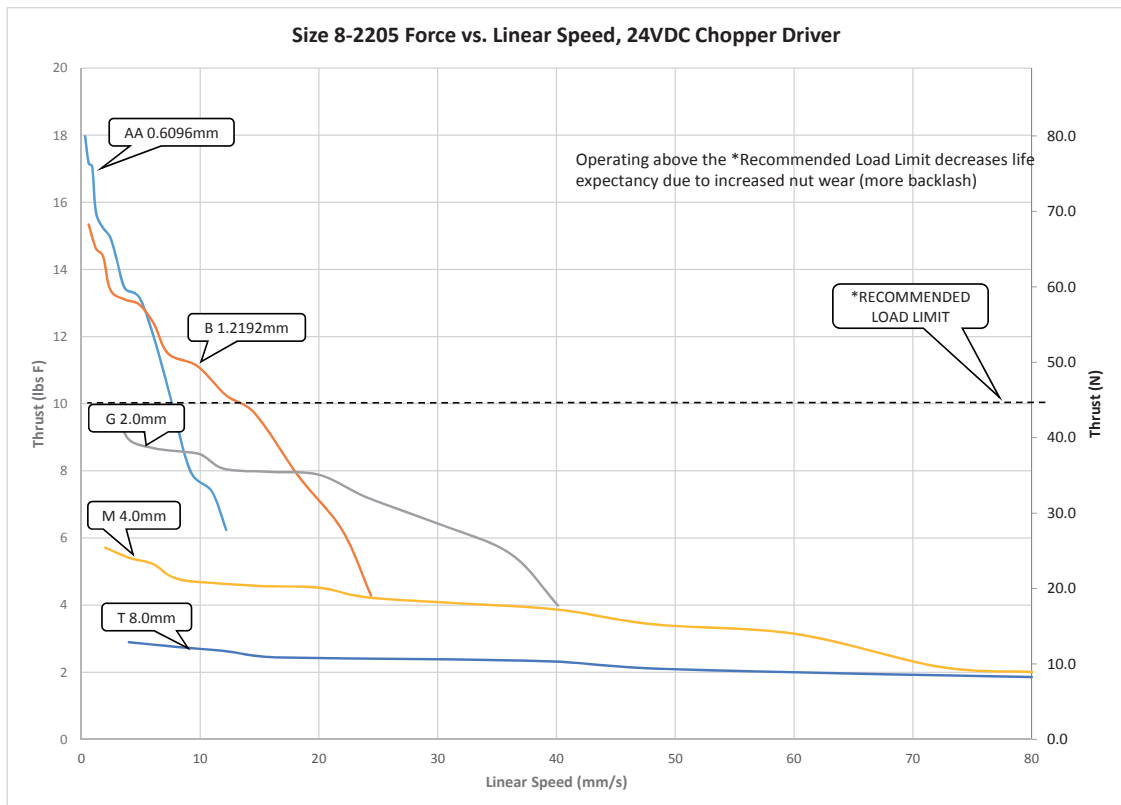


● NEMA Size 8 (20mm) Speed Thrust Curves

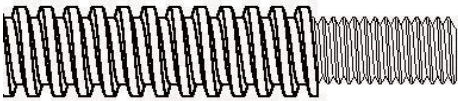
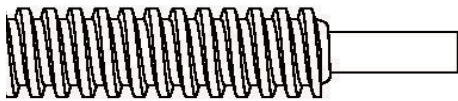
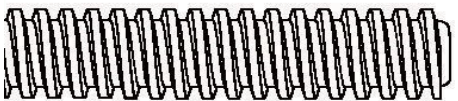
NEMA 8 Double-Stack Rotary Speed



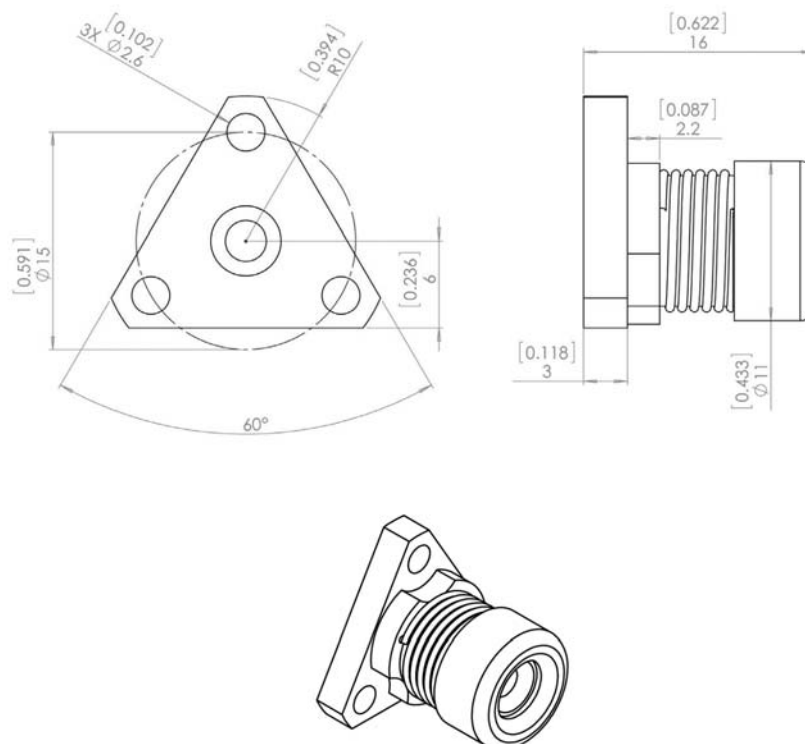
NEMA 8 Double-Stack Rotary Speed



● NEMA Size 8 (20mm) End Machining Options

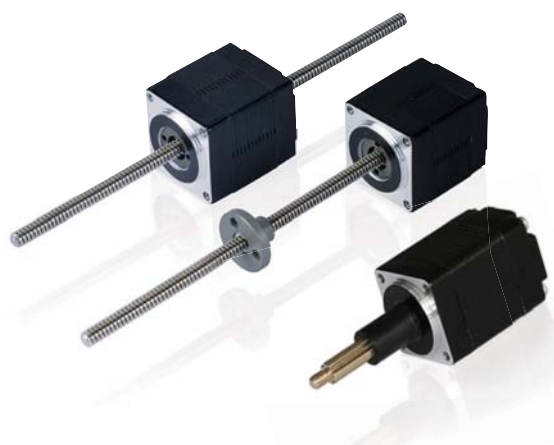
Standard Lead Screw End Machining		
	Threaded End	Metric End: M2 X 0.4 UNC End: 2-56 UNC
	Smooth End	$\varnothing 2\text{mm} \pm 0.025$ $\varnothing 0.0787" \pm 0.0010$
	None	—

● NEMA Size 8 (20mm) Anti-Backlash Nut



● NEMA Size 11 (28mm) Hybrid Stepper Motor Linear Actuators

The NEMA 11 hybrid linear actuator occupies a mounting footprint of slightly above 1 in2 but provides over 3X the continuous thrust (33lbsF/150N) of the NEMA 8. Ball screw versions are also available.



Motor Characteristics

Please contact FASTECH or your local FASTECH representative about custom products.

Motor	Voltage (V)	Current (A)	Resistance (Ω)	Inductance (mH)	Lead Wire No.	Motor Length (mm)
11-2105	4,5	0,5	9,1	6,0	4	34
11-2110	2,2	1,0	2,2	1,5	4	34
11-2209	3,9	0,95	4,1	4,0	4	45
11-2216	2,25	1,6	1,45	1,1	4	45

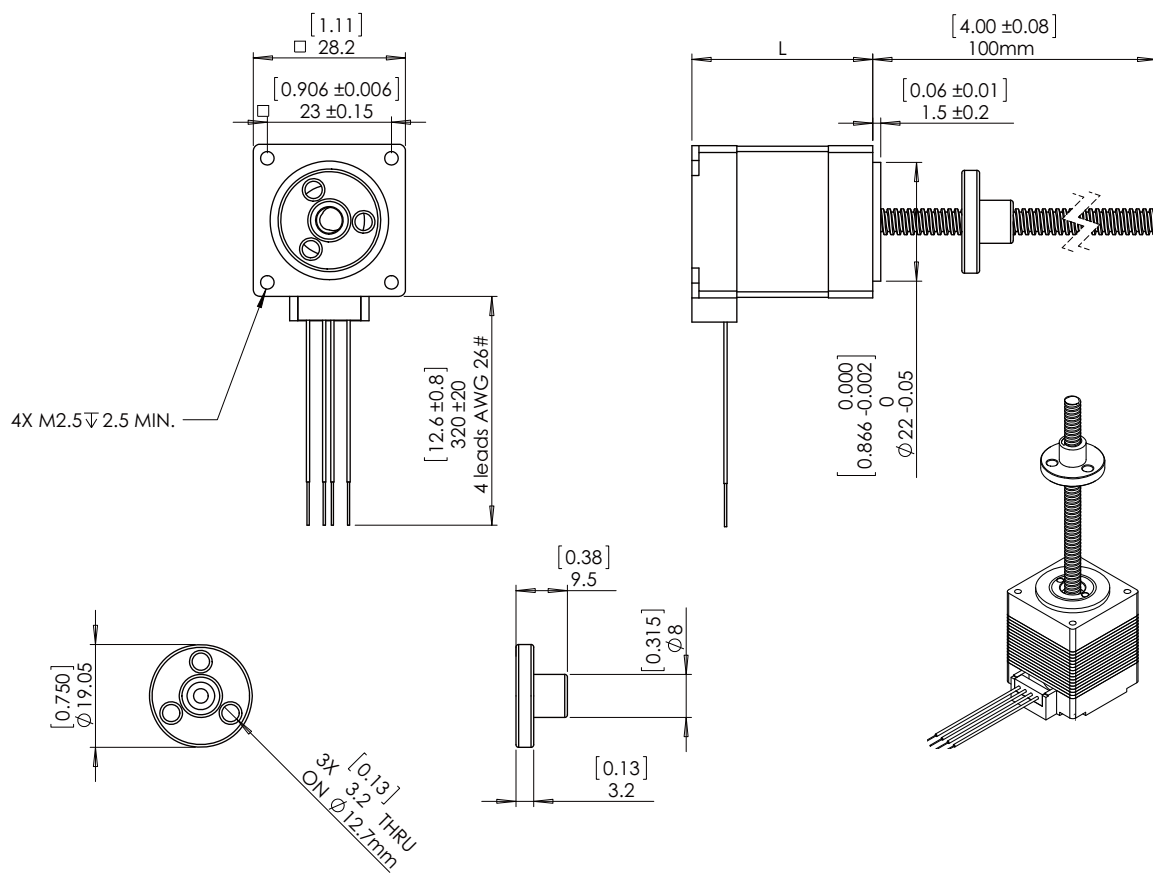
Available Lead Screws and Travel per Step

Please contact FASTECH or your local FASTECH representative about custom products.

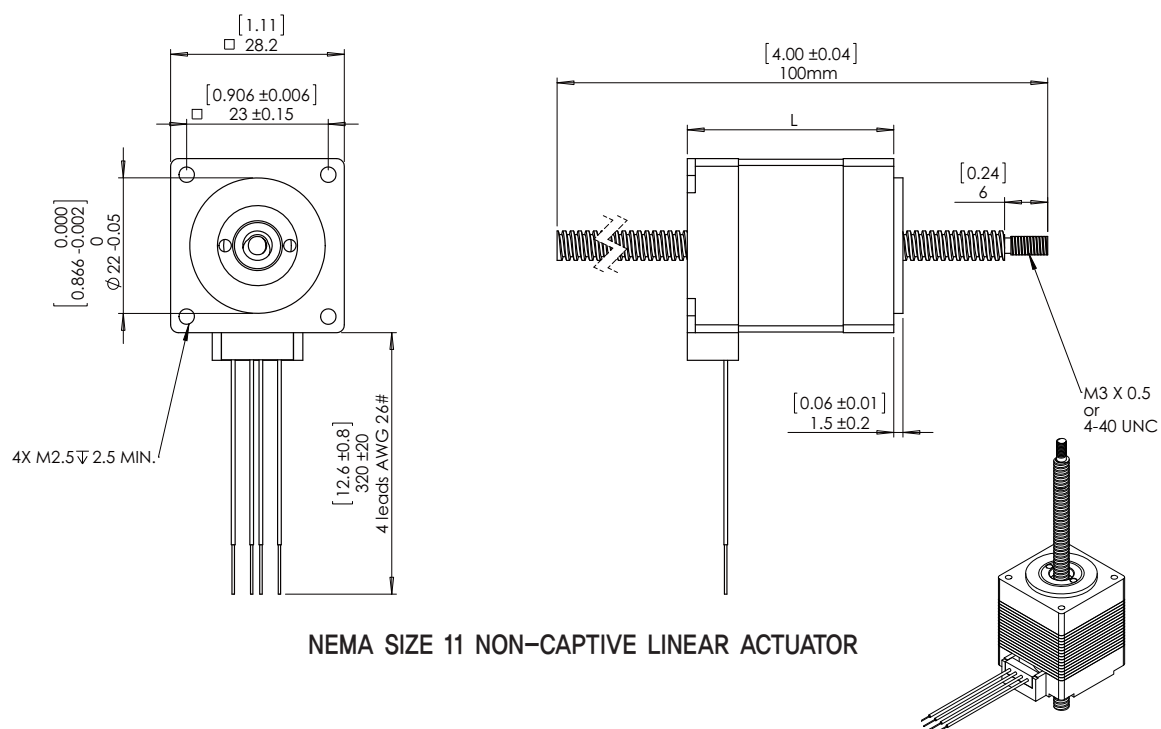
Screw Dia. (in.)	Screw Dia. (mm)	Lead (in.)	Lead (mm)	Lead Code	Travel Per Step @ 1,8 deg (mm)*
0,188	4,7752	0,025	0,635	A	0,0032
0,188	4,7752	0,05	1,27	D	0,0063
0,188	4,7752	0,1	2,54	K	0,0127
0,188	4,7752	0,2	5,08	R	0,0254
0,188	4,7752	0,4	10,16	X	0,0508

*values truncated

● NEMA Size 11 (28mm) Dimensions

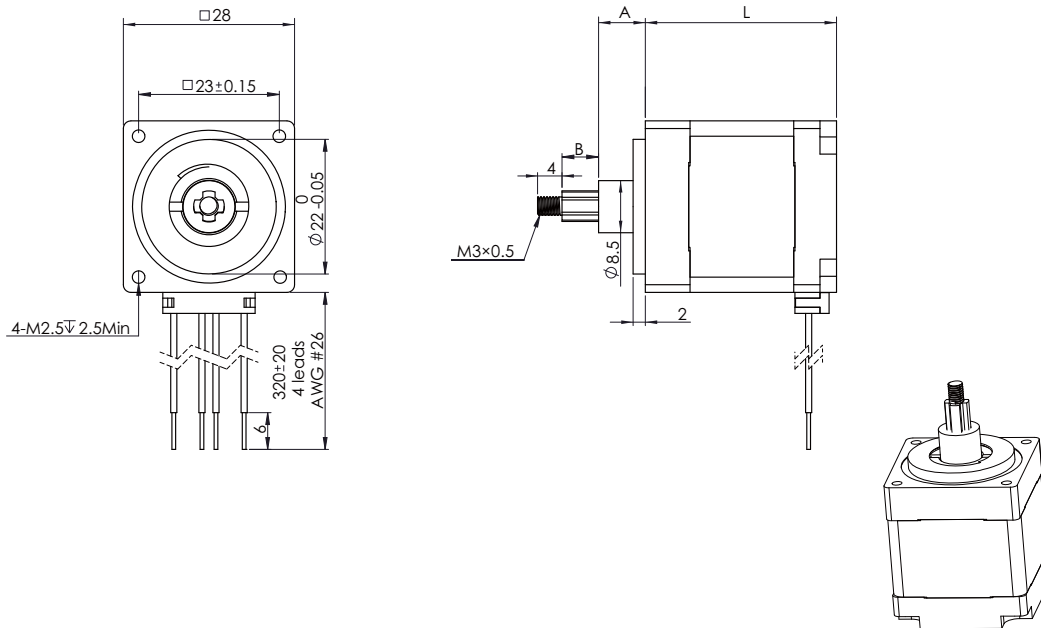


NEMA SIZE 11 EXTERNAL LINEAR ACTUATOR



NEMA SIZE 11 NON-CAPTIVE LINEAR ACTUATOR

● NEMA Size 11 (28mm) Dimensions

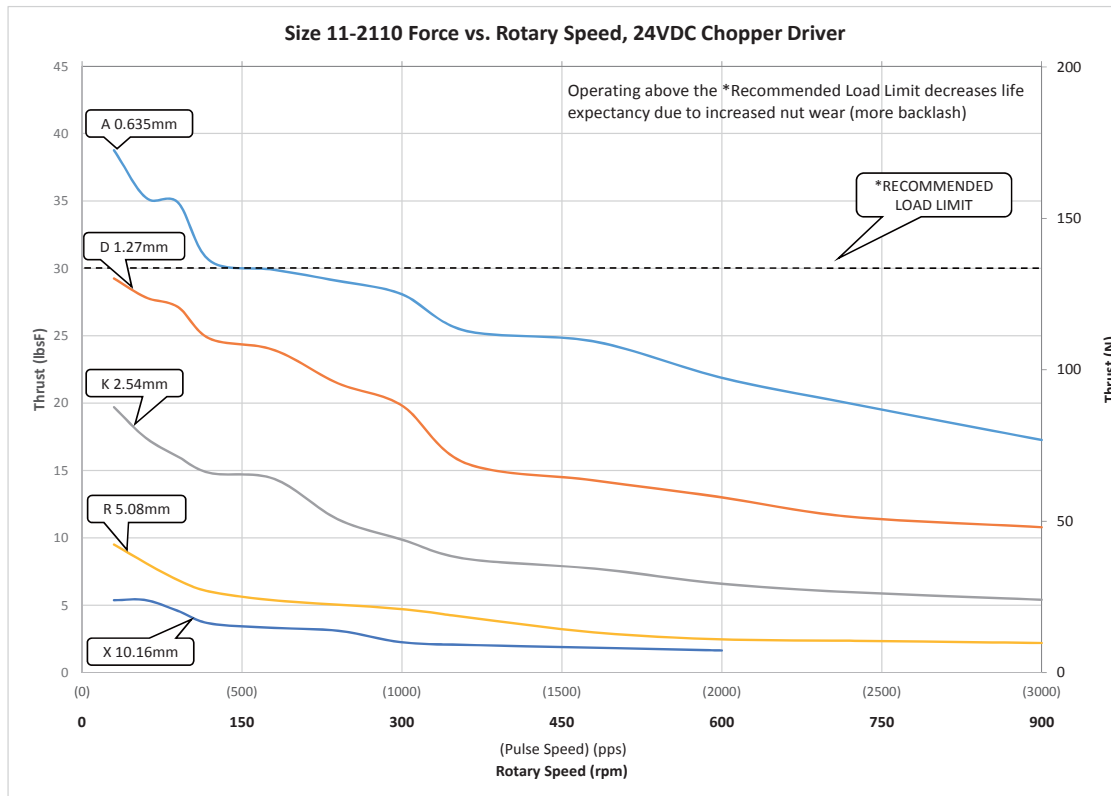


Stroke B(mm)	Size A(mm)	Size L(mm)	
5	7.65	Single stack motor 34mm	Double stack motor 45mm

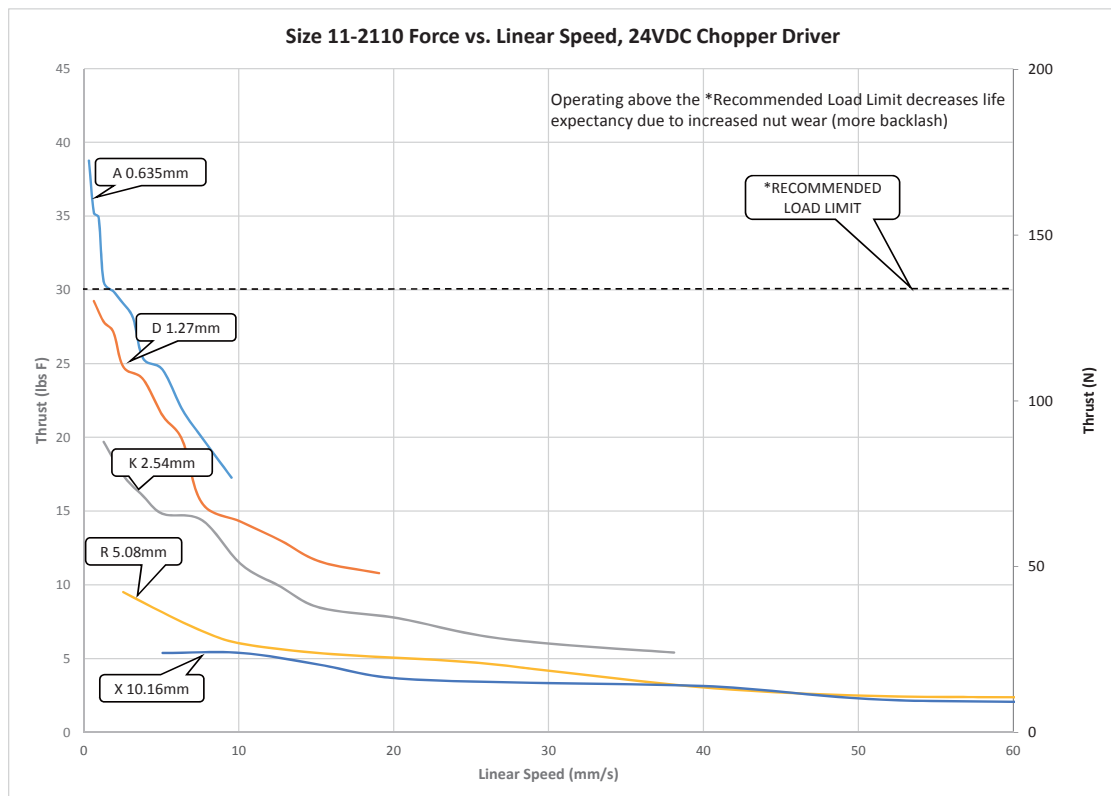
NEMA SIZE 11 CAPTIVE LINEAR ACTUATOR

● NEMA Size 11 (28mm) Speed Thrust Curves

NEMA 11 Single-Stack Rotary Speed

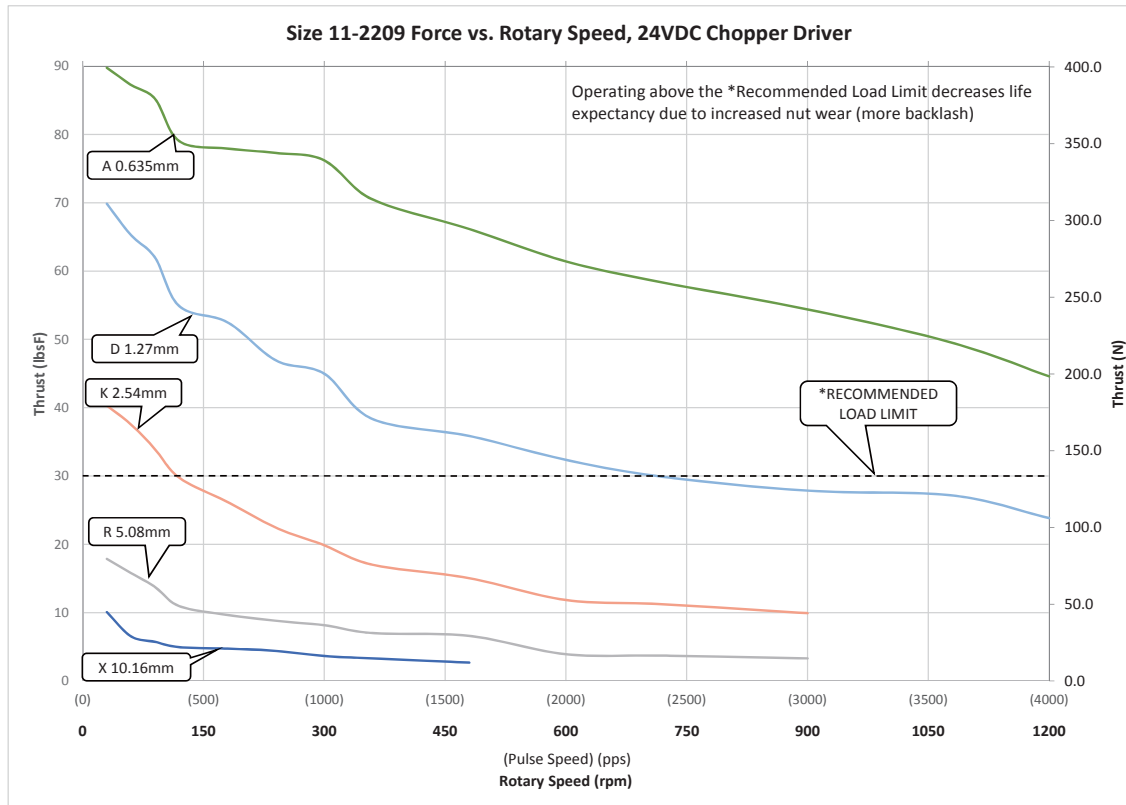


NEMA 11 Single-Stack Rotary Speed

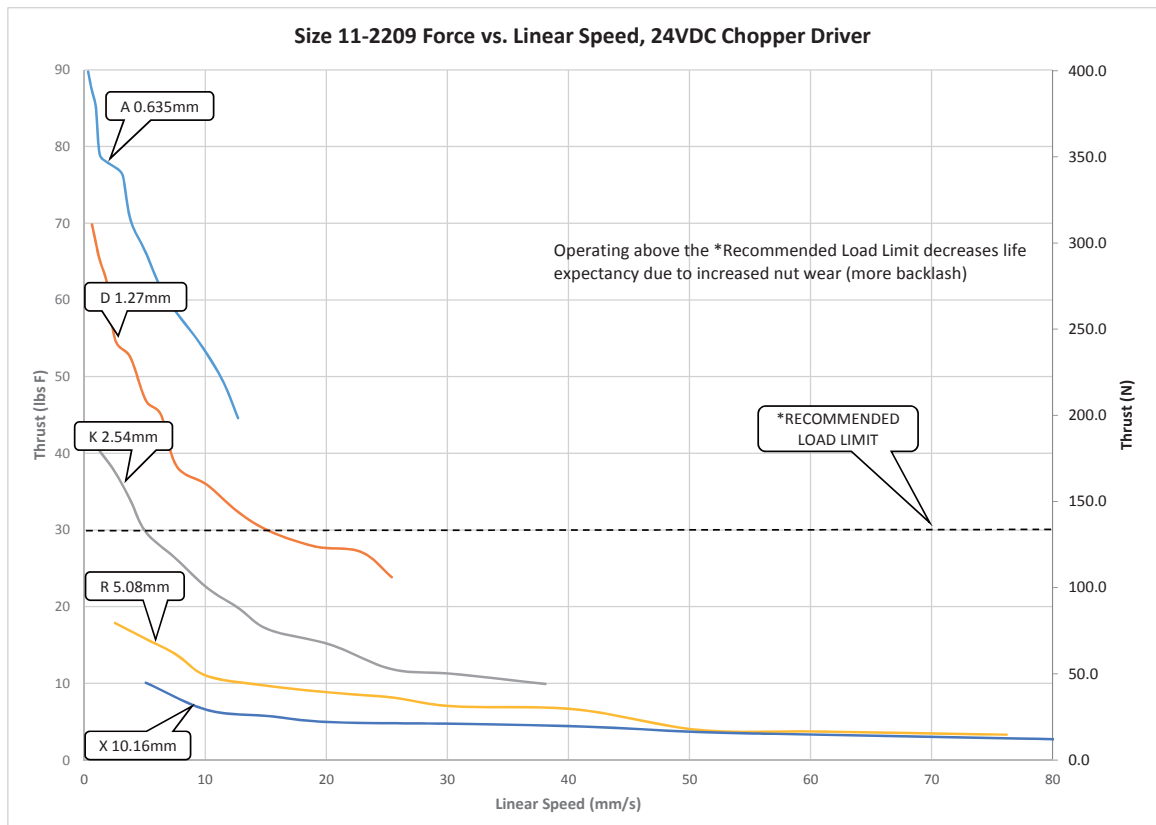


● NEMA Size 11 (28mm) Speed Thrust Curves

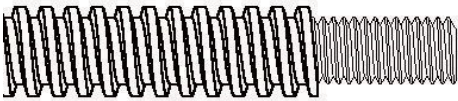
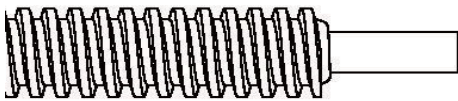
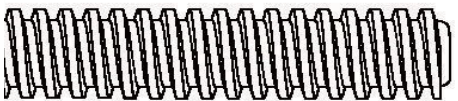
NEMA 11 Double-Stack Rotary Speed



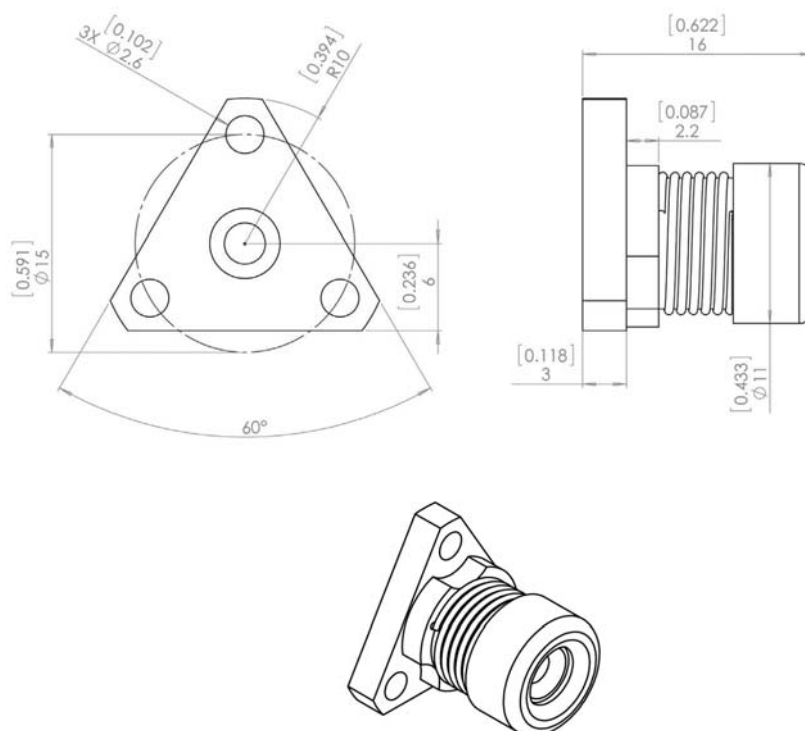
NEMA 11 Double-Stack Rotary Speed



● NEMA Size 11 (28mm) End Machining Options

Standard Lead Screw End Machining		
	Threaded End	Metric End: M3 X 0.4 UNC End: 4-40 UNC
	Smooth End	$\varnothing 3\text{mm} \pm 0.025$ $\varnothing 0.1181" \pm 0.0010$
	None	—

● NEMA Size 11 (28mm) Anti-Backlash Nut



● NEMA Size 14 (35mm) Hybrid Motor Linear Actuators

The NEMA 14 hybrid precision linear actuator provides up to 52 lbsF (230N) of continuous thrust. A Captive version is available in this frame size. Ball screw versions are also available.



Motor Characteristics

Please contact FASTECH or your local FASTECH representative about custom products.

Motor	Voltage (V)	Current (A)	Resistance (Ω)	Inductance (mH)	Lead Wire No.	Motor Length (mm)
14-2105	6,6	0,5	13,2	14,0	4	34
14-2110	3,3	1,0	3,3	3,6	4	34
14-2115	2,2	1,5	1,5	1,6	4	34
14-2205	12,0	0,5	24,0	29,0	4	46
14-2210	6,0	1,0	6,0	7,2	4	46
14-2215	4,0	1,5	2,7	1,8	4	46

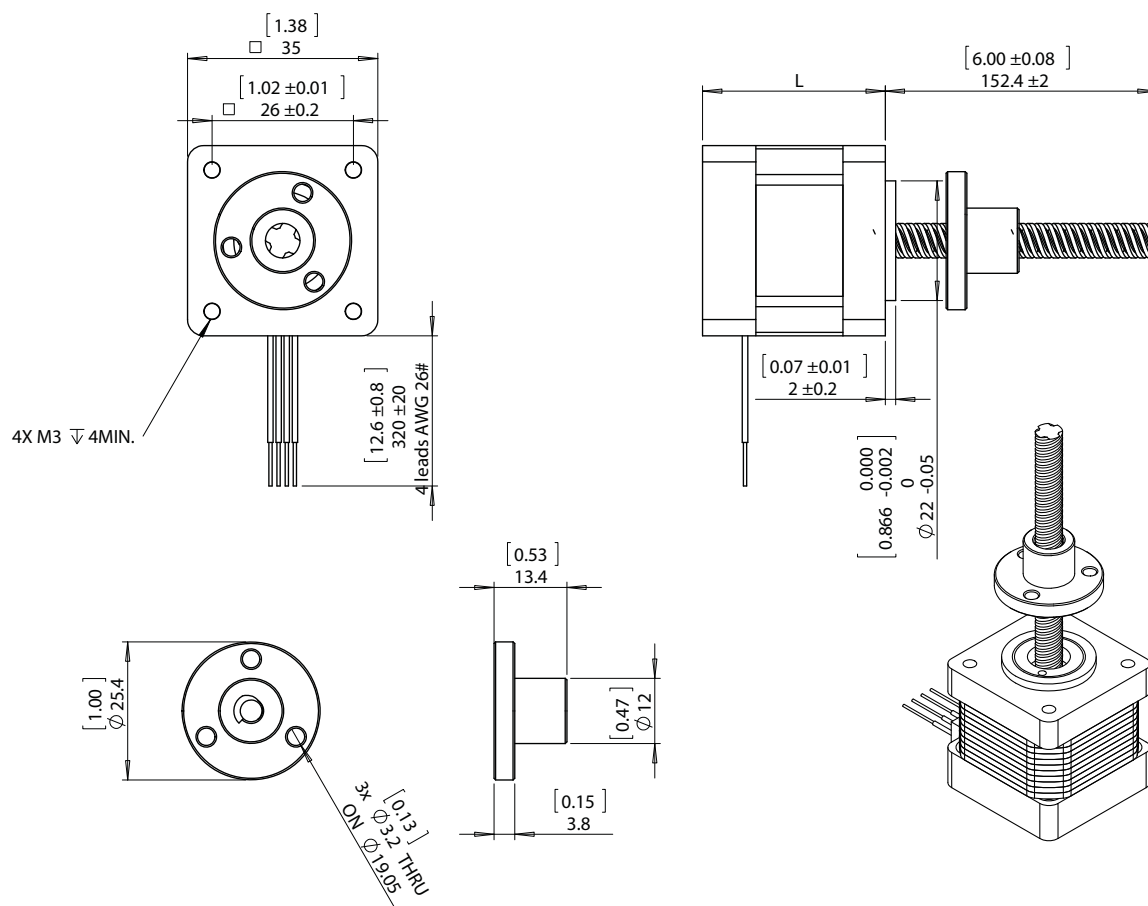
Available Lead Screws and Travel per Step

Please contact FASTECH or your local FASTECH representative about custom products.

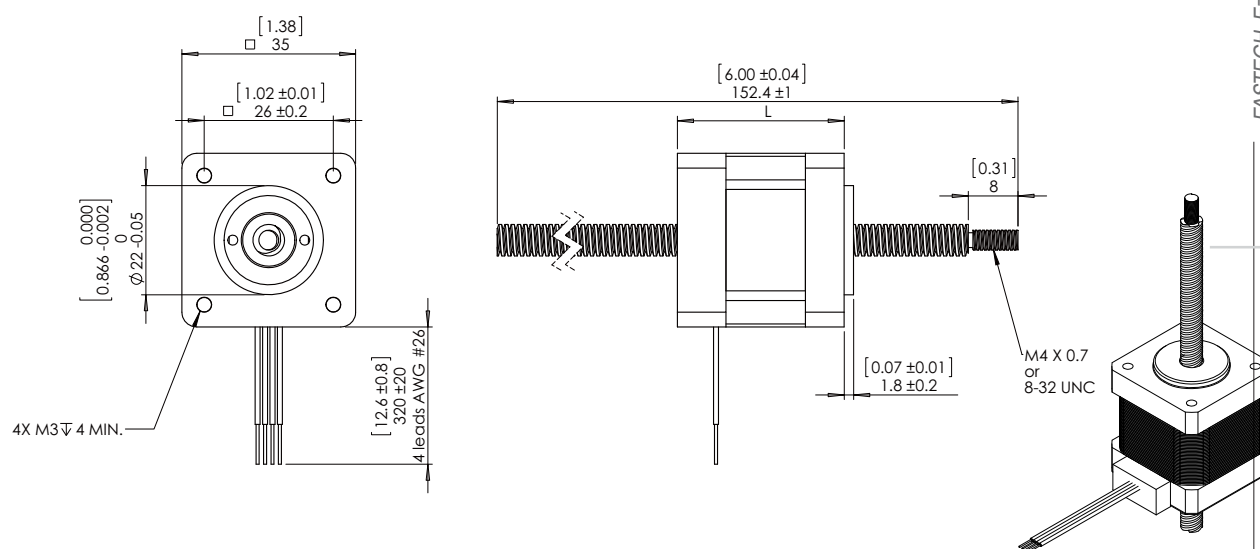
Screw Dia. (in.)	Screw Dia. (mm)	Lead (in.)	Lead (mm)	Lead Code	Travel Per Step @ 1.8 deg (mm)	Travel Per Step @ 0.9 deg (mm)*
0,25	6,35	0,024	0,6096	AA	0,003	0,0015
0,25	6,35	0,048	1,2192	B	0,006	0,003
0,25	6,35	0,05	1,27	D	0,006	0,0032
0,25	6,35	0,0625	1,5875	F	0,0079375	0,0039688
0,25	6,35	0,096	2,4384	J	0,012	0,0061
0,25	6,35	0,1	2,54	K	0,012	0,0064
0,25	6,35	0,192	4,8768	Q	0,024	0,0122
0,25	6,35	0,25	6,35	S	0,031	0,0159
0,25	6,35	0,33	8,382	U	0,041	0,021
0,25	6,35	0,384	9,7536	W	0,048	0,0244
0,25	6,35	0,5	12,7	Y	0,0635	0,03175

*values truncated

● NEMA Size 14 (35mm) Dimensions

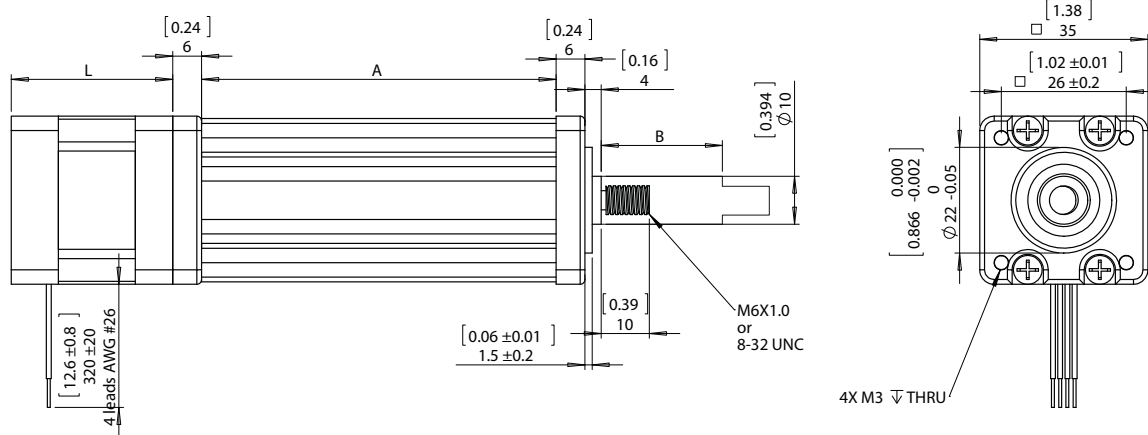


NEMA SIZE 14 EXTERNAL LINEAR ACTUATOR

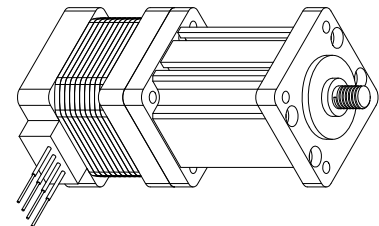


NEMA SIZE 14 NON-CAPTIVE LINEAR ACTUATOR

● NEMA Size 14 (35mm) Dimensions (continued)



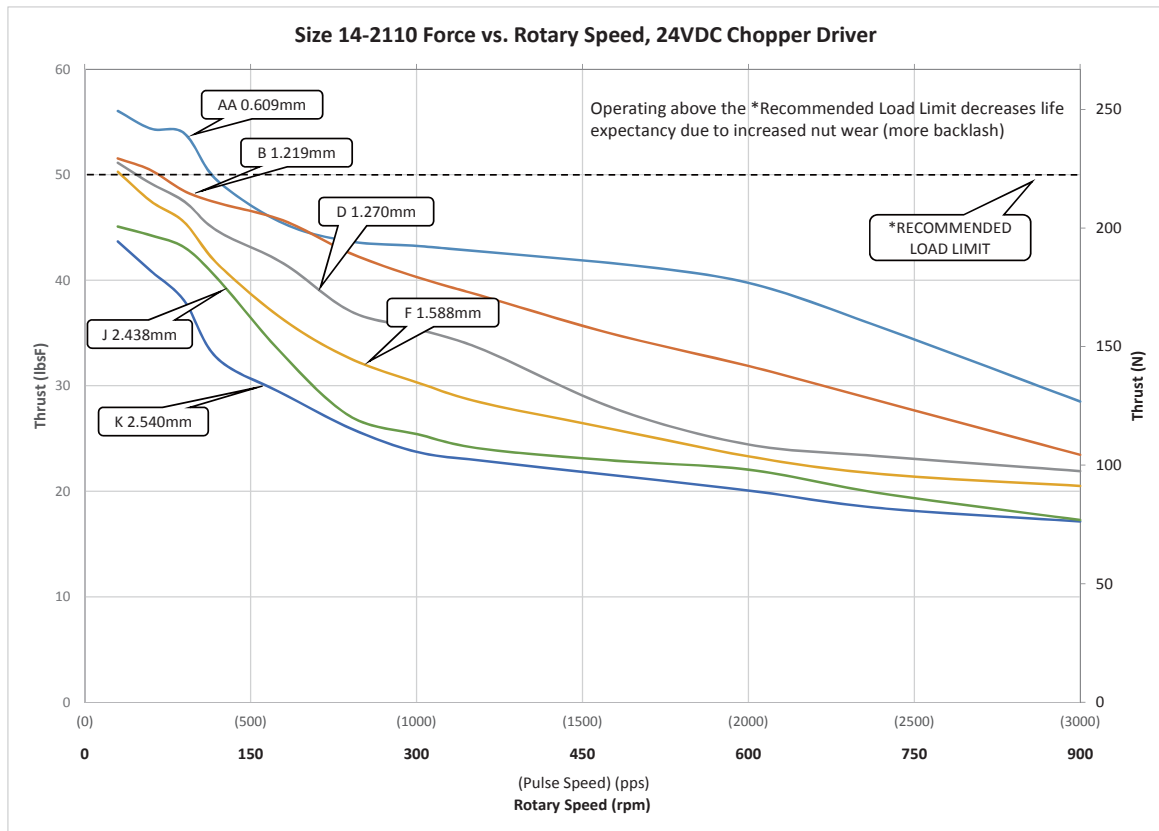
Stroke B inch (mm)	Dimension A (mm)	Dimension L (mm)	
0.5 (12.7)	36.7	Single stack motor 35 mm	Double stack motor 49 mm
0.75 (19.05)	43.05		
1.0 (25.4)	49.4		
1.25 (31.8)	55.8		
1.5 (38.1)	62.1		
2.0 (50.8)	74.8		
2.5 (63.5)	87.5		



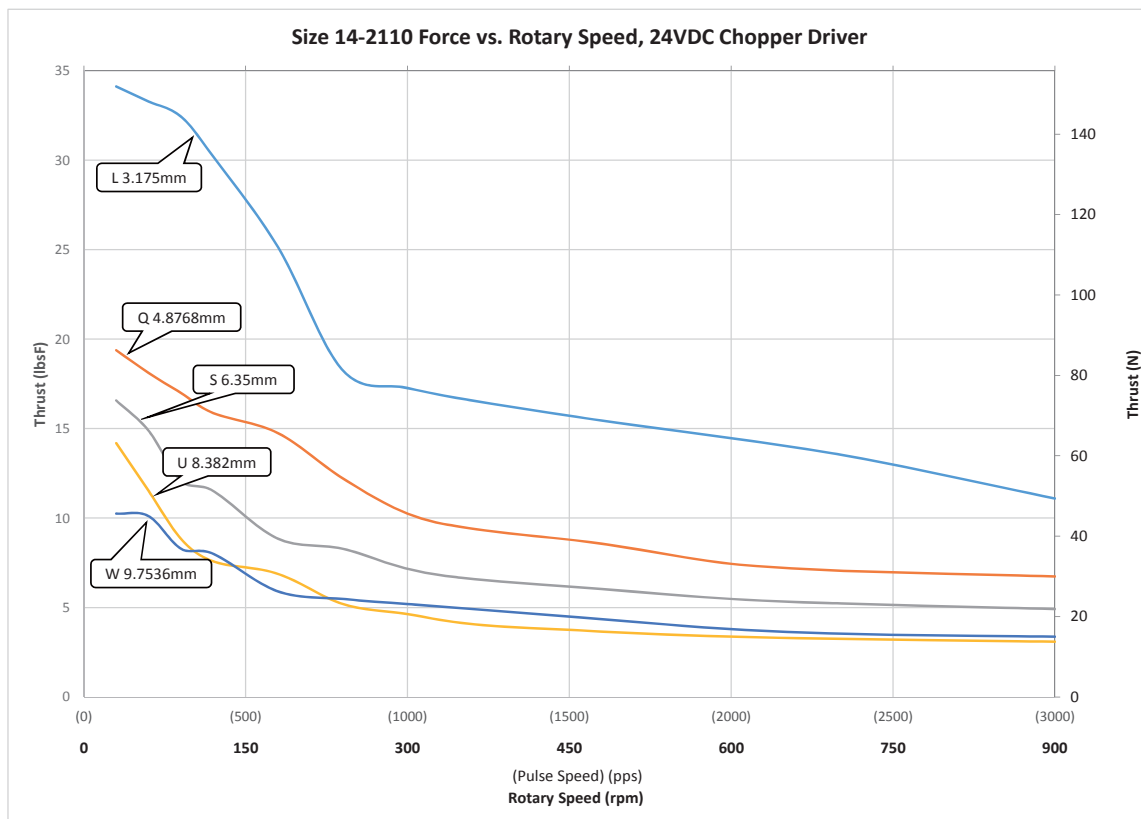
NEMA 14 CAPTIVE LINEAR ACTUATOR

● NEMA Size 14 (35mm) Speed Thrust Curves

NEMA 14 Single-Stack Rotary Speed

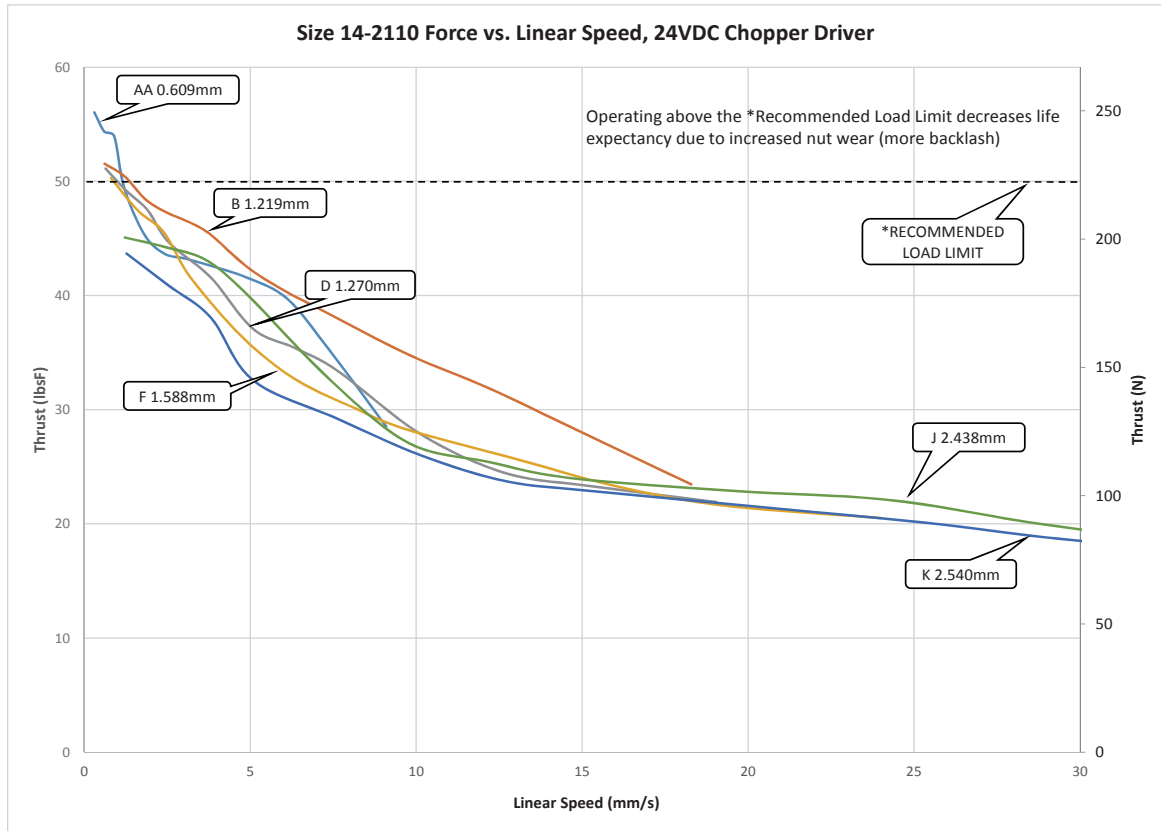


NEMA 14 Single-Stack Rotary Speed

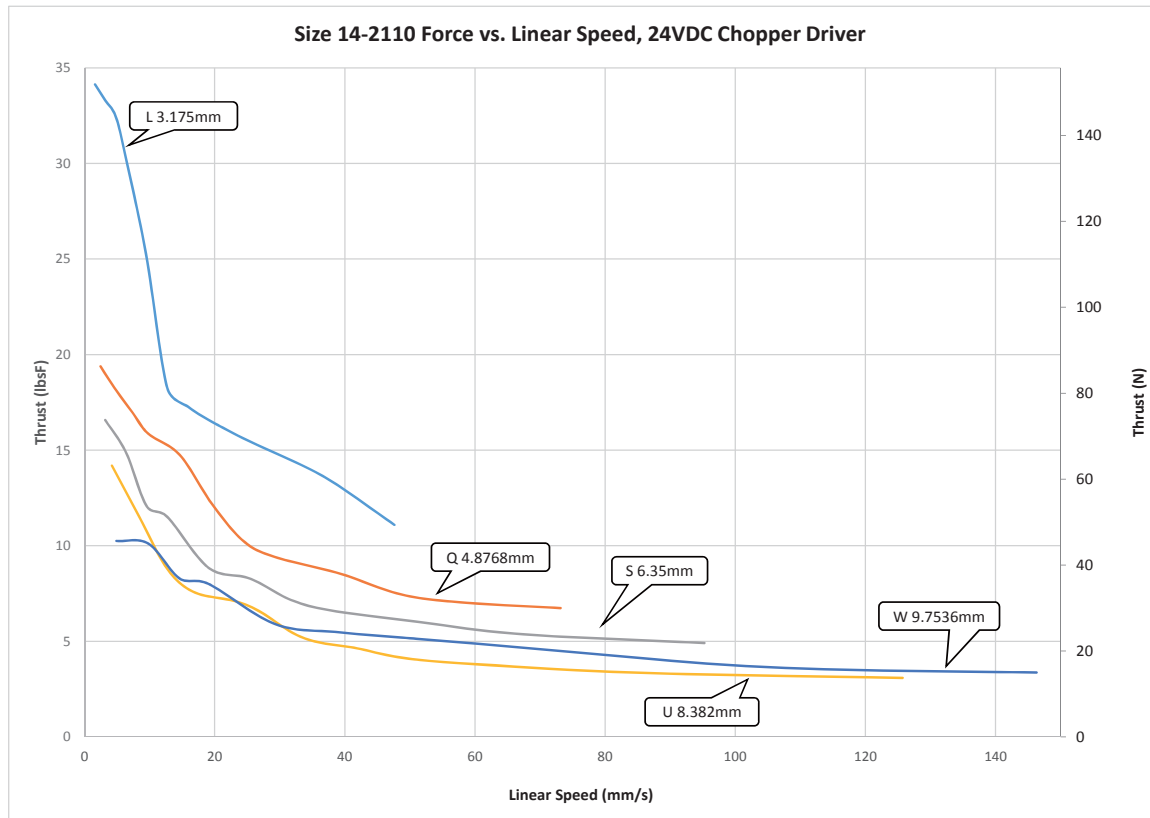


● NEMA Size 14 (35mm) Speed Thrust Curves

NEMA 14 Single-Stack Rotary Speed

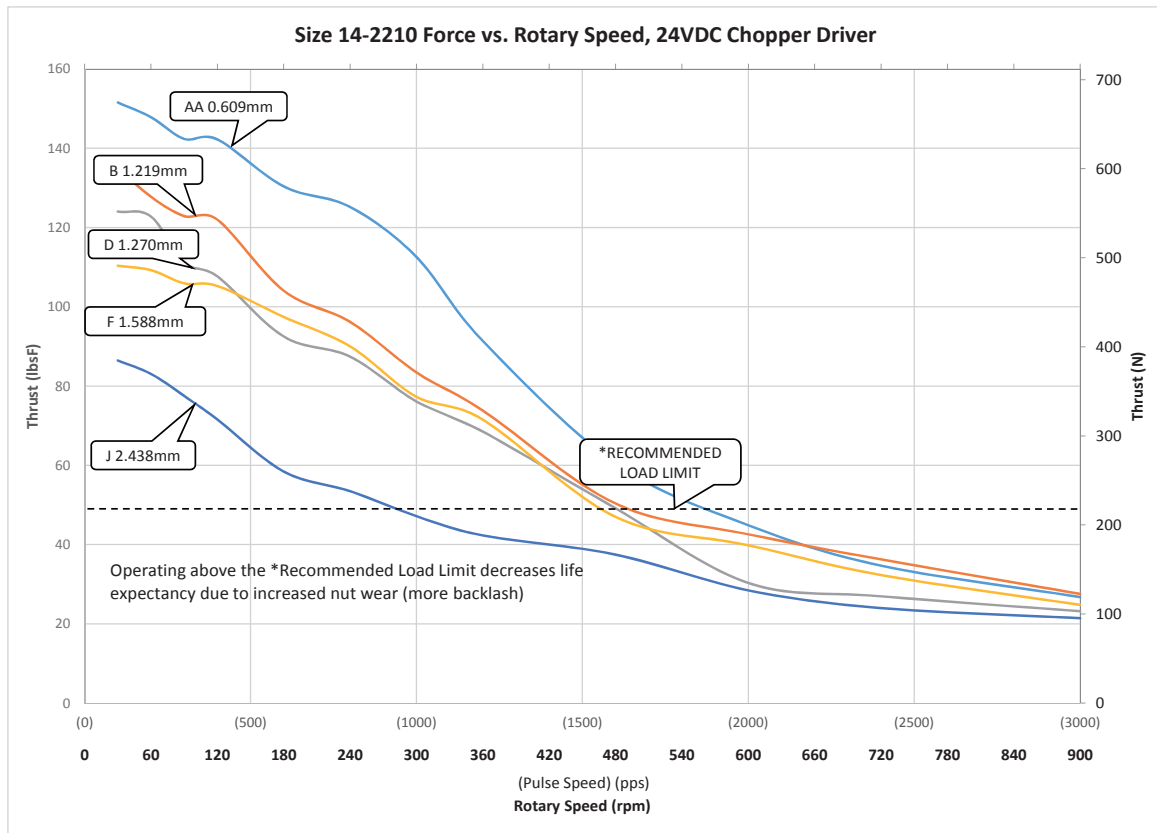


NEMA 14 Single-Stack Rotary Speed

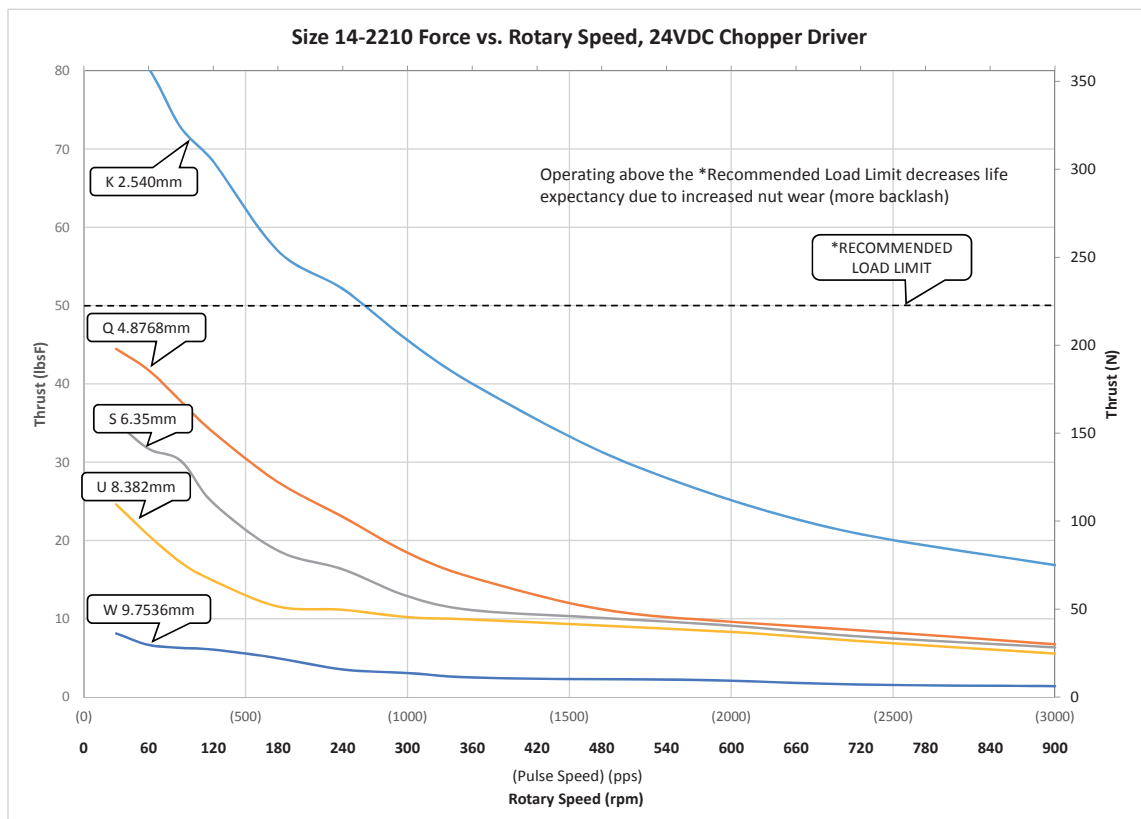


● NEMA Size 14 (35mm) Speed Thrust Curves

NEMA 14 Double-Stack Rotary Speed



NEMA 14 Double-Stack Rotary Speed

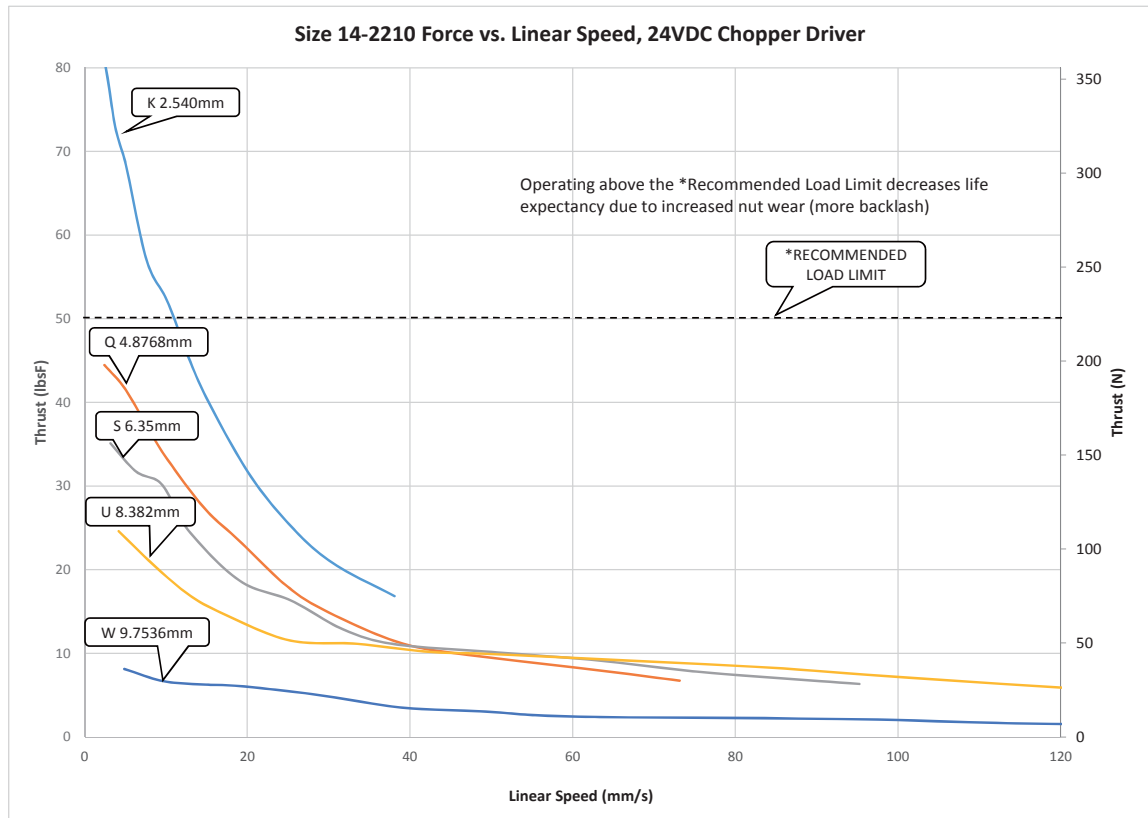


● NEMA Size 14 (35mm) Speed Thrust Curves

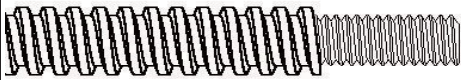
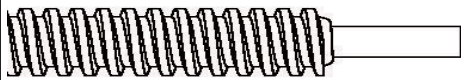
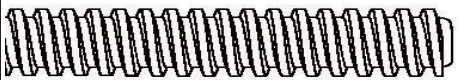
NEMA 14 Double-Stack Rotary Speed



NEMA 14 Double-Stack Rotary Speed

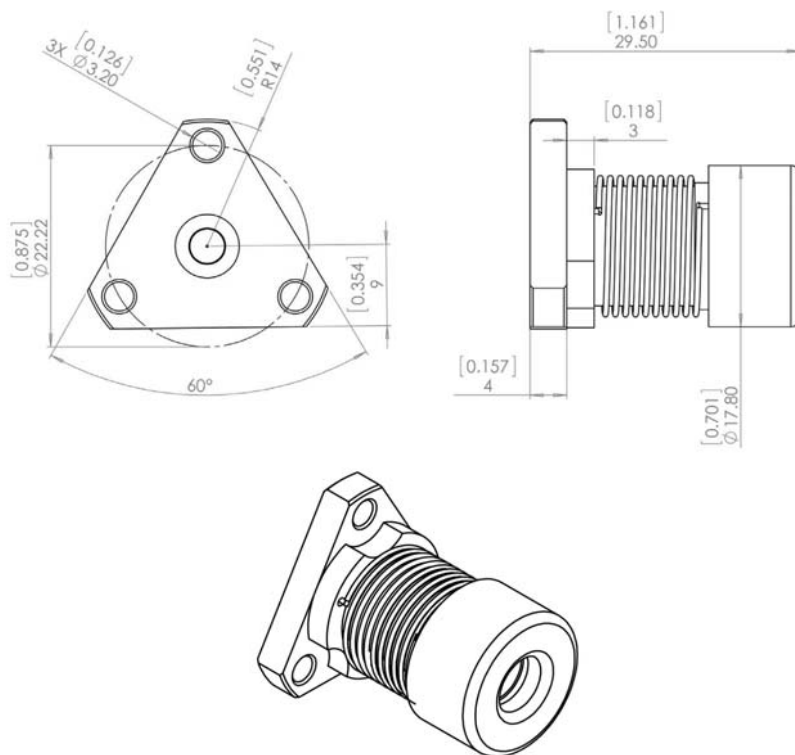


● NEMA 14 Size 14 (35mm) End Machining Options

Standard Lead Screw End Machining		
	Threaded End	Metric End: M4 X 0.7mm UNC End: 8-32 UNC
	Smooth End	$\varnothing 4\text{mm} \pm 0.025$ $\varnothing 0.1575" \pm 0.0010$
	None	—

Captive Rod End Machining
Metric End: M6 X 1.0mm UNC End: 8-32 UNC

● NEMA Size 14 (35mm) Anti-Backlash Nut



● NEMA Size 17 (42mm) Hybrid Motor Linear Actuators

The NEMA 17 hybrid precision linear actuator provides up to 60lbsF (266N) of continuous thrust. A Captive version is available in this frame size. Ball screw versions are also available.



Motor Characteristics

Please contact FASTECH or your local FASTECH representative about custom products.

Motor	Voltage (V)	Current (A)	Resistance (Ω)	Inductance (mH)	Lead Wire No.	Motor Length (mm)
17-2105	7.2	0.5	14.4	19.8	4	34
17-2110	3.6	1.0	3.6	5.0	4	34
17-2115	2.4	1.5	1.6	2.2	4	34
17-2205	11.0	0.5	22.0	46.0	4	48
17-2212	4.5	1.2	3.8	8.0	4	48
17-2225	2.2	2.5	0.87	1.8	4	48

Available Lead Screws and Travel per Step

Please contact FASTECH or your local FASTECH representative about custom products.

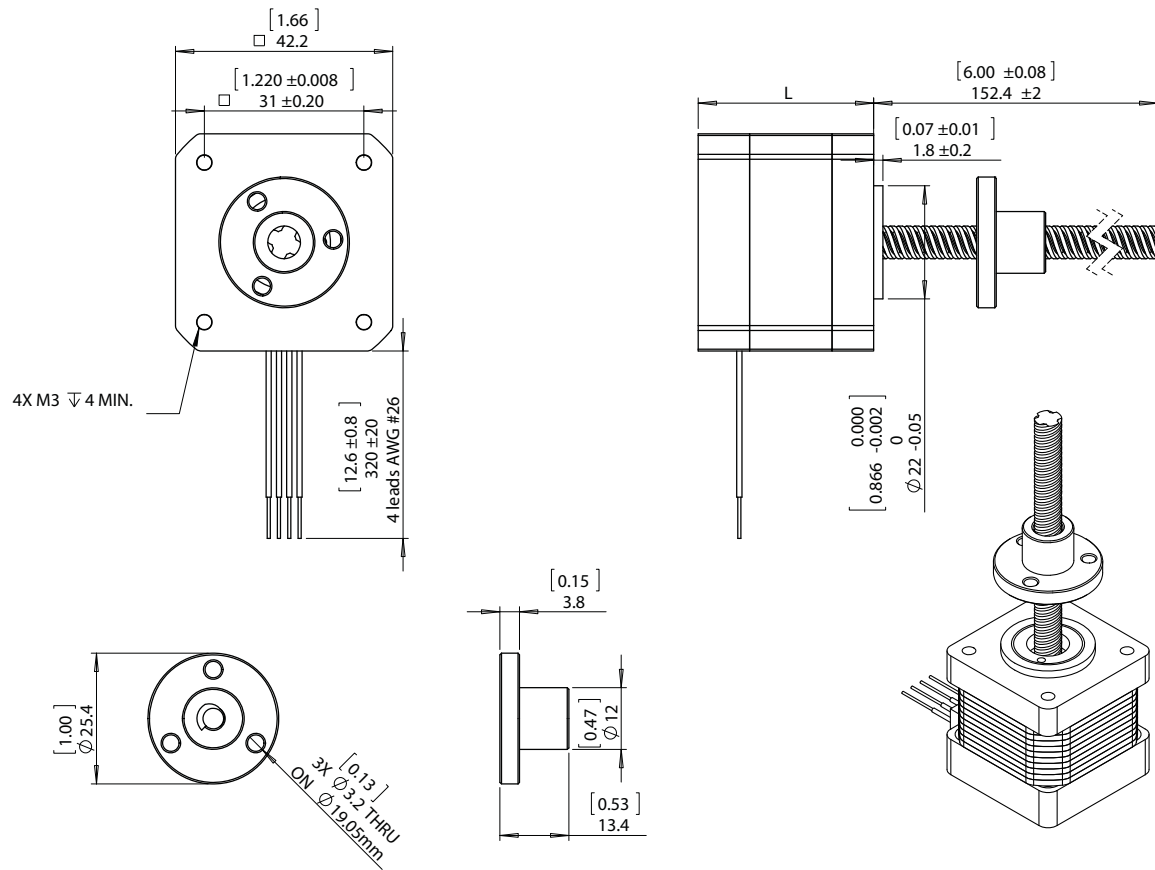
Screw Dia. (in.)	Screw Dia. (mm)	Lead (in.)	Lead (mm)	Lead Code	Travel Per Step @ 1.8 deg (mm)	Travel Per Step @ 0.9 deg (mm)*
0.25	6.35	0.024	0.6096	AA	0.003	0.0015
0.25	6.35	0.048	1.2192	B	0.006	0.003
0.25	6.35	0.05	1.27	D	0.006	0.0032
0.25	6.35	0.0625	1.5875	F	0.0079375	0.0039688
0.25	6.35	0.096	2.4384	J	0.012	0.0061
0.25	6.35	0.1	2.54	K	0.012	0.0064
0.25	6.35	0.192	4.8768	Q	0.024	0.0122
0.25	6.35	0.25	6.35	S	0.031	0.0159
0.25	6.35	0.33	8.382	U	0.041	0.021
0.25	6.35	0.384	9.7536	W	0.048	0.0244
0.25	6.35	0.5	12.7	Y	0.0635	0.03175

*values truncated

Custom Lead Screw DIA Available for NEMA 17

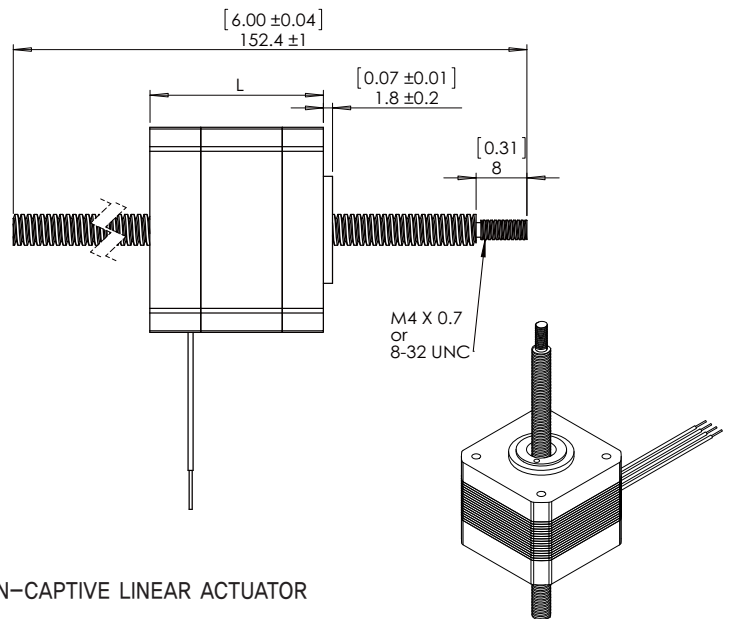
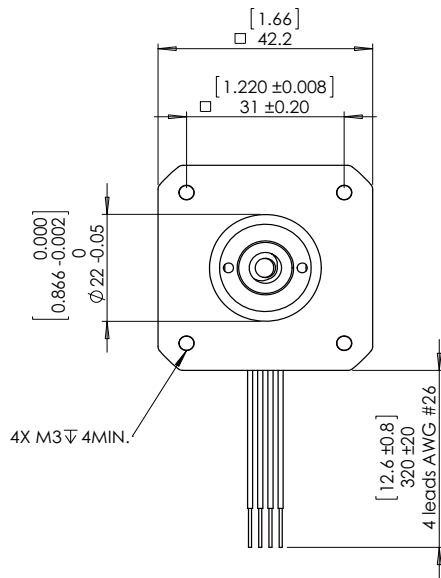
0.375 " DIA shaft available with external shaft version

● NEMA Size 17 (42mm) Dimensions

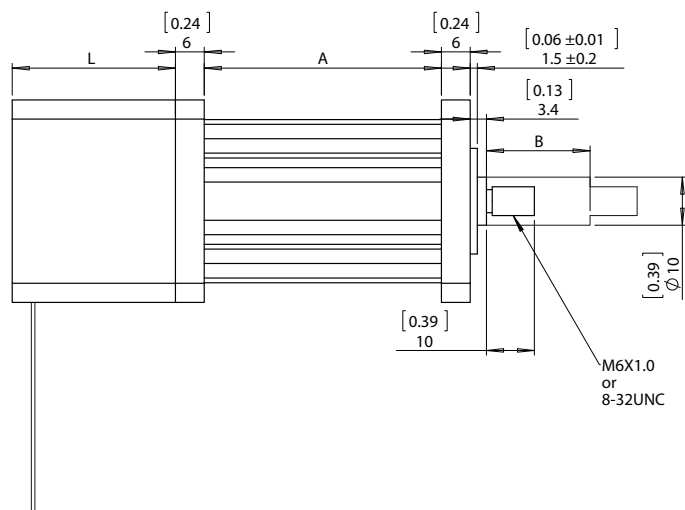
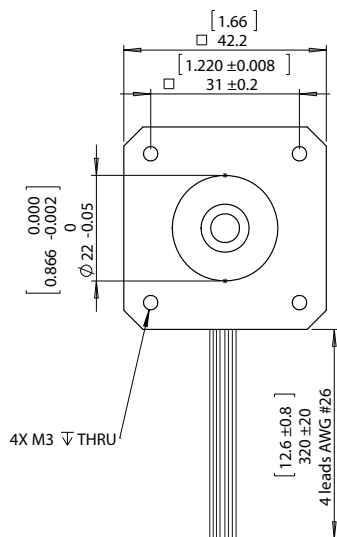


NEMA SIZE 17 EXTERNAL LINEAR ACTUATOR

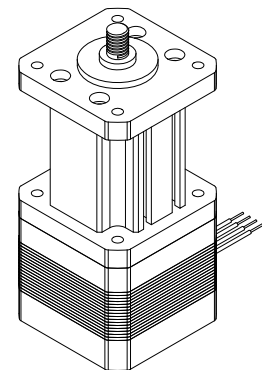
● NEMA Size 17 (42mm) Dimensions (continued)



NEMA SIZE 17 NON-CAPTIVE LINEAR ACTUATOR



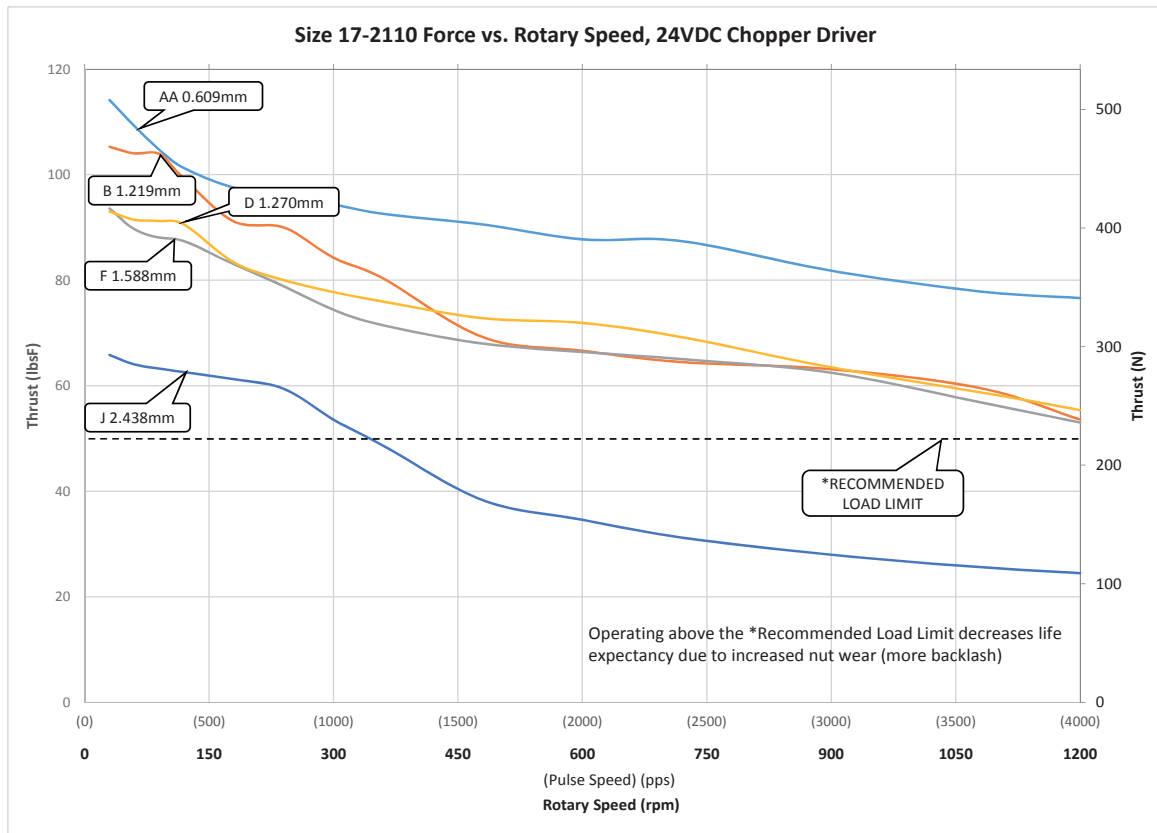
Stroke B inch (mm)	Dimension A (mm)	Dimension L (mm)	
0.5 (12.7)	36.7	Single stack motor 35 mm	Double stack motor 49 mm
0.75 (19.05)	43.05		
1.0 (25.4)	49.4		
1.25 (31.8)	55.8		
1.5 (38.1)	62.1		
2.0 (50.8)	74.8		
2.5 (63.5)	87.5		



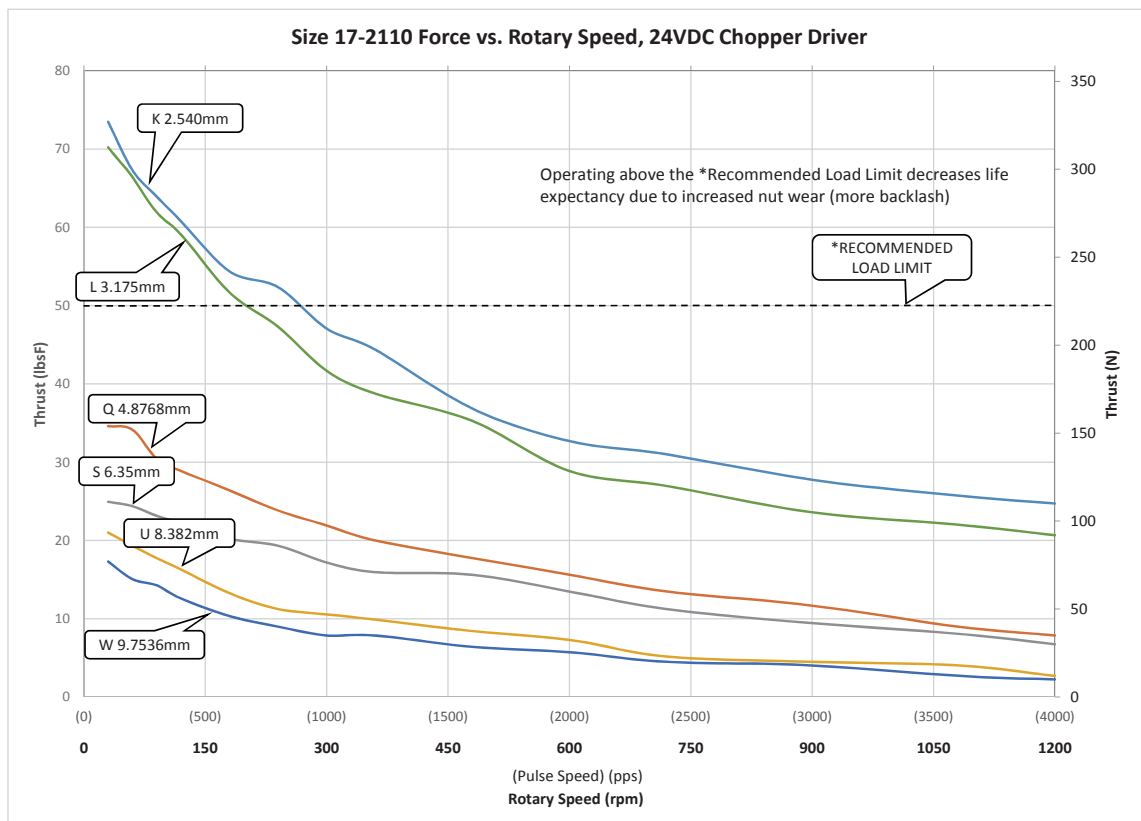
NEMA SIZE 17 CAPTIVE LINEAR ACTUATOR

● NEMA Size 17 (42mm) Speed Thrust Curves

NEMA 17 Single-Stack Rotary Speed

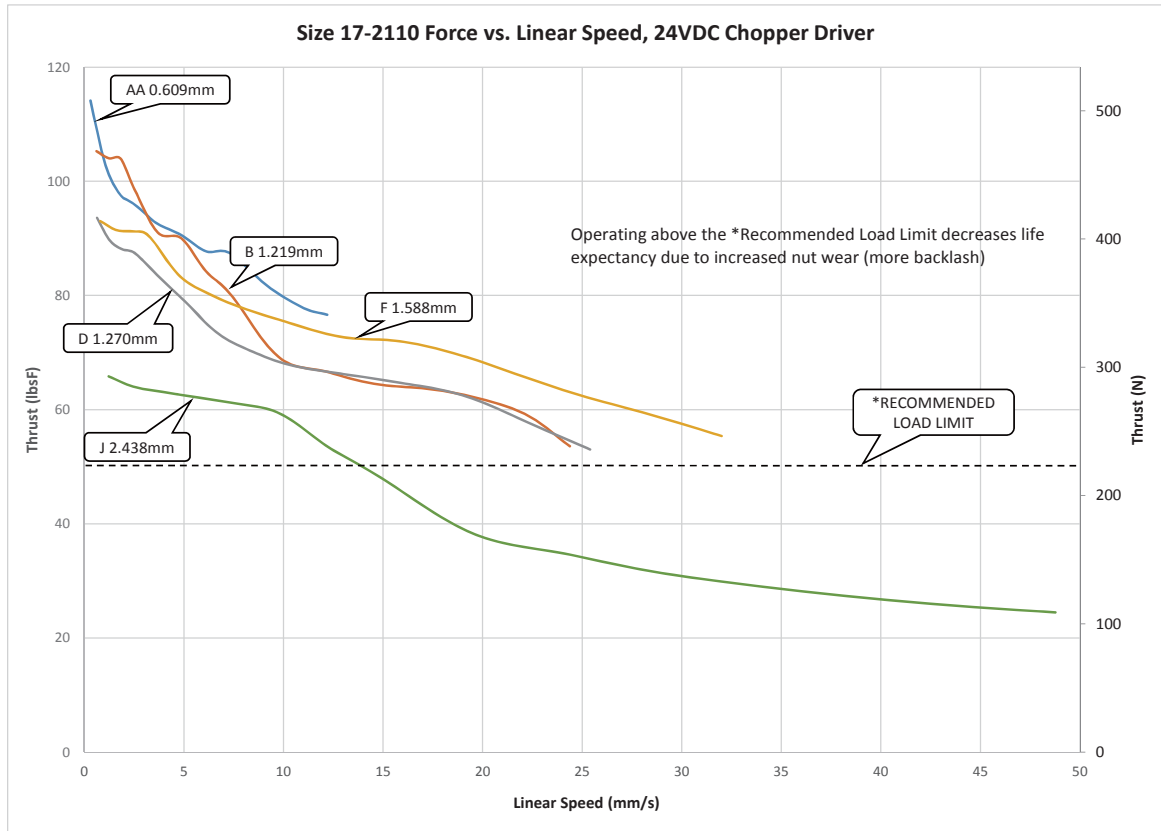


NEMA 17 Single-Stack Rotary Speed

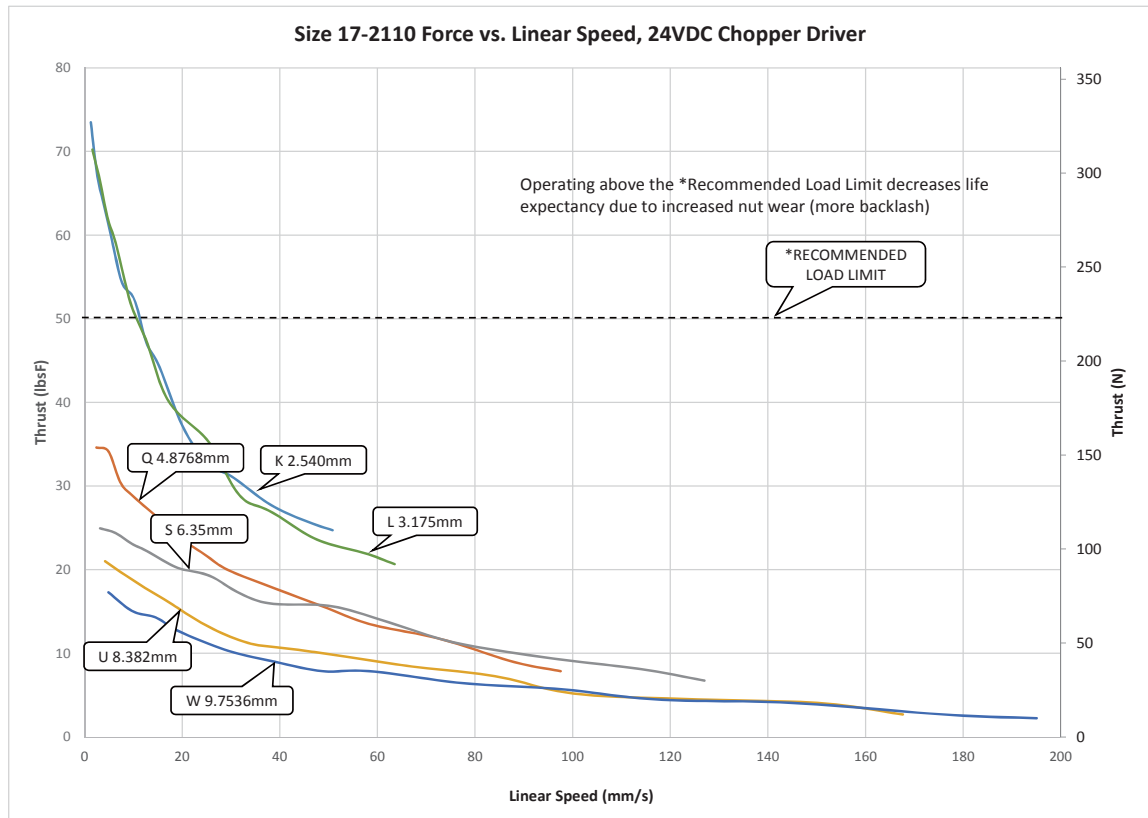


● NEMA Size 17 (42mm) Speed Thrust Curves

NEMA 17 Single-Stack Rotary Speed

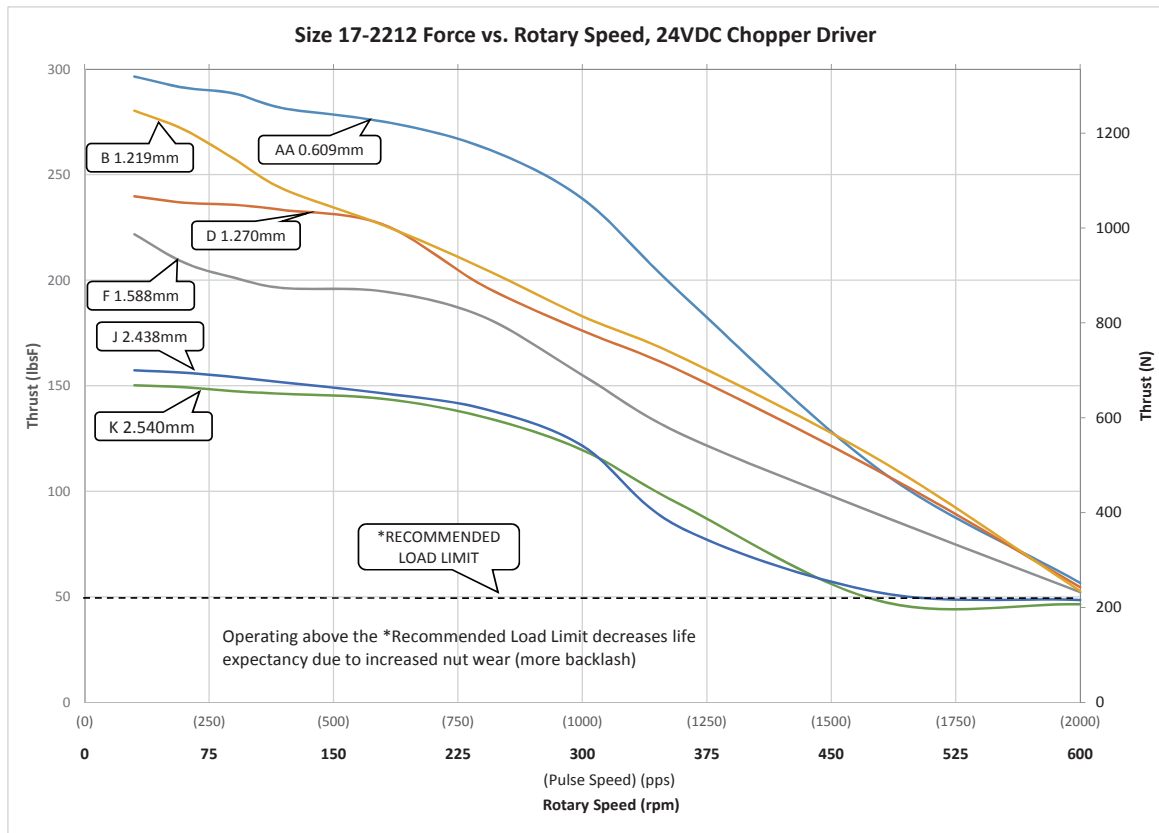


NEMA 17 Single-Stack Rotary Speed

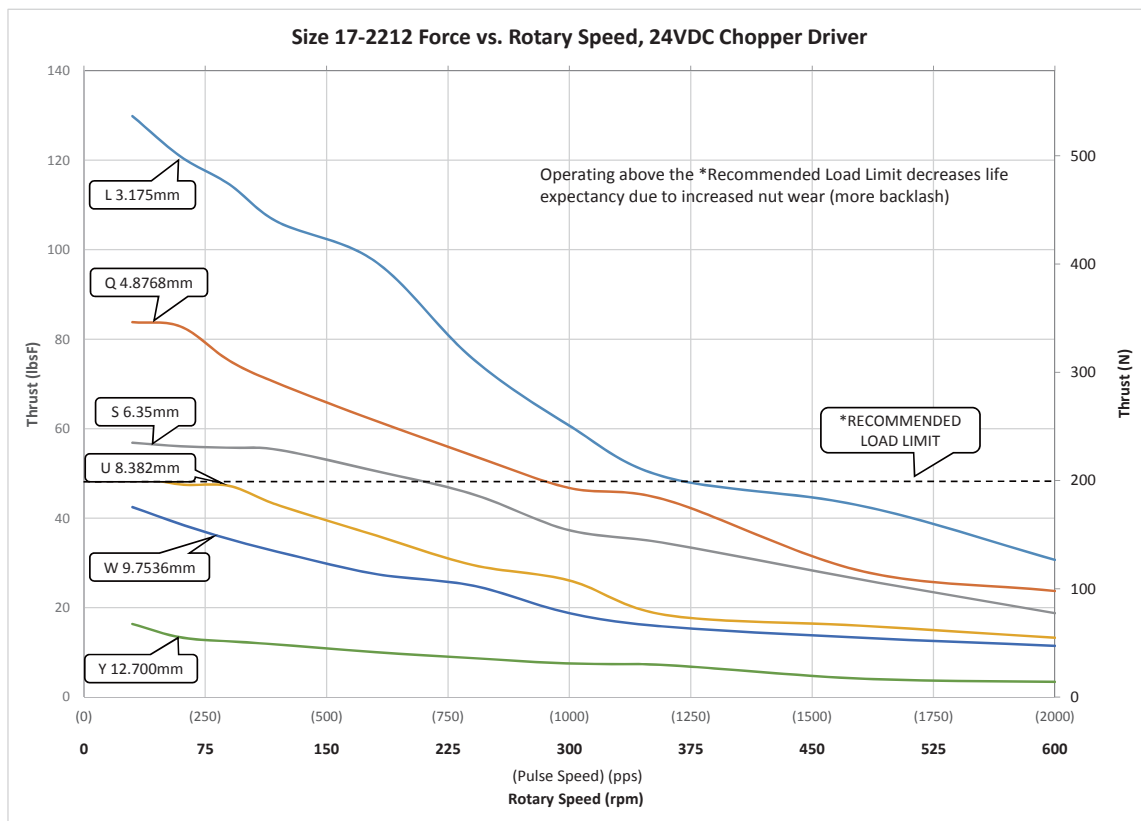


● NEMA Size 17 (42mm) Speed Thrust Curves

NEMA 17 Double-Stack Rotary Speed

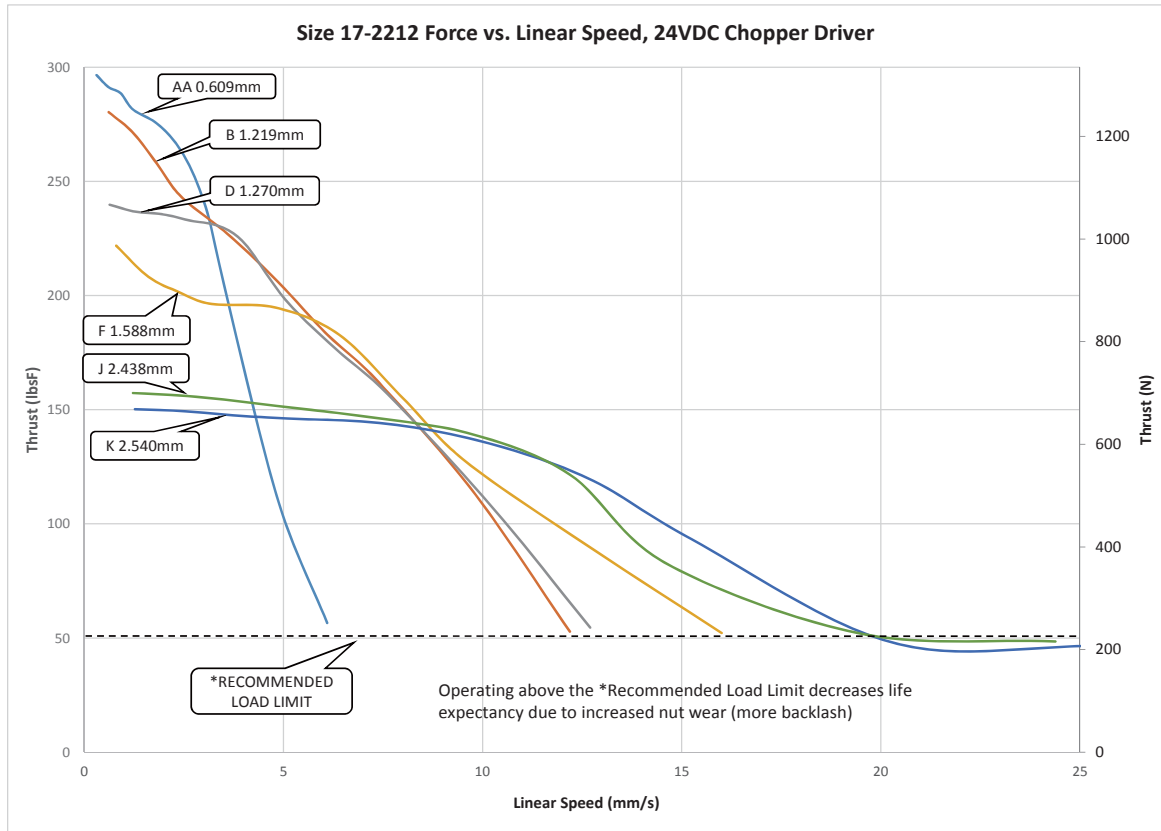


NEMA 17 Double-Stack Rotary Speed

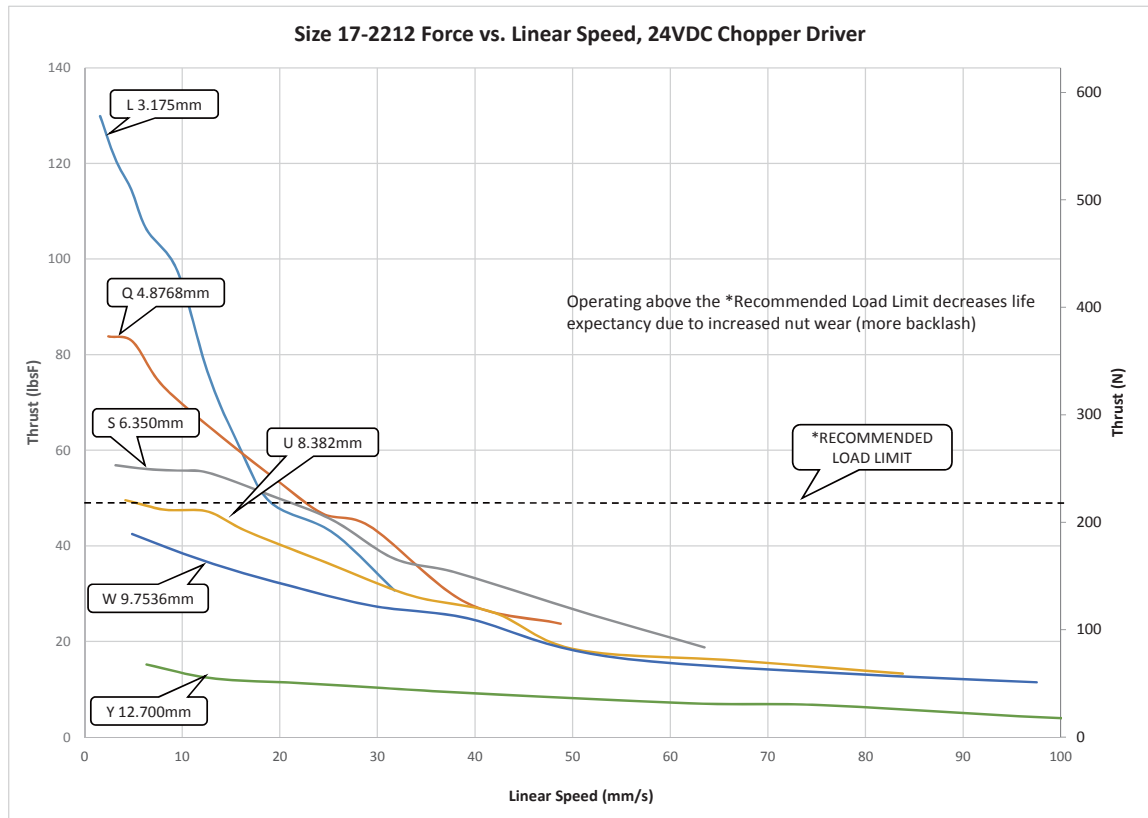


● NEMA Size 17 (42mm) Speed Thrust Curves

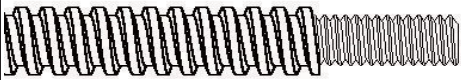
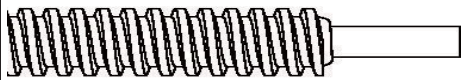
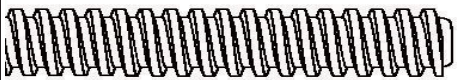
NEMA 17 Double-Stack Rotary Speed



NEMA 17 Double-Stack Rotary Speed

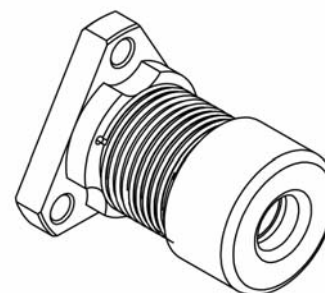
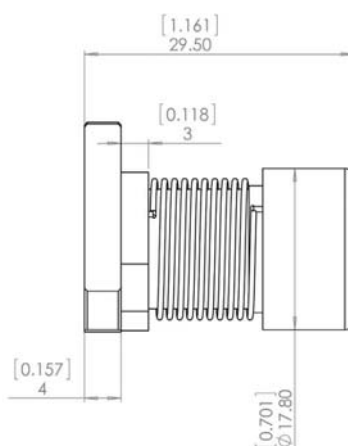
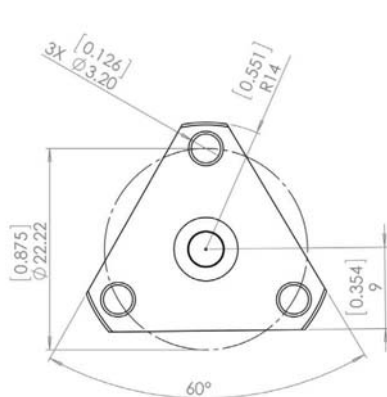


● NEMA Size 17 (42mm) End Machining Options

Standard Lead Screw End Machining		
	Threaded End	Metric End: M4 X 0.7mm UNC End: 8-32 UNC
	Smooth End	$\varnothing 4\text{mm} \pm 0.025$ $\varnothing 0.1575" \pm 0.0010$
	None	—

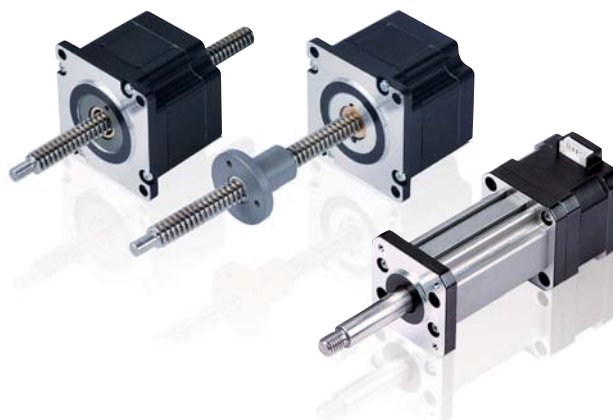
Captive Rod End Machining
Metric End: M6 X 1.0mm UNC End: 8-32 UNC

● NEMA Size 17 (42mm) Anti-Backlash Nut



● NEMA Size 23 (57mm) Hybrid Motor Linear Actuators

The NEMA 23 hybrid precision linear actuator is capable of 200lbsF (890N) of continuous thrust. A Captive version is available in this frame size. Ball screw versions are also available.



Motor Characteristics

Please contact FASTECH or your local FASTECH representative about custom products.

Motor	Voltage (V)	Current (A)	Resistance (Ω)	Inductance (mH)	Lead Wire No.	Motor Length (mm)
23-2110	6.4	1.0	6.4	16.4	4	45
23-2120	3.2	2.0	1.6	4.1	4	45
23-2130	2.1	3.0	0.7	1.7	4	45
23-2210	10.8	1.0	10.8	32.0	4	65
23-2225	4.2	2.5	1.7	5.2	4	65
23-2240	2.4	4.0	0.65	2.0	4	65

Available Lead Screws and Travel per Step

Please contact FASTECH or your local FASTECH representative about custom products.

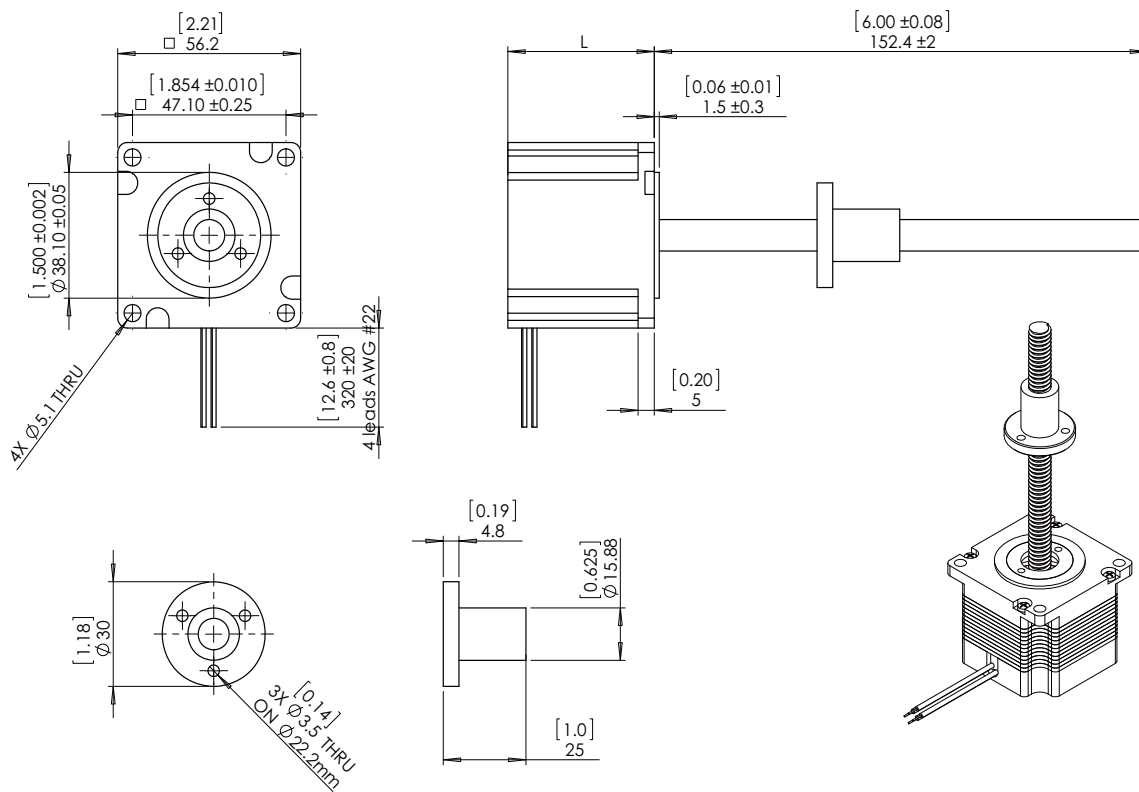
Screw Dia. (in.)	Screw Dia. (mm)	0.5Lead (in.)	Lead (mm)	Lead Code	Travel Per Step @ 1.8 deg (mm)	Travel Per Step @ 0.9 deg (mm)*
0.375	9.525	0.025	0.635	A	0.003	0.0016
0.375	9.525	0.05	1.27	D	0.006	0.0032
0.375	9.525	0.0625	1.5875	F	0.0079375	0.0039688
0.375	9.525	0.083	2.1082	H	0.01	0.0053
0.375	9.525	0.1	2.54	K	0.012	0.0064
0.375	9.525	0.125	3.175	L	0.015	0.0079
0.375	9.525	0.167	4.2418	P	0.021	0.0106
0.375	9.525	0.2	5.08	R	0.025	0.0127
0.375	9.525	0.25	6.35	S	0.031	0.0159
0.375	9.525	0.375	9.525	V	0.047	0.0238
0.375	9.525	0.384	9.7536	W	0.048	0.0244
0.375	9.525	0.5	12.7	Y	0.063	0.0318
0.375	9.525	1.0	25.4	Z	0.127	0.0635

*values truncated

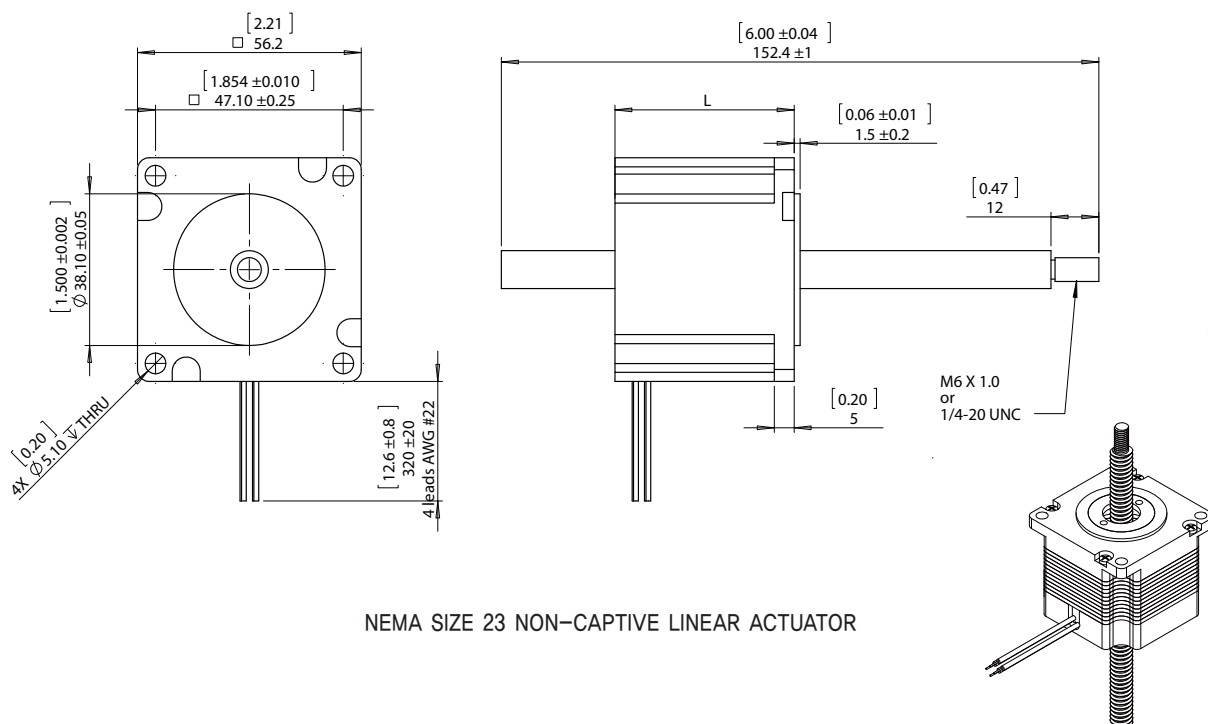
Custom Lead Screw DIA Available for NEMA 23

0.625 " DIA shaft available with external shaft version

● NEMA Size 23 (57mm) Dimensions

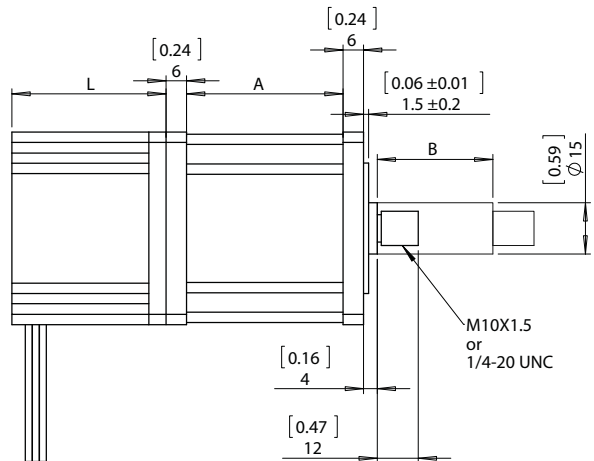
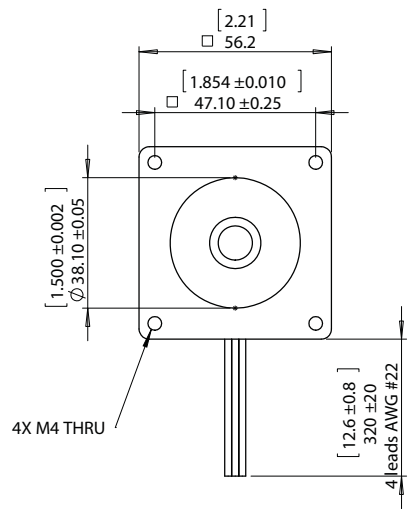


NEMA SIZE 23 EXTERNAL LINEAR ACTUATOR

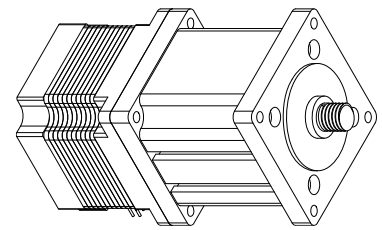


NEMA SIZE 23 NON-CAPTIVE LINEAR ACTUATOR

● NEMA Size 23 (57mm) Dimensions (continued)



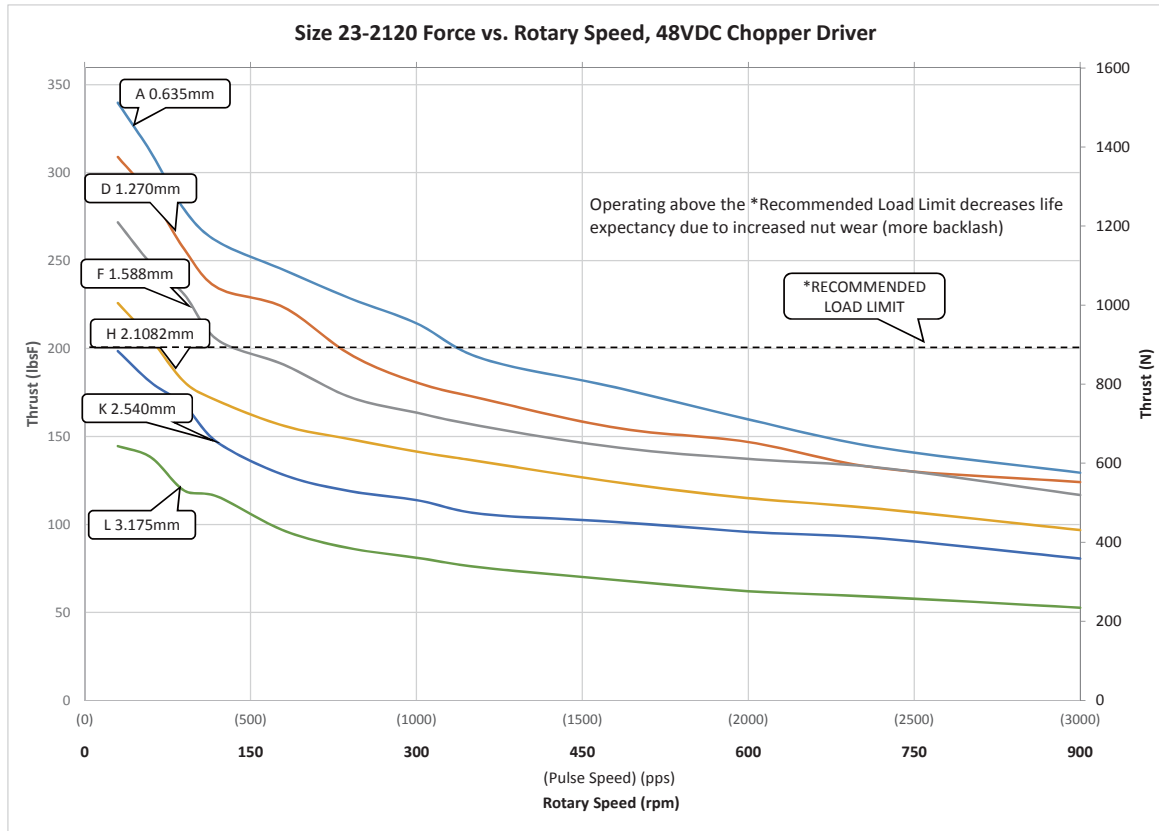
Stroke B inch (mm)	Dimension A (mm)	Dimension L (mm)	
0.5 (12.7)	45.7	Single stack motor 47 mm	Double stack motor 66 mm
0.75 (19.05)	52.05		
1.0 (25.4)	58.4		
1.25 (31.8)	64.8		
1.5 (38.1)	71.1		
2.0 (50.8)	83.8		
2.5 (63.5)	96.5		



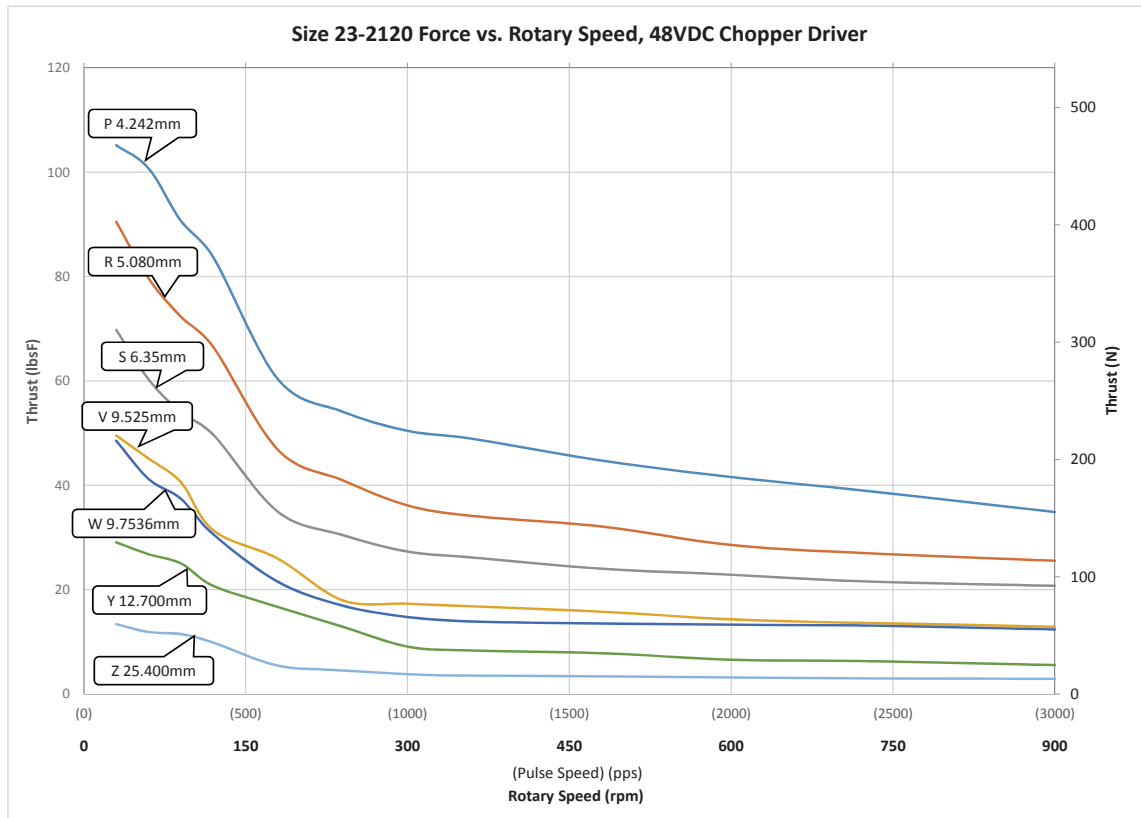
NEMA SIZE 23 CAPTIVE LINEAR ACTUATOR

● NEMA Size 23 (57mm) Speed Thrust Curves

NEMA 23 Single-Stack Rotary Speed

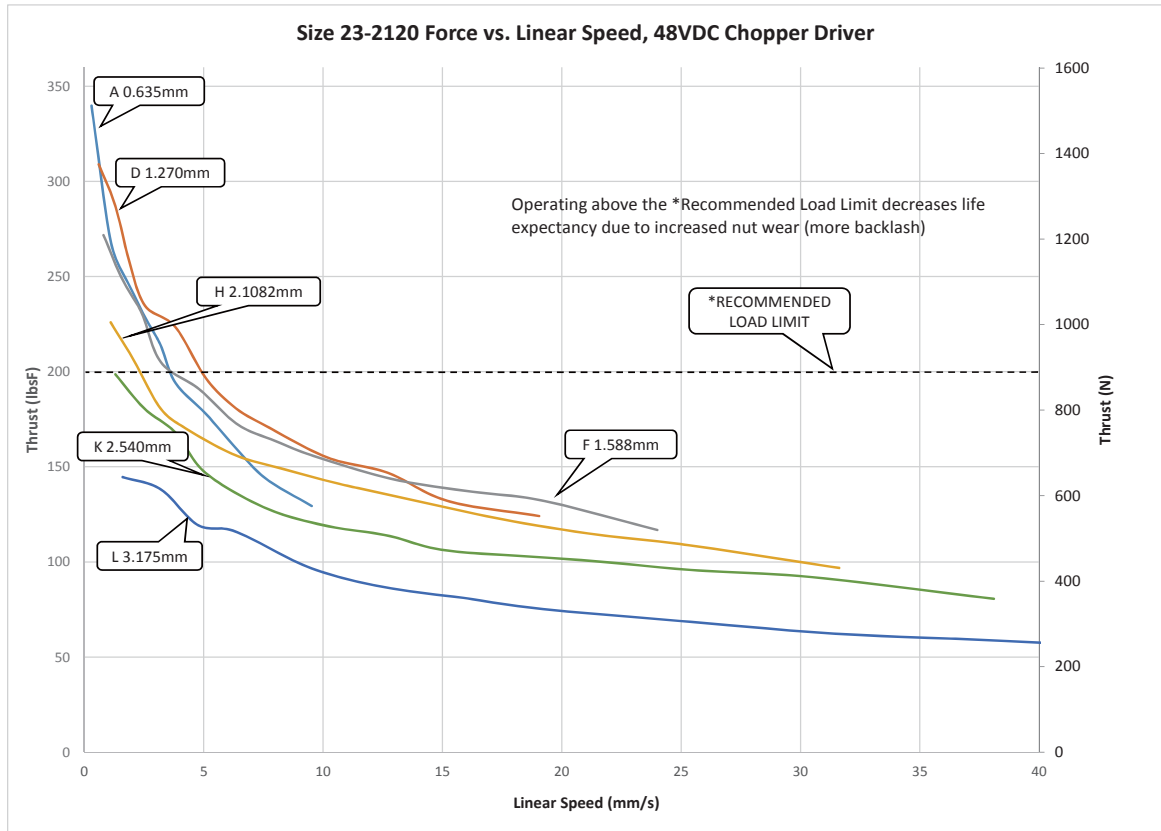


NEMA 23 Single-Stack Rotary Speed

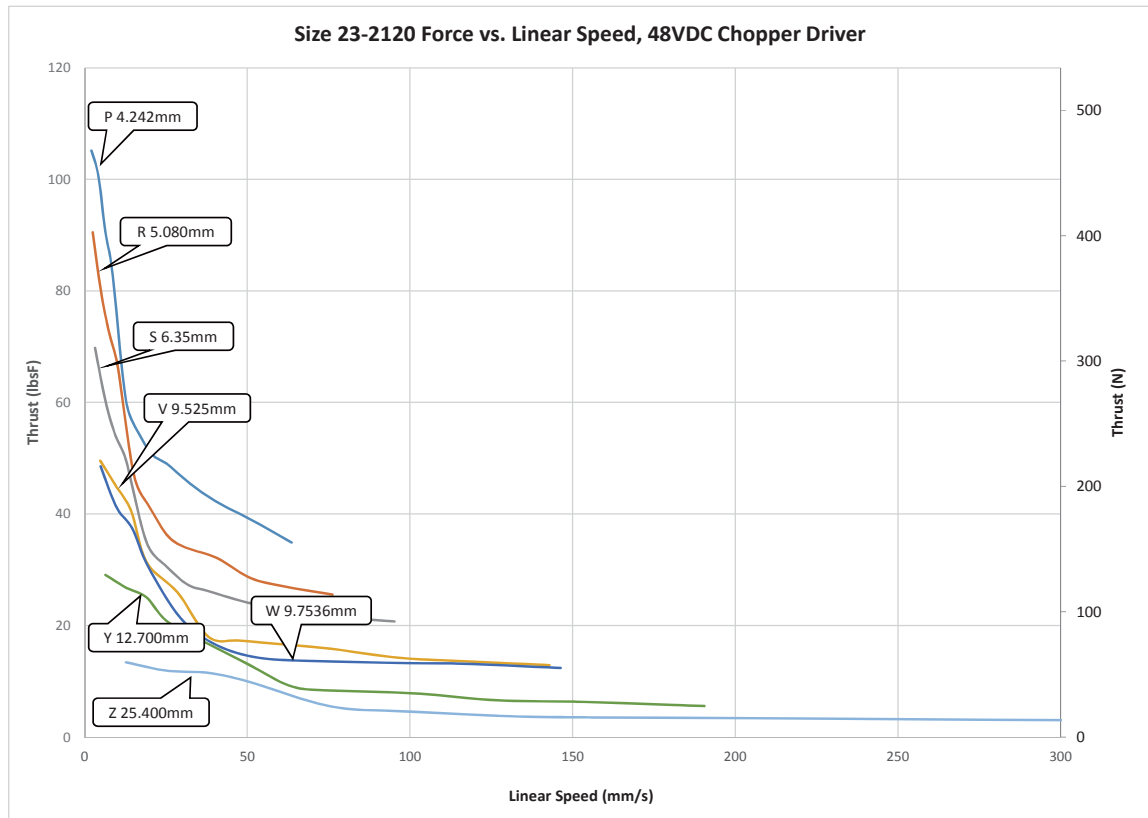


● NEMA Size 23 (57mm) Speed Thrust Curves

NEMA 23 Single-Stack Rotary Speed

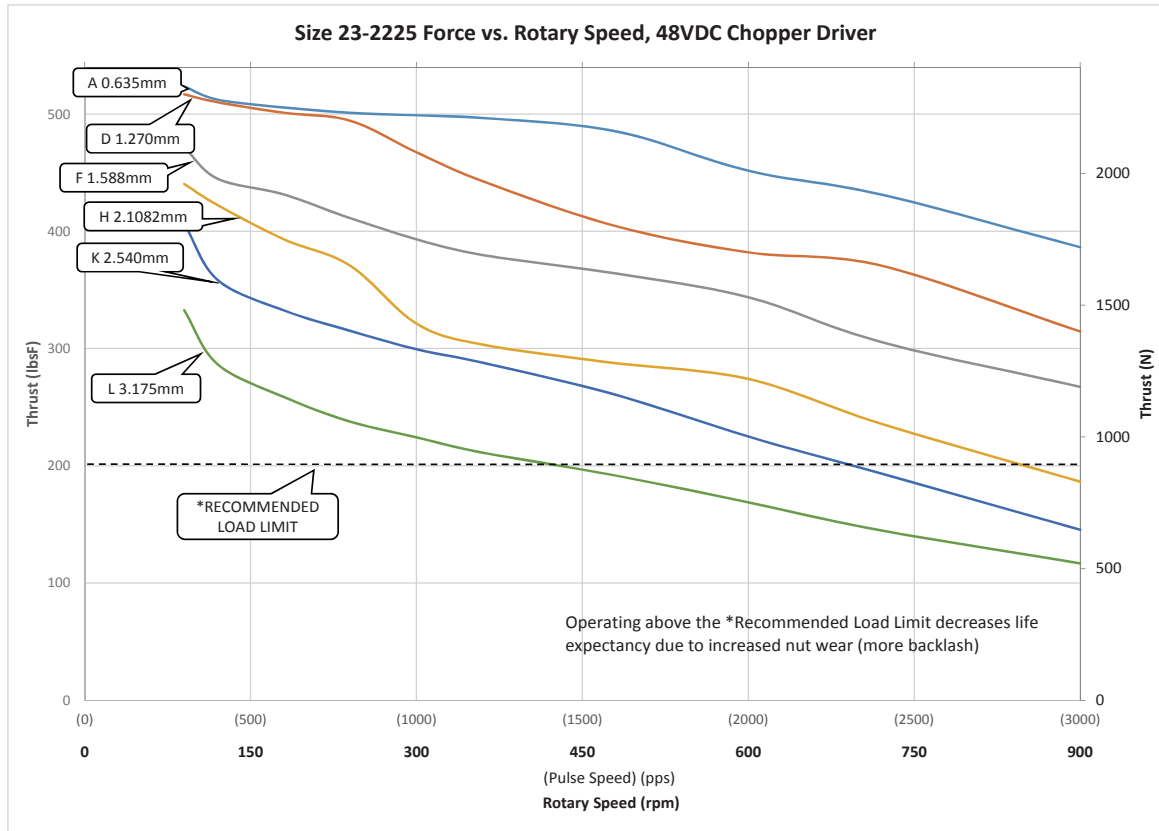


NEMA 23 Single-Stack Rotary Speed

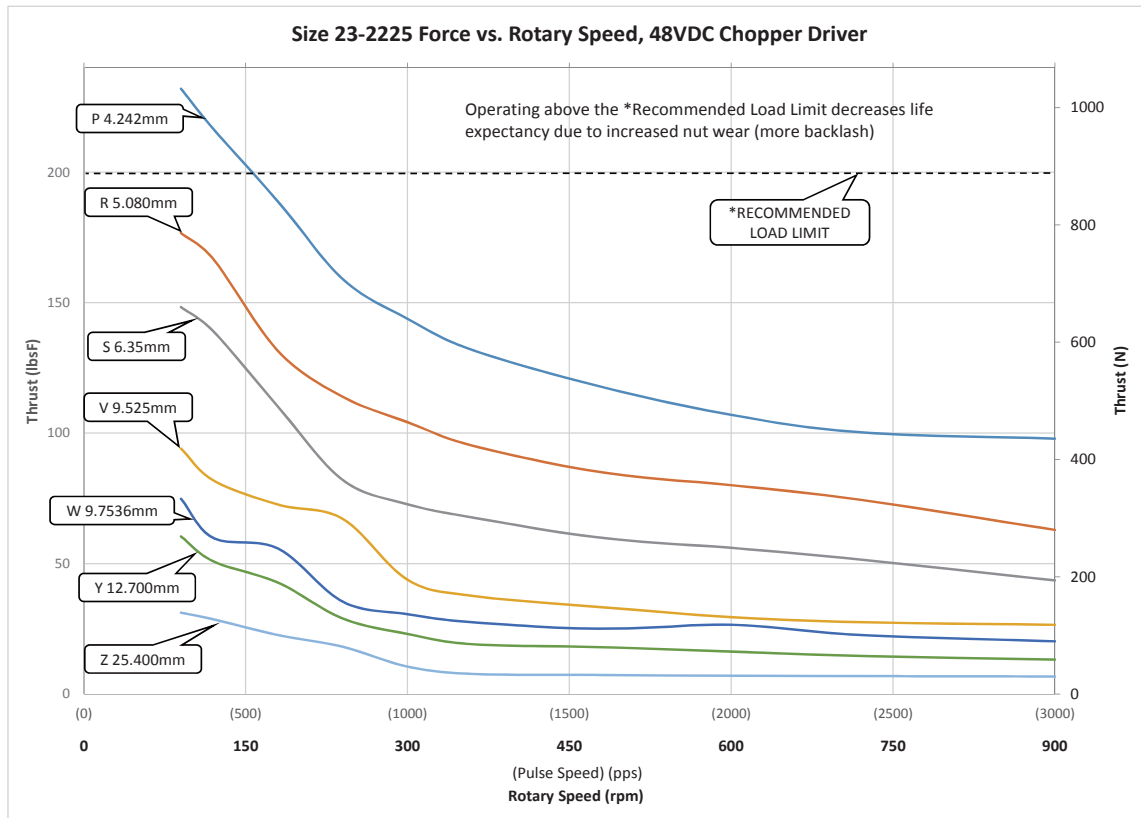


● NEMA Size 23 (57mm) Speed Thrust Curves

NEMA 23 Double-Stack Rotary Speed

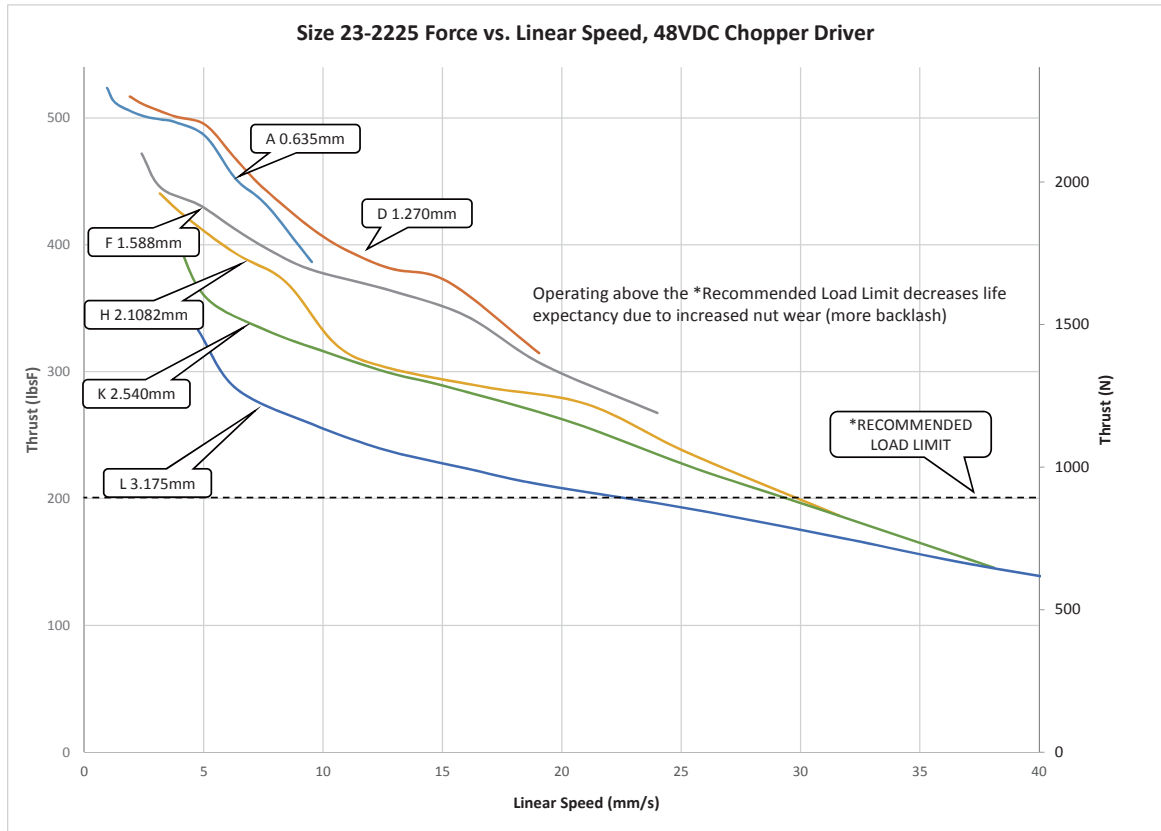


NEMA 23 Double-Stack Rotary Speed

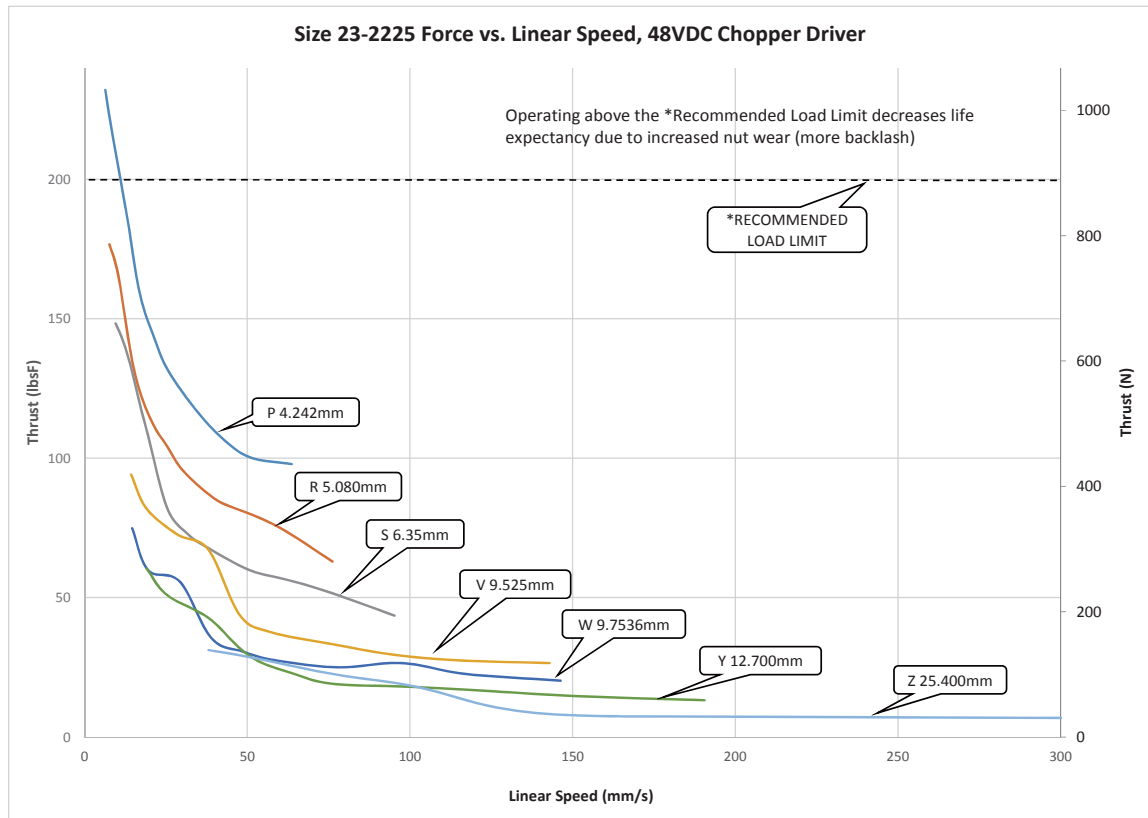


● NEMA Size 23 (57mm) Speed Thrust Curves

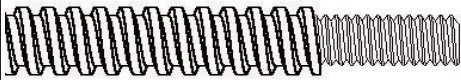
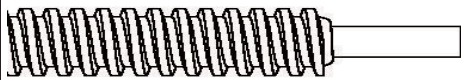
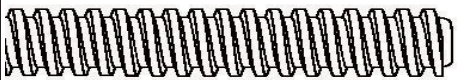
NEMA 23 Double-Stack Rotary Speed



NEMA 23 Double-Stack Rotary Speed

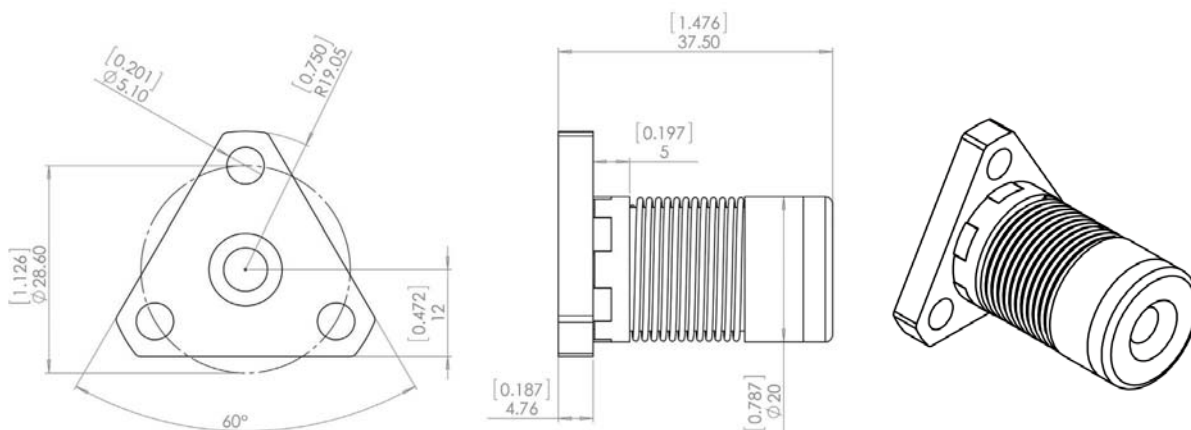


● NEMA Size 23 (57mm) End Machining Options

Standard Lead Screw End Machining		
	Threaded End	Metric End: M6 X 1.0 UNC End: 1/4-20 UNC
	Smooth End	$\varnothing 6\text{mm} \pm 0.025$ $\varnothing 0.2362" \pm 0.0010$
	None	—

Captive Rod End Machining	
Metric End:	M10 X 1.5mm
UNC End:	1/4-20 UNC

● NEMA Size 23 (57mm) Anti-Backlash Nut



● NEMA Size 34 (86mm) Hybrid Motor Linear Actuators

The NEMA 34 hybrid precision linear actuator is capable of 500lbsF (2,225N) of continuous thrust. Ball screw versions are also available.



Motor Characteristics

Please contact FASTECH or your local FASTECH representative about custom products.

Motor	Voltage (V)	Current (A)	Resistance (Ω)	Inductance (mH)	Lead Wire No.	Motor Length (mm)
34-2113	12,0	1,3	9,2	71,0	4	76
34-2130	5,1	3,0	1,7	15,0	4	76
34-2155	2,85	5,5	0,52	4,5	4	76

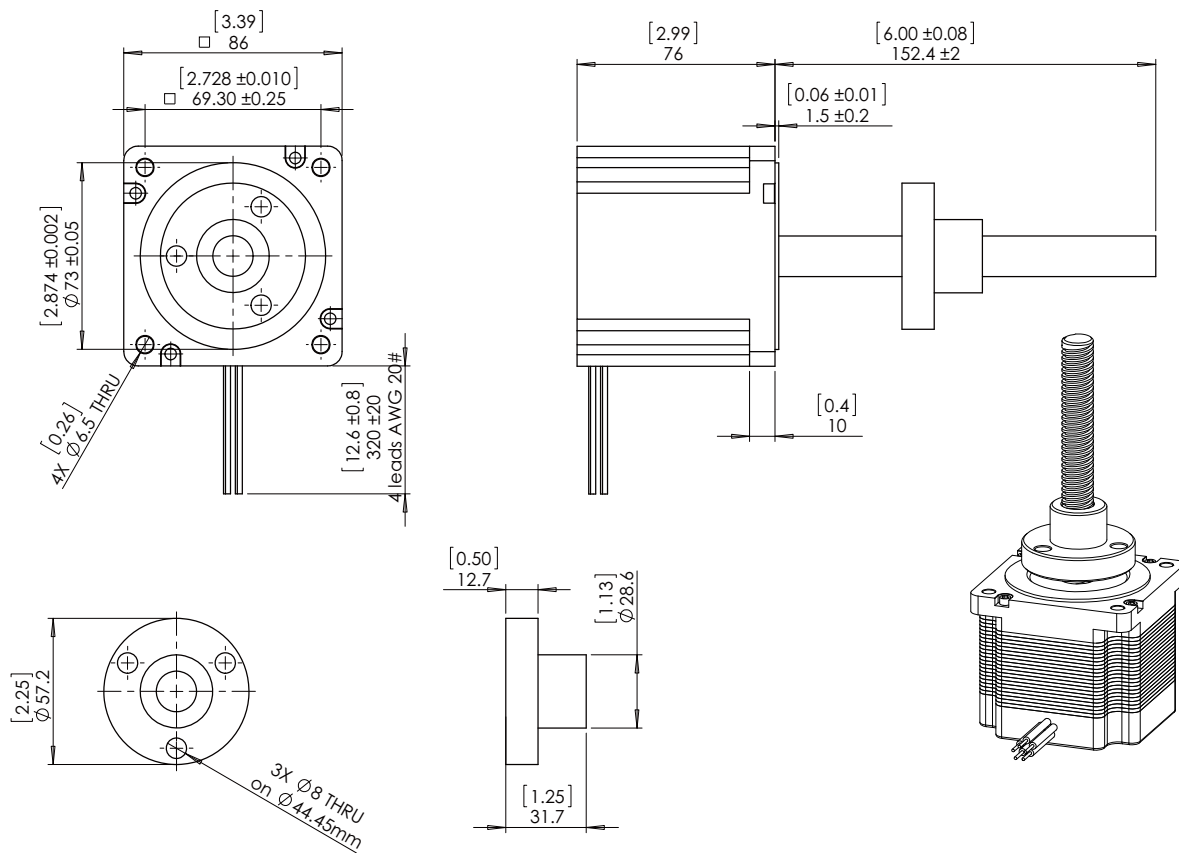
Available Lead Screws and Travel per Step

Please contact FASTECH or your local FASTECH representative about custom products.

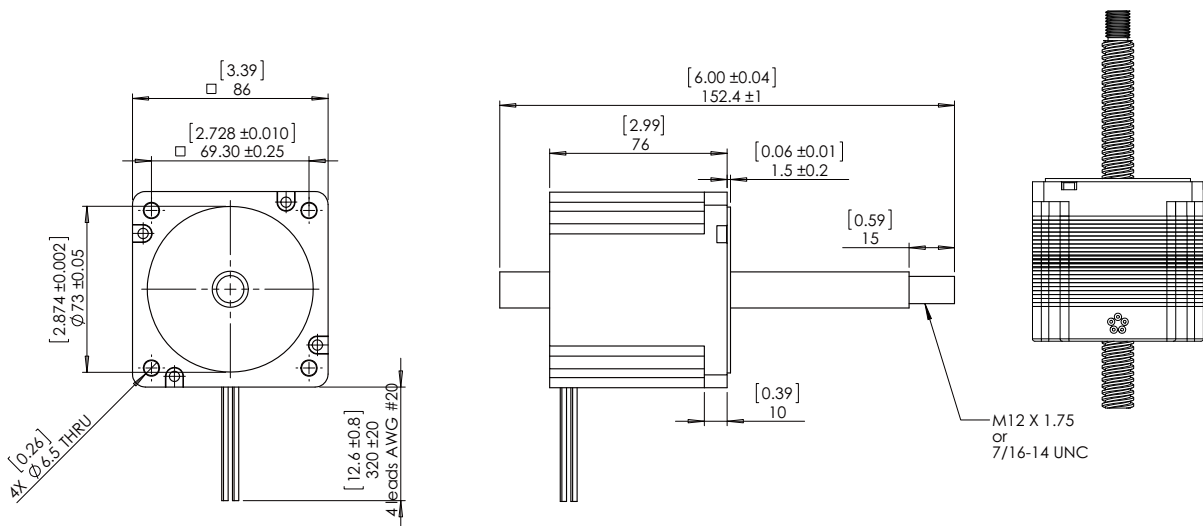
Screw Dia. (in.)	Screw Dia. (mm)	0,5Lead (in.)	Lead (mm)	Lead Code	Travel Per Step @ 1,8 deg (mm)	Travel Per Step @ 0,9 deg (mm)*
0,625	15,875	0,1	2,54	K	0,012	0,0051
0,625	15,875	0,125	3,175	L	0,015	0,0064
0,625	15,875	0,2	5,08	R	0,025	0,0102
0,625	15,875	0,25	6,35	S	0,031	0,0127
0,625	15,875	0,5	12,7	Y	0,0635	0,03175
0,625	15,875	1,0	25,4	Z	0,127	0,0508

*values truncated

● NEMA Size 34 (86mm) Dimensions



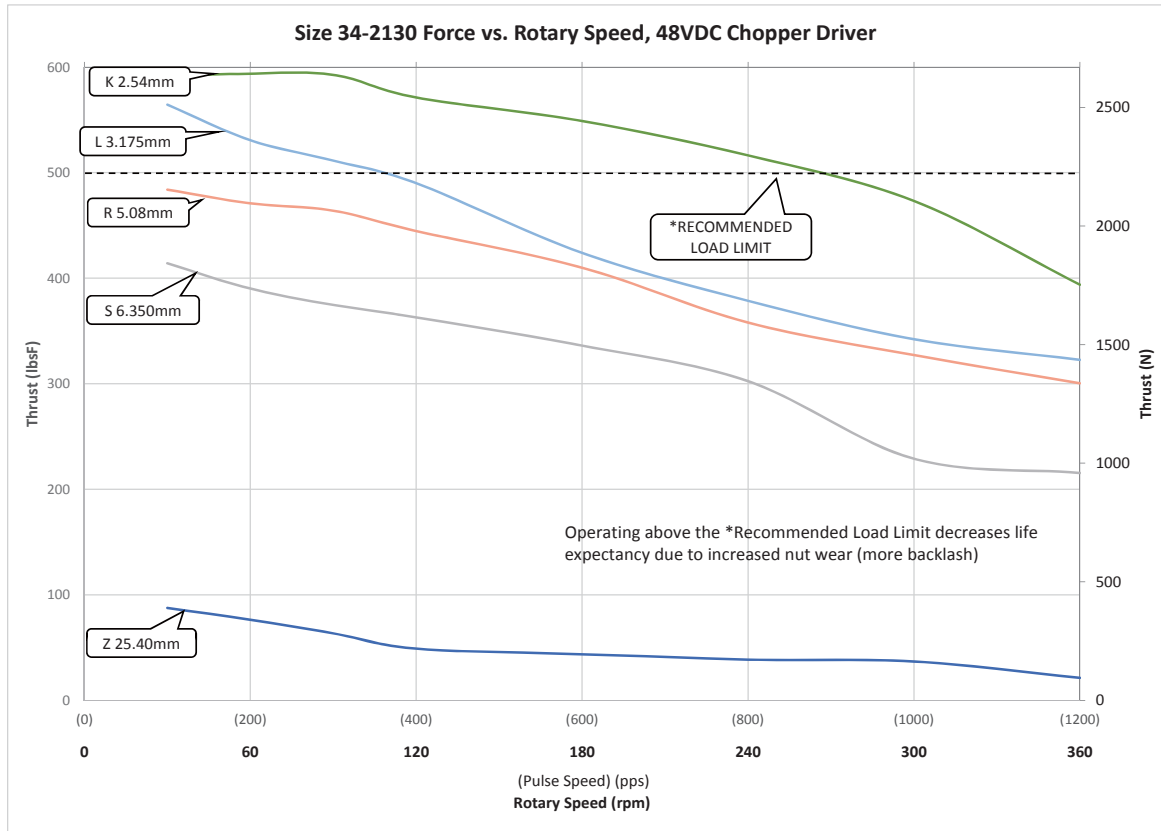
NEMA SIZE 34 EXTERNAL LINEAR ACTUATOR



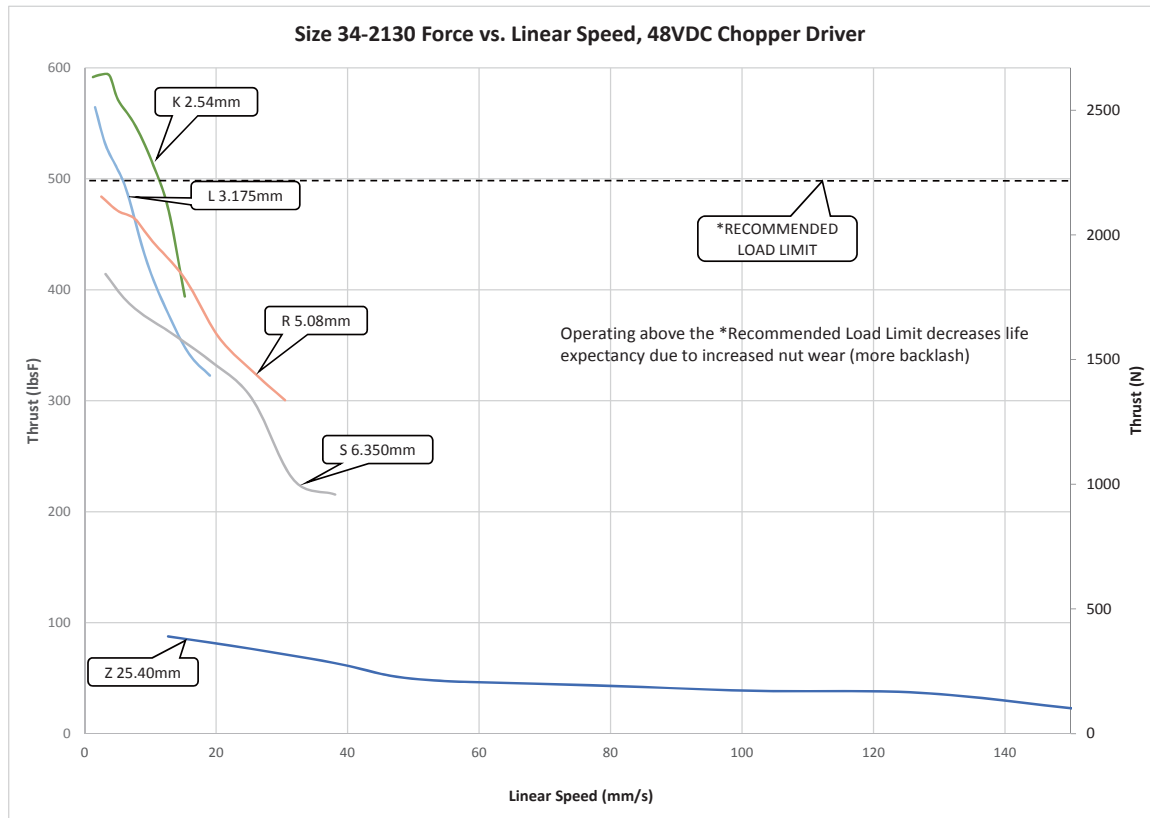
NEMA SIZE 34 NON-CAPTIVE LINEAR ACTUATOR

● NEMA Size 34 (86mm) Speed Thrust Curves

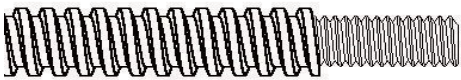
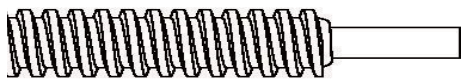
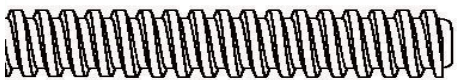
NEMA 34 Single-Stack Rotary Speed



NEMA 34 Single-Stack Rotary Speed



● NEMA Size 34 (86mm) End Machining Options

Standard Lead Screw End Machining		
	Threaded End	Metric End: M12 X 1.75 UNC End: 7/16-14 UNC
	Smooth End	$\varnothing 12\text{mm} \pm 0.025$ $\varnothing 0.4724" \pm 0.0010$
	None	—

● PM Stepper Motor Linear Actuators

◆ Product Profile

PM Motor Specification and Characteristic

Motor size (mm)	Max. Thrust (V)	Travel per Step (A)	Rated Power (Ω)
Ø20	23	0.00625–0.1667	3.4
Ø25	65	0.00625–0.3333	3.9
Ø36	115	0.0132–0.2117	5.6



PM Motor Available Lead Screws and Motor Combination Guideline

Motor Size	Screw Dia. (mm)	Step Angle	Lead(mm)	Travel per Step(mm)	Lead Code
Ø20	3.5	7.5/15	0.3	0.00625/0.0125	AF
		7.5/15	0.6096	0.0127/0.0254	AA
		7.5/15	1.2192	0.0254/0.0508	B
		7.5/15	2	0.0417/0.0833	G
		7.5/15	4	0.0833/0.1667	M
Ø25	3.5	7.5/15	0.3	0.00625/0.0125	AF
		7.5/15	0.6096	0.0127/0.0254	AA
		7.5/15	1.2192	0.0254/0.0508	B
		7.5/15	2	0.0417/0.0833	G
		7.5/15	4	0.0833/0.1667	M
		7.5/15	8	0.1667/0.3333	T
Ø36	4.775	7.5/15	0.635	0.0132/0.0265	A
		7.5/15	1.27	0.0265/0.0529	D
		7.5/15	2.54	0.0529/0.1058	K
		7.5/15	5.08	0.1058/0.2117	R

● Product Numbering System

E 25 P 1 4 A 05 - 001 - X
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

① Motor Type

E = External drive
 N = Non-captive drive
 C = Captive drive

② Motor Size

20
 25
 36

③ PM Motor Abbr.

④ Motor Step Angle

⑤ Motor Polarity

4 = Bipolar
 6 = Unipolar

⑥ Lead

AF	T
AA	A
B	D
G	K
M	R

⑦ Motor Winding Voltage

05=5V
 12=12V

⑧ Customer Code

⑨ Captive motor travel code

1
 2
 3
 4
 Uncaptive motor-Blank

Example

Part No.	E25P14A05-00X
Introduction	Ø25mm External drive type motor 2 phase 7.5° 5V/phase "A" lead (0.025" / 0.635 mm) 4 wires

● 20PM Stepper Motor Linear Actuators

Parameters

Ø20mm Motor				
Winding Type	Bipolar			
Motor Method	Captive, Non-captive, External drive			
Step Angle	7.5°		15°	
Voltage	5V	12V	5V	12V
Current per phase	350mA	160mA	350mA	160mA
Resistance per phase	14 Ω	74,5 Ω	14 Ω	74,5 Ω
Inductance per phase	6,24mH	31,2mH	6,84mH	37,8mH
Power	3,38W			
Rotator inertia	1,05gcm ²			
Insulation class	B class			
Insulation resistance	20MΩ			
Weight	35g			



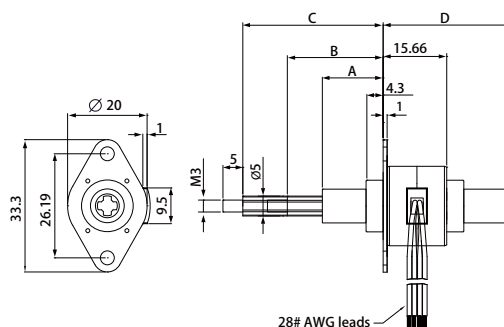
Step Length Type

Step angle	Step Length		Lead Code
	mm	inch	
7.5°	0,00625	0,00025	AF
	0,0127	0,00050	AA
	0,0254	0,00100	B
	0,0417	0,00200	G
	0,0833	0,00410	M
15°	0,0125	0,0005	AF
	0,0254	0,00100	AA
	0,0508	0,00210	B
	0,0833	0,00410	G
	0,3333	0,00830	M

● Motor Dimension and examples

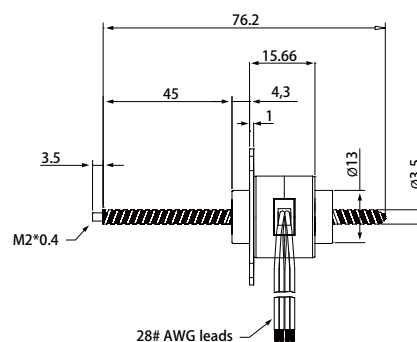
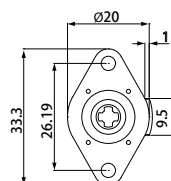


1. Captive linear actuator

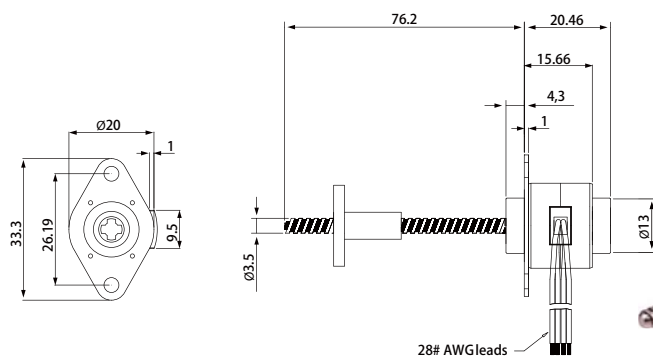


Min. Stroke mm	Front Cover A	Retraction B	Stretch C	D(MAX)	Stroke Code
14	14.75±0.25	19.99±0.64	33.76±0.38	28	1
18	20.05±0.25	25.25±0.64	43.76±0.38	33	2
25	27.05±0.25	32.23±0.64	57.76±0.38	40	3
31	33.05±0.25	38.23±0.64	69.76±0.38	46	4

2. Non-Captive linear actuator



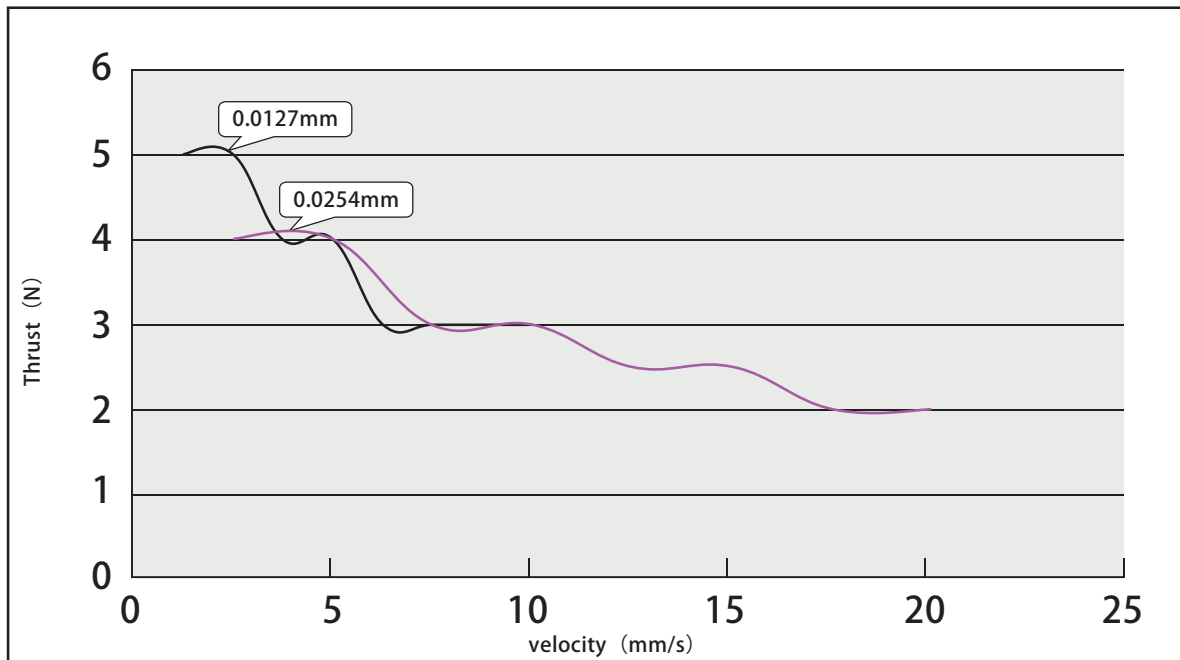
3. External drive linear actuator



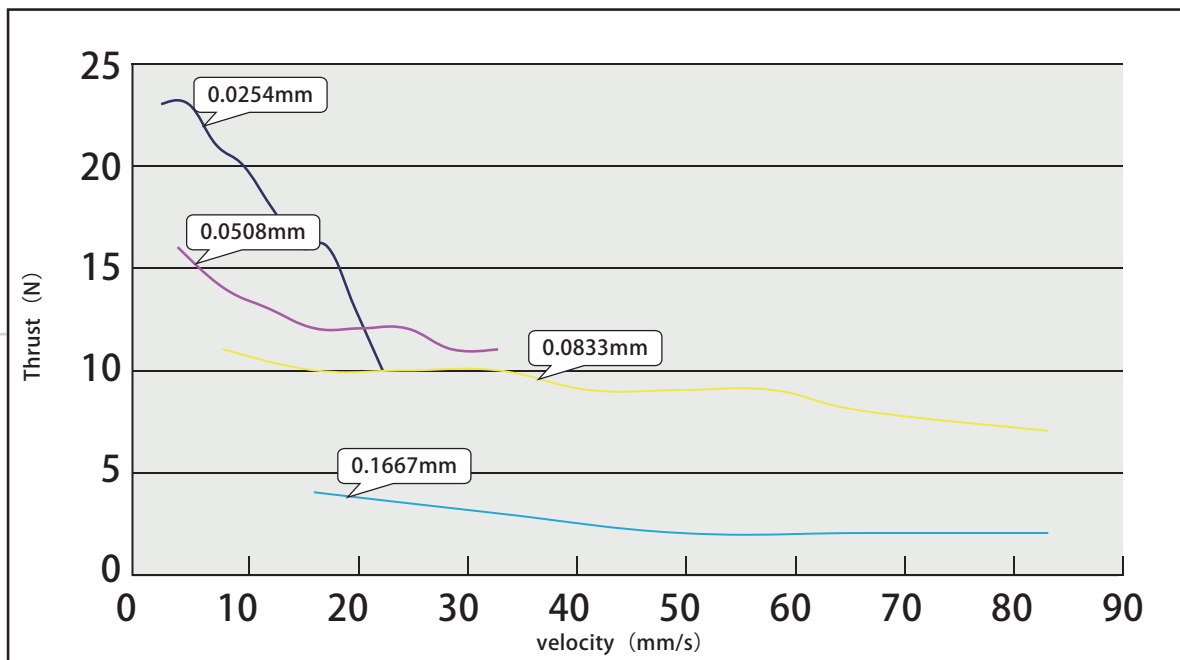
● 20PM Stepper Motor Linear Actuators

Stepper Motor speed and thrust curve

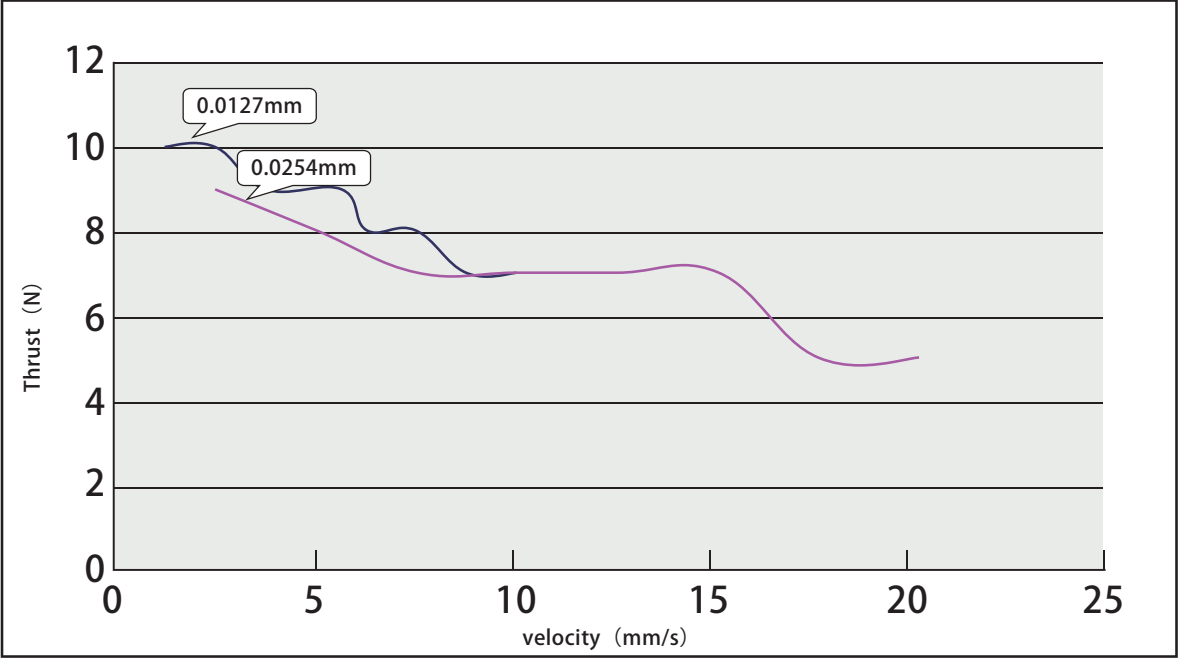
20PM Bipolar motor(5V/7.5°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



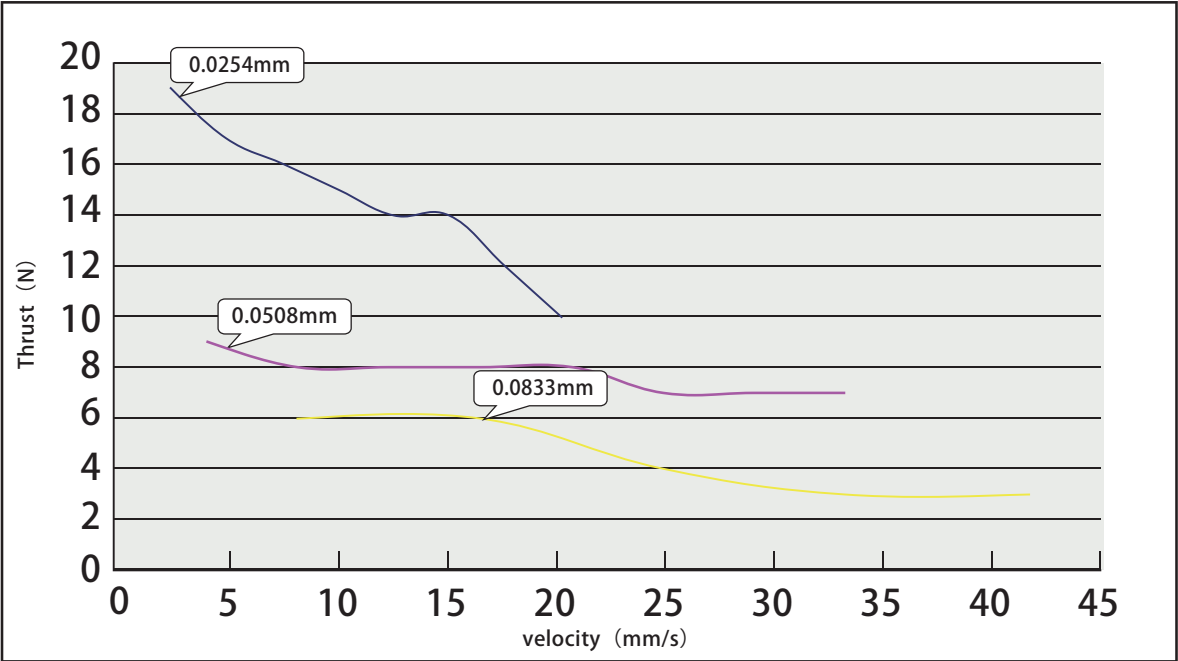
20PM Bipolar motor(5V/15°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



25PM Bipolar Motor(12V/7.5°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



25PM Bipolar Motor(12V/15°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



● 25PM Stepper Motor Linear Actuators

Parameters

Ø25mm Motor				
Winding Type	Bipolar			
Motor Method	Captive, Non-captive, External drive			
Step Angle	5°		15°	
Voltage	5V	12V	5V	12V
Current per phase	380mA	160mA	380mA	160mA
Resistance per phase	12,5 Ω	70 Ω	12,5 Ω	70 Ω
Inductance per phase	10,5mH	60mH	8,1mH	50mH
Power	3,8W			
Rotator inertia	1,05gcm ²			
Insulation class	B class			
Insulation resistance	20MΩ			
Weight	48g			

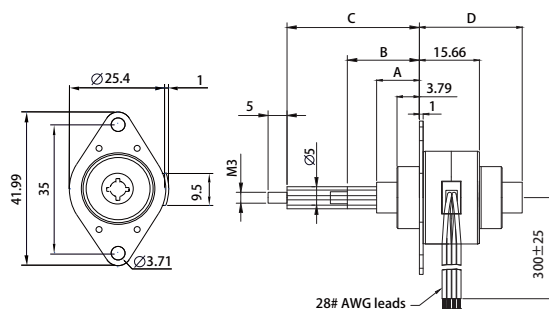


Step Length Type

Step angle	Step Length		Lead Code
	mm	inch	
7,5°	0,00625	0,00025	AF
	0,0127	0,0005	AA
	0,0254	0,0010	B
	0,0417	0,0016	G
	0,0833	0,0033	M
	0,1667	0,0066	T
15°	0,0125	0,0005	AF
	0,0254	0,0010	AA
	0,0508	0,0020	B
	0,0833	0,0033	G
	0,1667	0,0066	M
	0,3333	0,0131	T

● Motor Dimension and examples

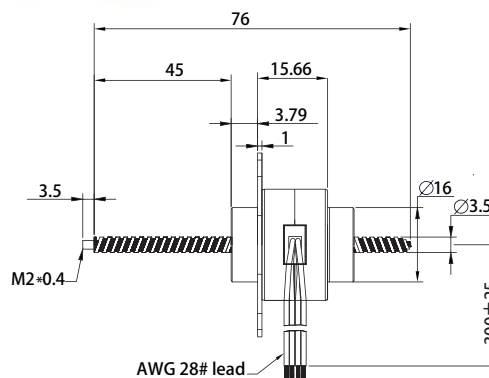
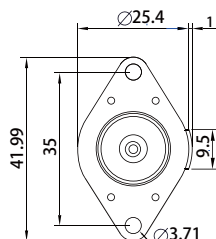
1. Captive linear actuator



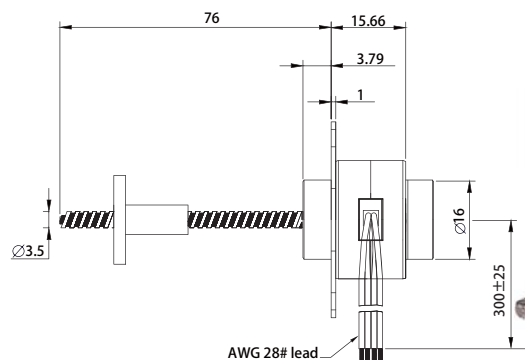
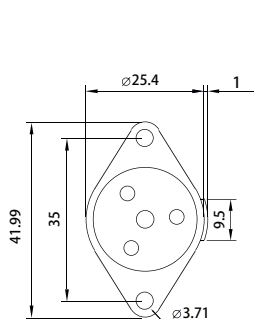
Min. Stroke mm	Front Cover A	Retraction B	Stretch C	D(MAX)	Stroke Code
14	12,89±0,25	19,99±0,64	33,76±0,38	28	1
18	17,28±0,25	25,25±0,64	43,76±0,38	33	2
25	24,26±0,25	32,23±0,64	57,76±0,38	40	3
31	30,25±0,25	38,23±0,64	69,76±0,38	46	4



2. Non-Captive linear actuator



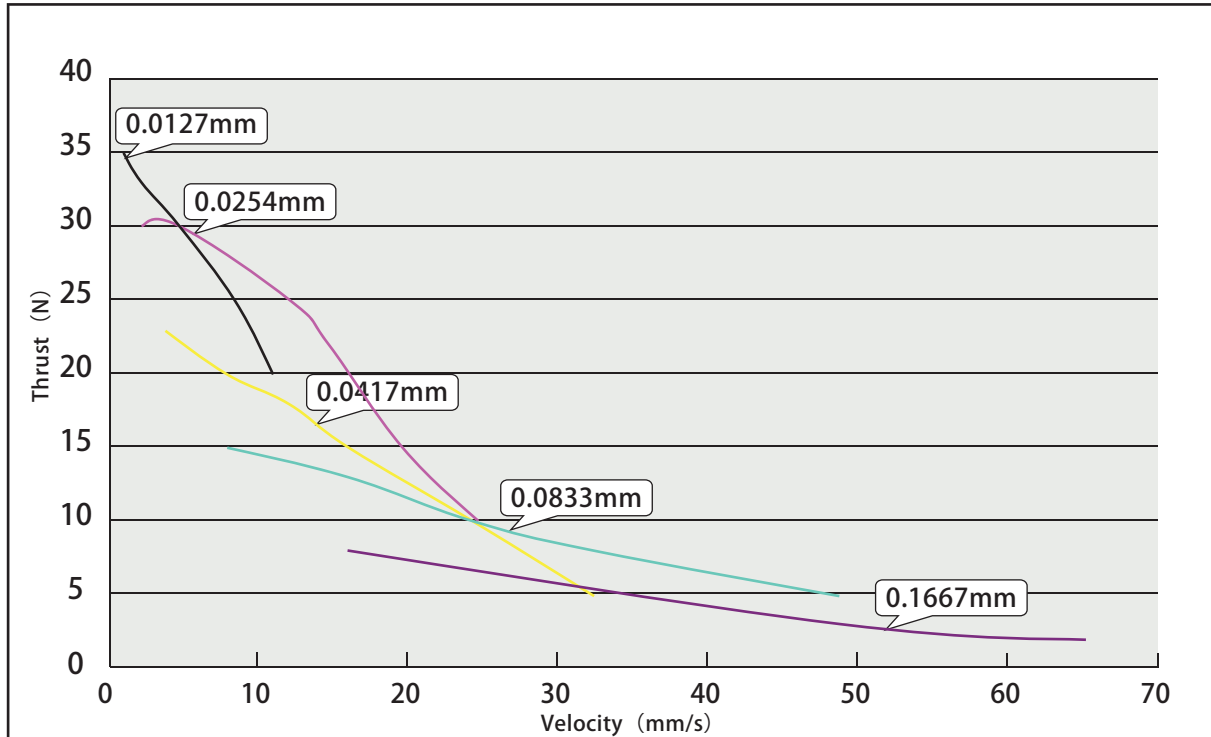
3. External drive linear actuator



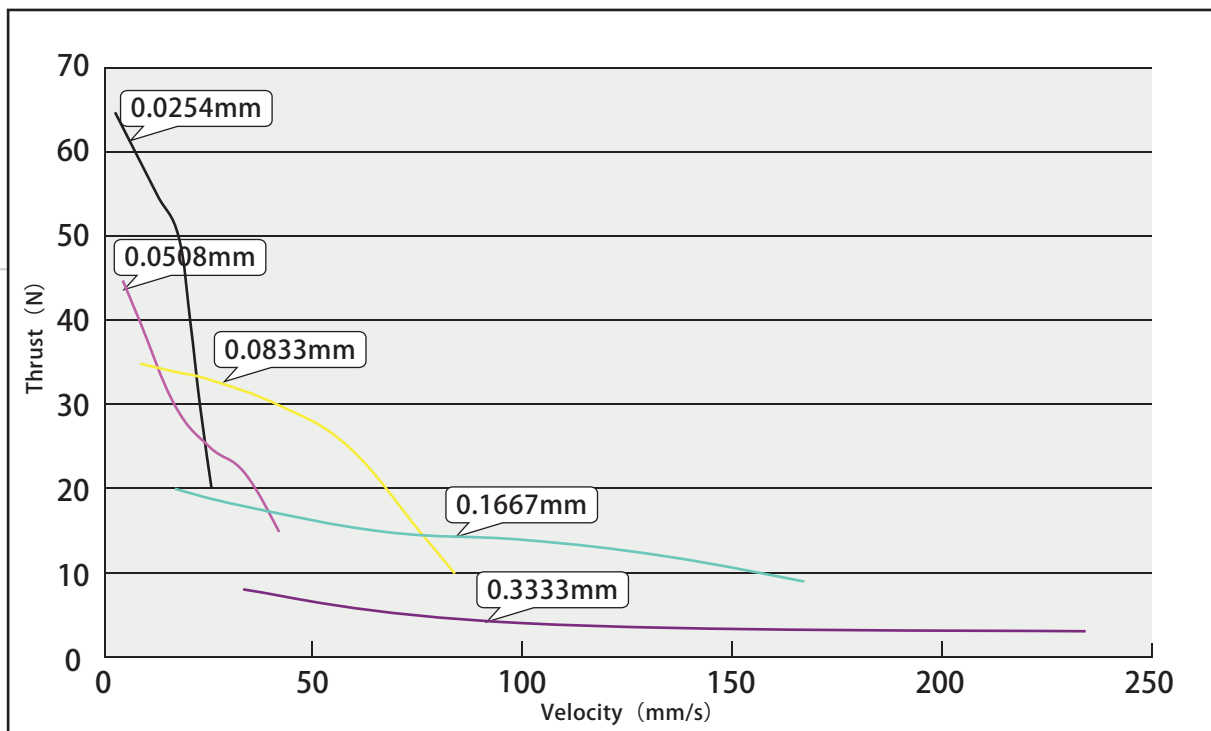
● 25PM Stepper Motor Linear Actuators

Step Velocity and Thrust Curve

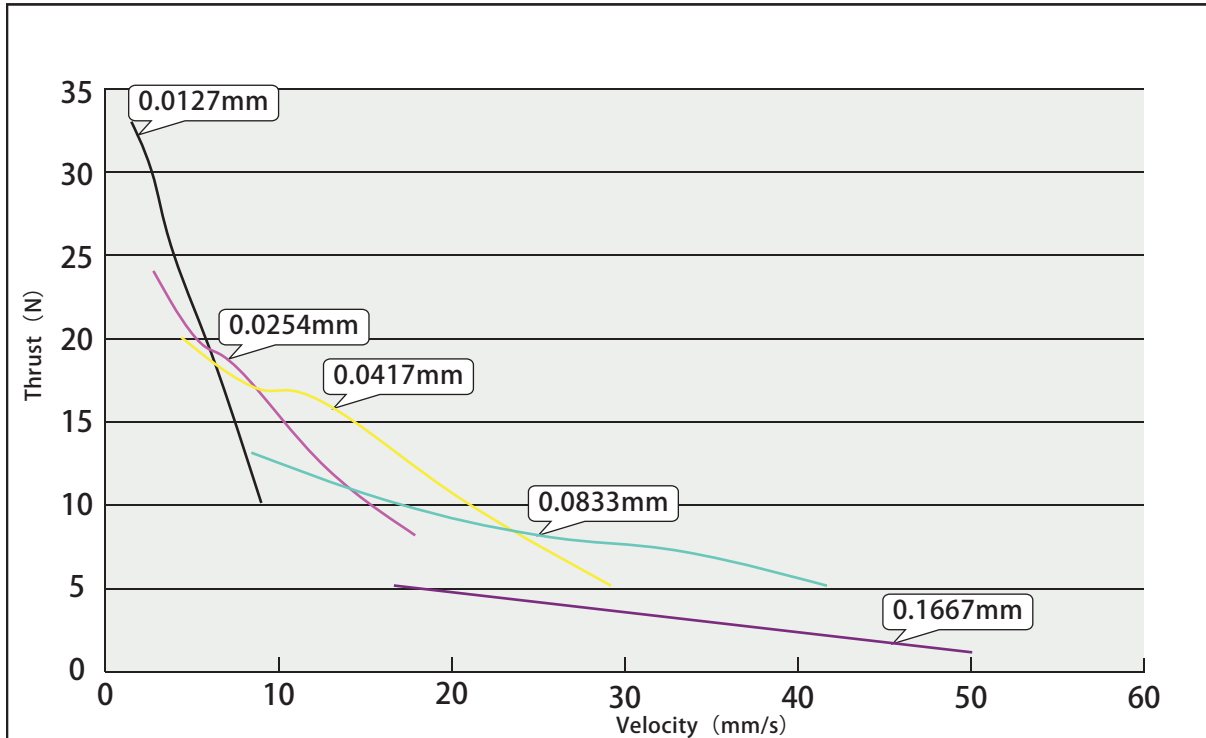
25PM Bipolar Motor(5V/7.5°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



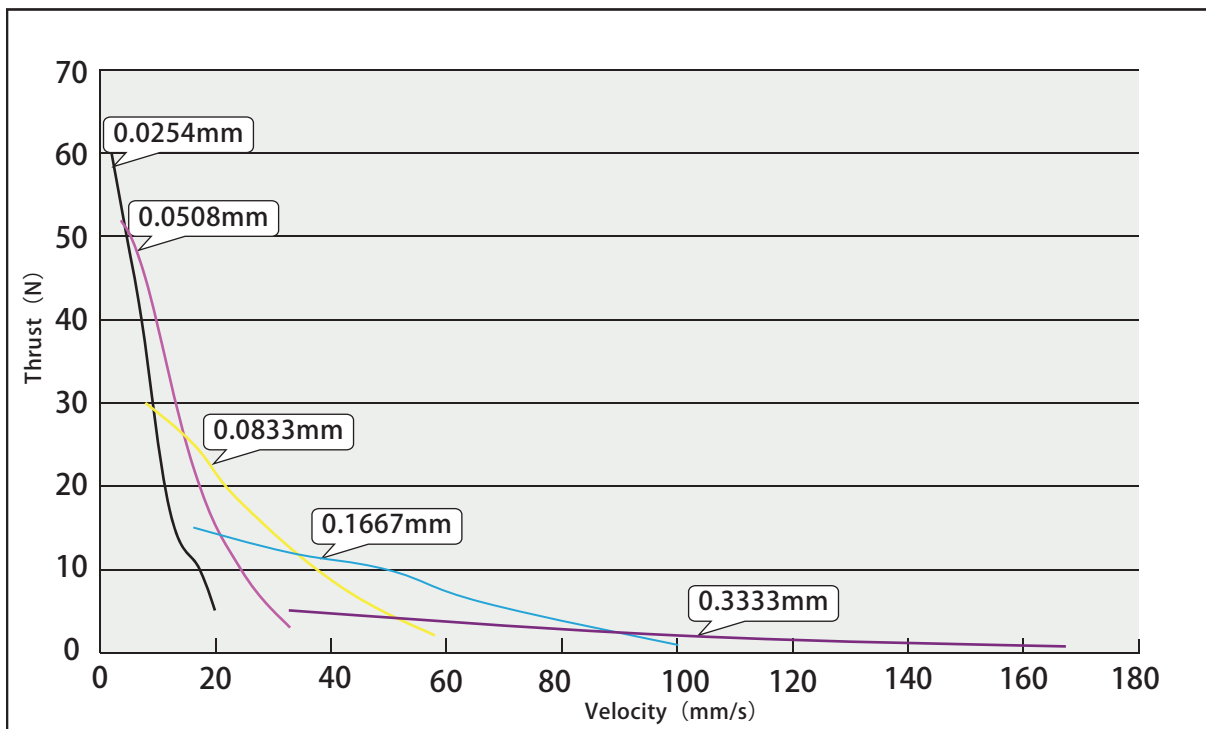
25PM Bipolar Motor(5V/15°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



25PM Bipolar Motor(12V/7.5°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



25PM Bipolar Motor(12V/15°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



● 35PM Stepper Motor Linear Actuators

Parameters

Ø35mm Motor				
Winding Type	Bipolar			
Motor Method	Captive, Non-captive, External drive			
Step Angle	7.5°		15°	
Voltage	5V	12V	5V	12V
Current per phase	560mA	230mA	560mA	230mA
Resistance per phase	8,9 Ω	52 Ω	8,9 Ω	52 Ω
Inductance per phase	11,6mH	65mH	8,5mH	46mH
Power	56W			
Rotator inertia	8,5gcm ²			
Insulation class	B class			
Insulation resistance	20MΩ			
Weight	50g			

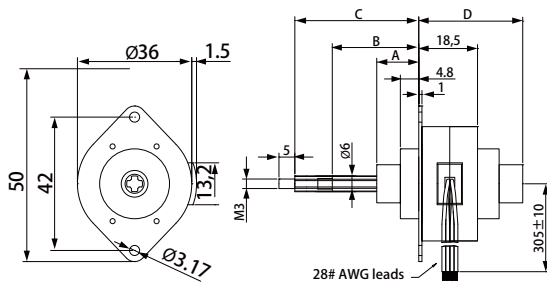


Step Length Type

Step angle	Step Length		Lead Code
	mm	inch	
7.5°	0,0132	0,00050	A
	0,0265	0,00100	D
	0,0529	0,00200	K
	0,1058	0,00410	R
15°	0,0265	0,00100	A
	0,0529	0,00210	D
	0,1058	0,00410	K
	0,2117	0,00830	R

● Motor Dimension and examples

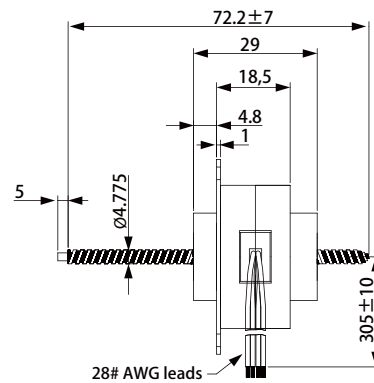
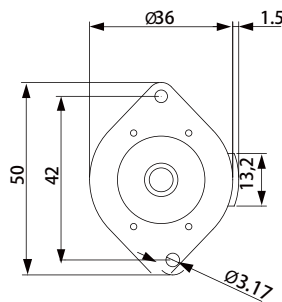
1. Captive linear actuator



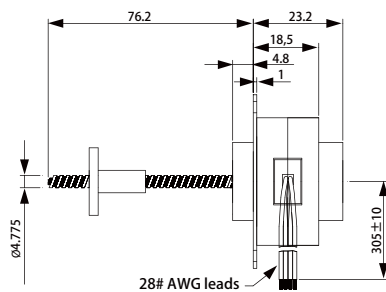
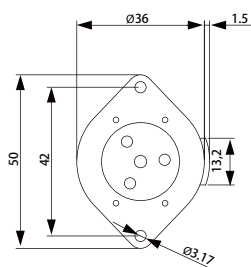
Min. Stroke mm	Front Cover A	Retraction B	Stretch C	D(MAX)	Stroke Code
16	$13,67 \pm 0,25$	$17,2 \pm 0,64$	$34,24 \pm 0,38$	33	1
25	$26,37 \pm 0,25$	$29,9 \pm 0,64$	$56,94 \pm 0,38$	46	2
38	$39,07 \pm 0,25$	$39,07 \pm 0,64$	$85,04 \pm 0,38$	59	3



2. Non-Captive linear actuator



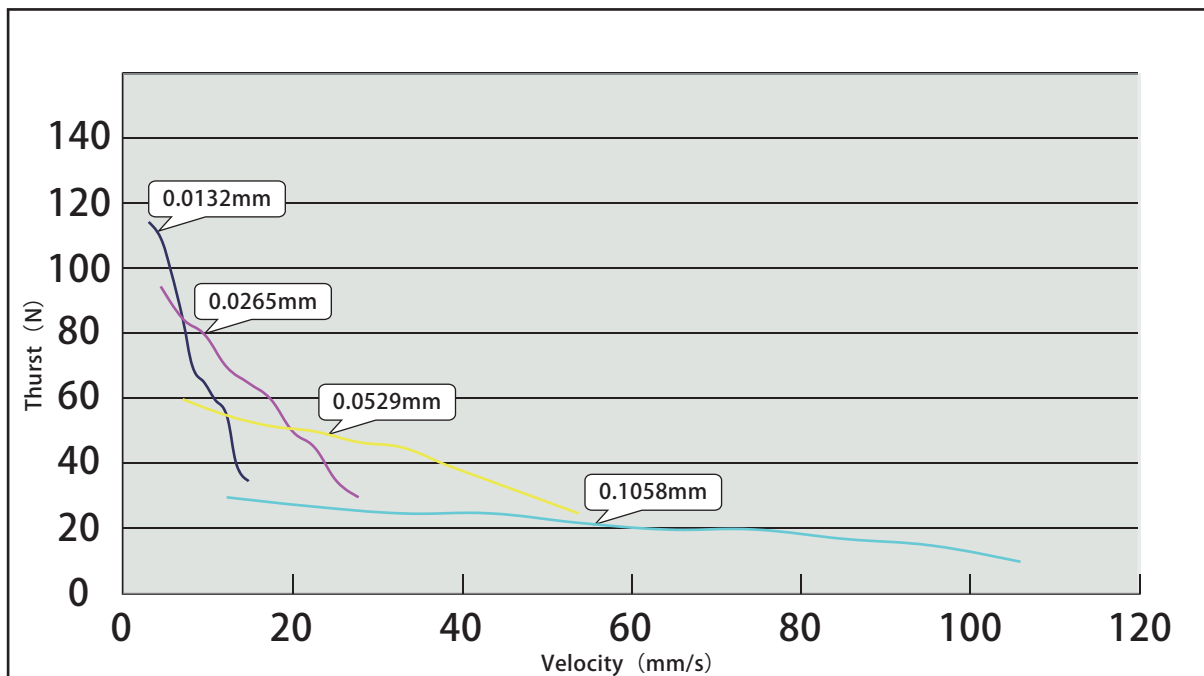
3. External drive linear actuator



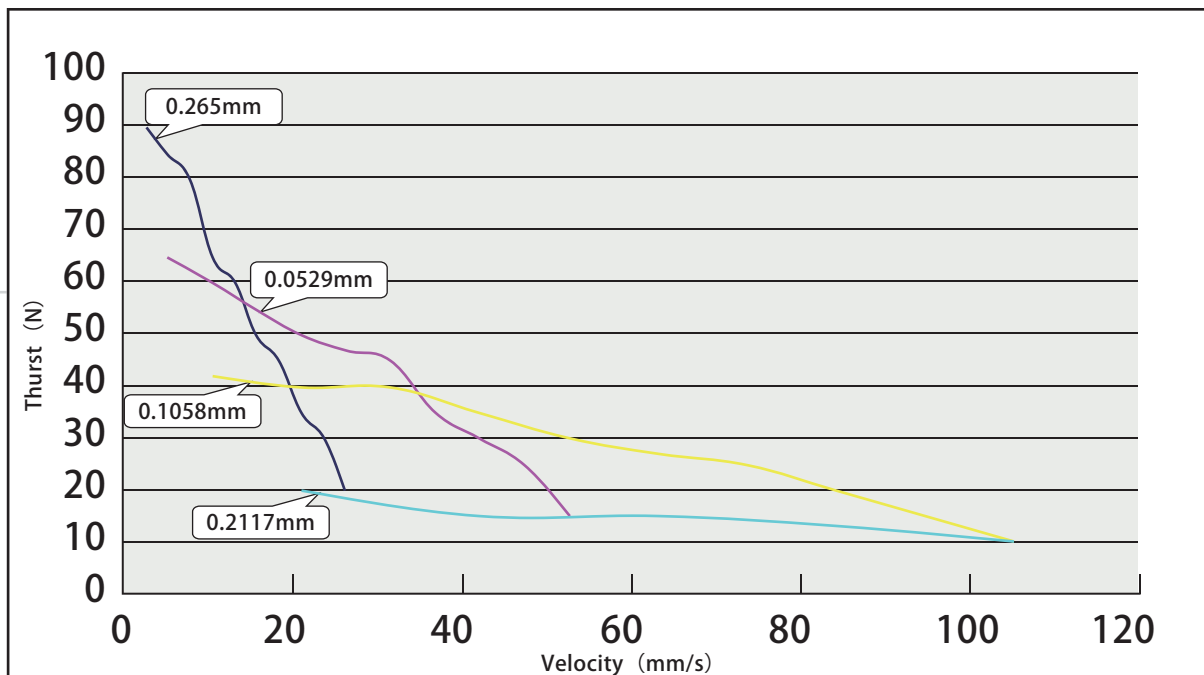
● 35PM Stepper Motor Linear Actuators

Step Velocity and Thrust Curve

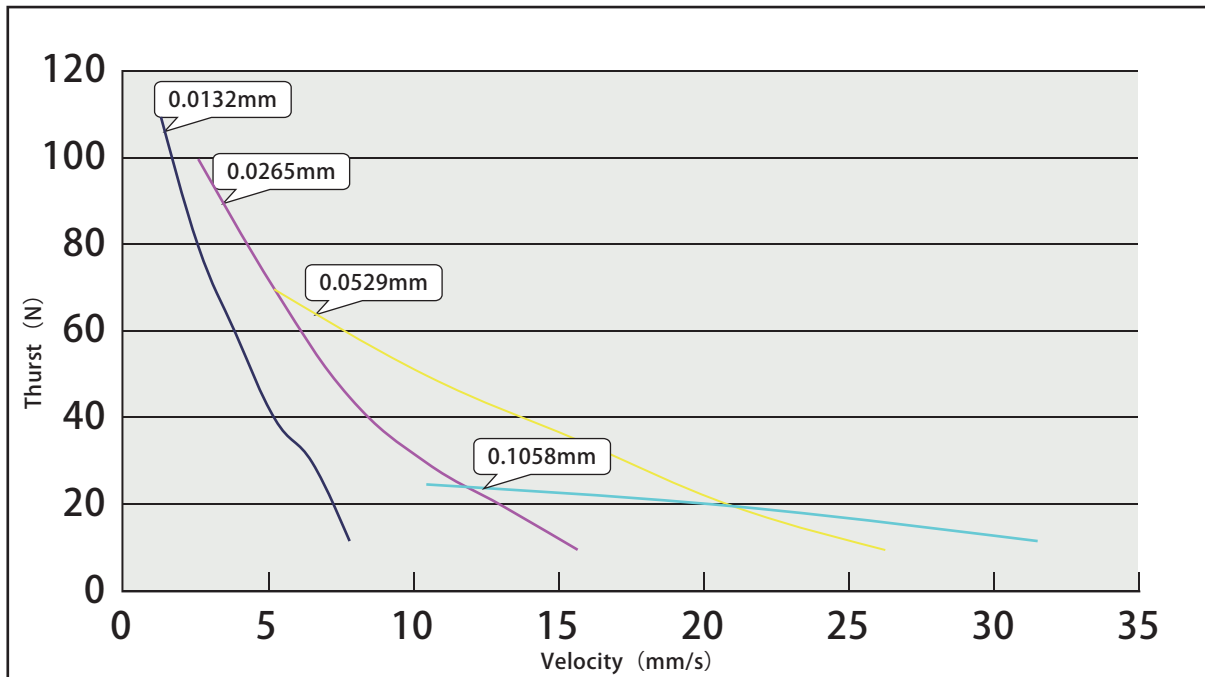
35PM Bipolar Motor(5V/7.5°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



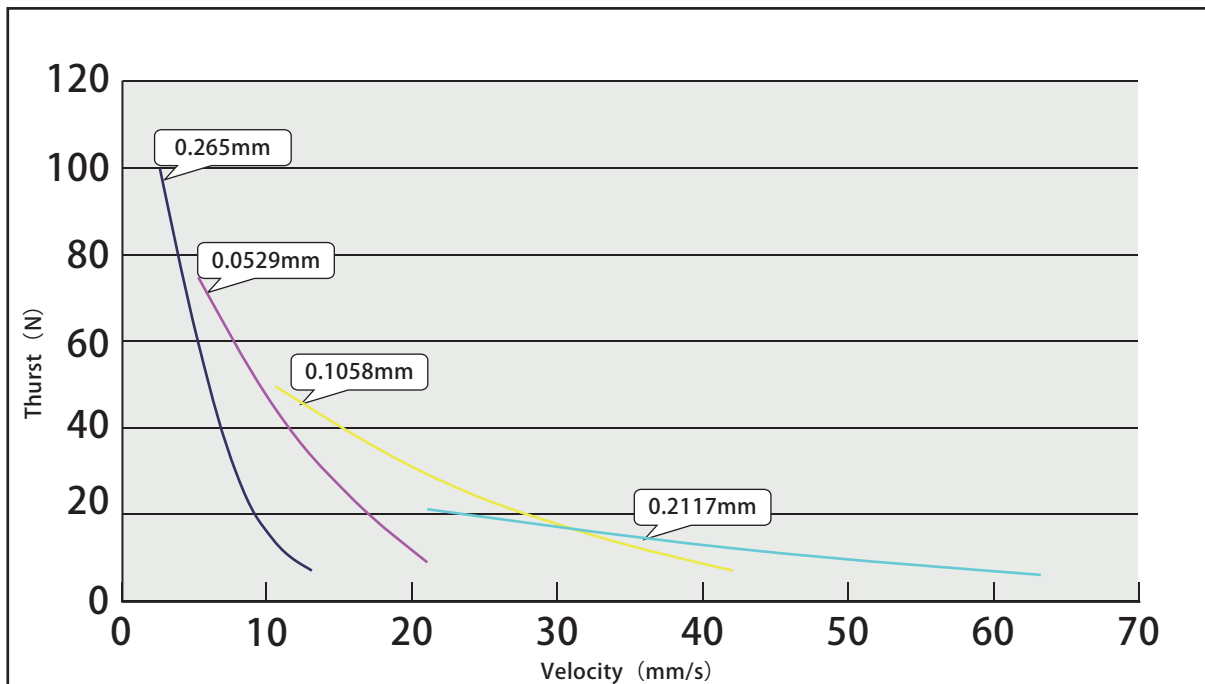
35PM Bipolar Motor(5V/15°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



25PM Bipolar Motor(12V/7.5°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



25PM Bipolar Motor(12V/15°) Thrust and Linear Velocity Curve, 24VDC Constant-current Drive



● Glossary

ACCURACY	The difference between the actual distance travelled versus the theoretical distance travelled based on the lead
AXIAL LOAD	A load that is exerted at the center line of the screw
BACKDRIVING	Freewheeling of the nut and screw as a result of the load pushing axially on the screw
BACKLASH	The relative axial movement between the screw and nut
CHOPPER DRIVE	A constant current drive is usually bipolar. The chopper drive gets its name from the technique of rapidly switching the power on and off to control motor current. A chopper drive allows a step motor to maintain greater torque of force at higher speeds.
COLUMN STRENGTH	The ability of a screw to withstand a load in compression
CRITICAL SPEED	The rotational speed of the screw at which the first harmonic of resonance is reached
DRAG TORQUE	The amount of torque to overcome the friction of a system
DYNAMIC LOAD	Load applied to the screw while in motion
EFFICIENCY	The ability of a mechanical system to translate an input to an equal output
FIXITY (END)	The method by which the ends of the screw secured or supported
LEAD	The linear travel at one revolution of the screw
LEFT HAND THREAD	Counter clockwise rotation
PITCH	The axial distance between threads
RADIAL LOAD	A load exerted at 90 degrees or perpendicular to a screw
REPEATABILITY	The capability of a screw and nut system to reach the same commanded position continuously
RESOLUTION	Incremental linear distance the actuator's (motor) output shaft will move per input pulse
RESONANCE	Vibration occurring when a system is a mechanical system is in an unstable range
RIGHT HAND THREAD	Clockwise rotation
SIDELOADING	Same as a radial load (very undesirable)
STATIC LOAD	Load applied to the screw at standstill
STRAIGHTNESS	Linear uniformity of a screw
TOTAL INDICATED RUNOUT	A measurement of the amount of straightness of a screw
TRAVEL PER STEP	Linear translation of one full step of the motor

MEMO



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FASTECH Co., Ltd.

Rm #1202, Bucheon Technopark 401 Dong, Yakdean-dong,
Wonmi-Gu, Bucheon-si, Gyeonggi-do, Rep. Of Korea (Zip)420-734
TEL : 82-32-234-6300,6301 FAX : 82-32-234-6302
E-mail : fastech@fastech.co.kr Homepage : www.fastech.co.kr

DINGS